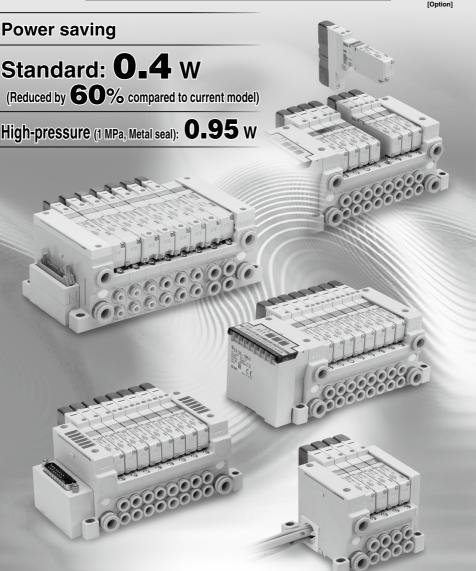
# 5 Port Solenoid Valve

# VQ1000/2000 Series

## Metal Seal Rubber Seal

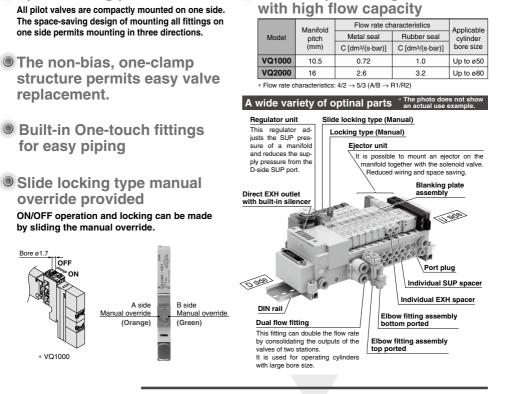
The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.

The connection cable and various units for PLC connection in PC wiring systems have been discontinued by the manufacturer. Therefore, while they can no longer be provided, the valve manifold (manifold with builtin valves) can still be ordered. For details, refer to the **Web** Catalog.



# 5 Port Solenoid Valve VQ Series .....

Space-saving profile



Thin compact design

## Valve Specifications

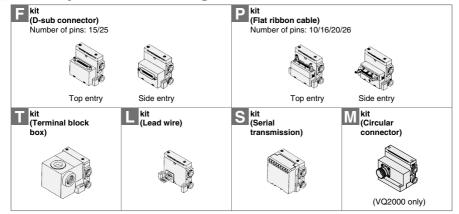
		receive	2				Type of actuation					-											
		Lee Co	111	and o		nic	T	уре с	of act	uatic	on	V	oltag	je	Ele	ctric	al en	try	Mar	nual	overi	ride	
Carlo -	111				C [dm³/	→ 5/3 〔	Single	Double	Closed center	Exhaust center	Pressure center	24 VDC	110 VAC / 50/60 \	200 VAC 220 VAC (50/60 (Hz)	ЪГ	Grommet	L-type plug connector	M-type plug connector	Von-locking push type (Tool required)	Locking type (Tool required)	Locking type (Manual)	Slide locking type (Manual)	
	Metal se VQ1000 VQ1□0													(F/L					_				
ed	VQ1000			VQ1□00	0.72	0.72								(F/L kit only)									
nt		Series		Rubber seal																			
Z	g-in	D 266		VQ1□01	1.0	0.65								P. 3	71								
Ĕ	P. 366 Metal sea													(F/L	5/4								
Base Mounted				,	VQ2□00	2.6	2.0								(F/L kit only)								
ä		I	Rubber seal																				
		,	VQ2□01	3.2	2.2									74									
0.00		P. 370												P. 3	574								

360





## A variety of common wiring methods are standardized.



Options

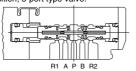
### Dual 3-port valves, 4 positions

Rubber seal only

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3 port valves, only half the number of stations is required.

Can also be used as a 4-position, 5-port type valve.

Exhaust center : VQ1A01 : VQ2A01 Pressure center: VQ1B01 : VQ2B01

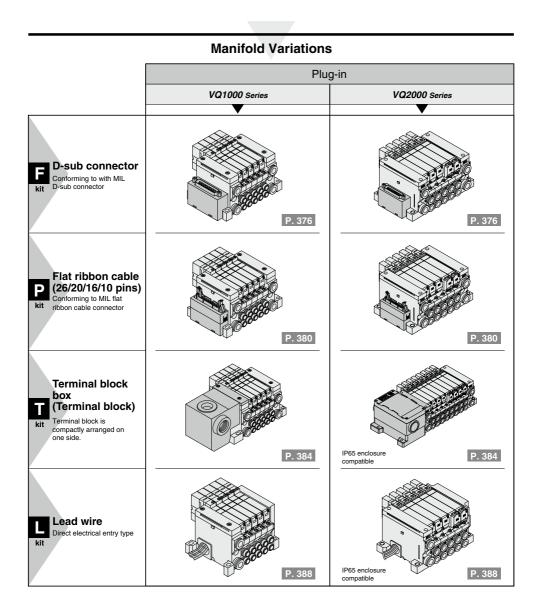


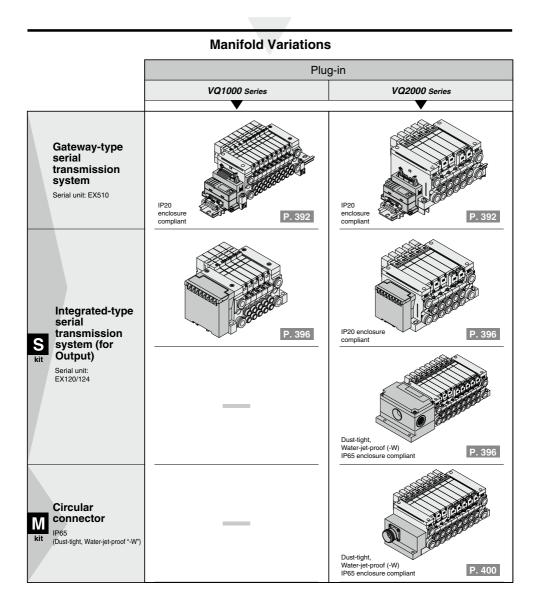
Model	A side	B side	Symbol
VQ1A01	N.C.	N.C.	4(A) 2(B)
VQ2A01	valve	valve	
VQ1B01	N.O.	N.O.	4(A) 2(B)
VQ2B01	valve	valve	
VQ1C01	N.C.	N.O.	4(A) 2(B)
VQ2C01	valve	valve	

## Semi-standard

External pilot	D-sub connector 15P	Flat ribbon cable 10P/16P/20P	Negative COM specifications	Inch-size One-touch fittings	Special wiring specifications	Blanking plate	Individual SUP/EXH spacer	SUP/EXH block plate	Name plate	Back pressure check valve	DIN rail mounting	Built-in silencer	Silencer for EXH port	Elbow fitting for cylinder port	Dual flow fitting	Plug for cylinder port	Regulator unit	Ejector unit	Double check block (Separated)
•	•	•	Except S kit	•	Except L kit	•	•	•	0	•	•	0	•	•	•	•	•	•	•
		P. 4	404									P. 4	114						
•	•	•	Except S kit	•	Except L kit	•	•	•	•	•	•	•	•	•	•	•			•
		P. 4	404									P. 4	120						
												ØS	JVK	,					

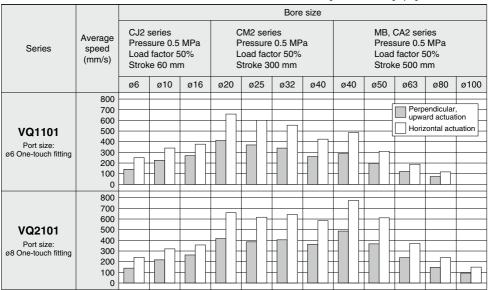
# VQ Series/Base Mounted: Variations





# **Cylinder Speed Chart**

This chart is provided as guidelines only. For performance under various conditions, use SMC's Model Selection Program before making a judgment.



\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

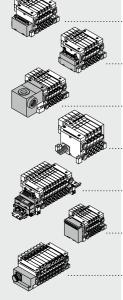
\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### Conditions

Series	Conditions	CJ2 series	CM2 series	MB, CA2 series						
	Tube bore x Length	T060	04 (O.D. ø6/I.D. ø4) >	к 1 m						
VQ1101	Speed controller	AS3002F-06								
	Silencer	AN15-C08								
	Tube bore x Length	T0806 (O.D. ø8/I.D. ø6) x 1 m								
VQ2101	Speed controller	AS3002F-08								
	Silencer	AN20-C10								

# VNDEX

Features	P. 360
Variations	P. 362
Cylinder Speed Chart	P. 364
VQ1000 How to Order, Manifold Options	P. 366
VQ2000 How to Order, Manifold Options	P. 370
VQ1000/2000 Model, Standard/Manifold Specifications	P. 374
 VQ1000/2000 kit (D-sub connector)	P. 376
 VQ1000/2000 ₽ kit (Flat ribbon cable)	P. 380
 VQ1000/2000 kit (Terminal block box)	P. 384
 VQ1000/2000 L kit (Lead wire)	
 VQ1000/2000 Si kit (Serial transmission) EX510	P. 392
 VQ1000/2000 Skit (Serial transmission) EX120/124	P. 396
VQ2000 ∭kit (Circular connector)	
VQ2000 Sub-plate Single Unit	
VQ1000/2000 Semi-standard	
VQ1000/2000 Construction	P. 408
VQ1000/2000 Exploded View of Manifold	P. 410
VQ1000/2000 Manifold Optional Parts	
VQ1000/2000 Specific Product Precautions	P. 427



VQ1000 Series ( E 出版

[Opti Note) For CE/UKCA compliant models, DC-type only

may be displayed is longer than the manifold number of

Note 8) G1, G2, or G3 cannot be combined with N. Note 9) When mounting the blanking plate with connector and the slide locking manual type valve by ordering only the mani-fold, order the name plate separately. For details, refer to

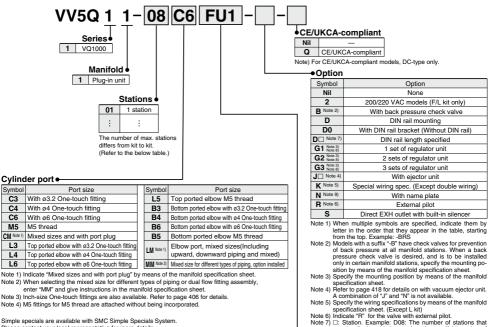
stations.

page 415.

#### How to Order Manifold

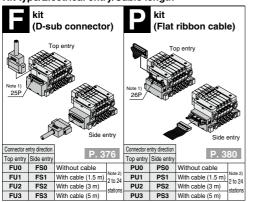
Plug-in Unit

Base Mounted



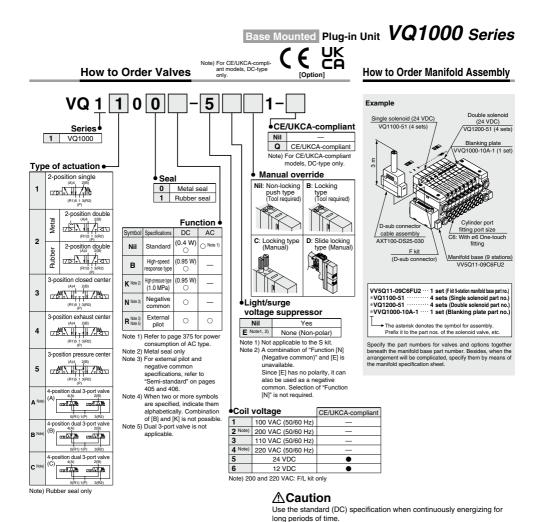
Please contact your local representative for more details

#### Kit type/Electrical entry/Cable length •



Note 1) Besides the above, F/P kit with different number of pins are available. Refer to page 404 for details. Note 2) Refer to page 405 for details.

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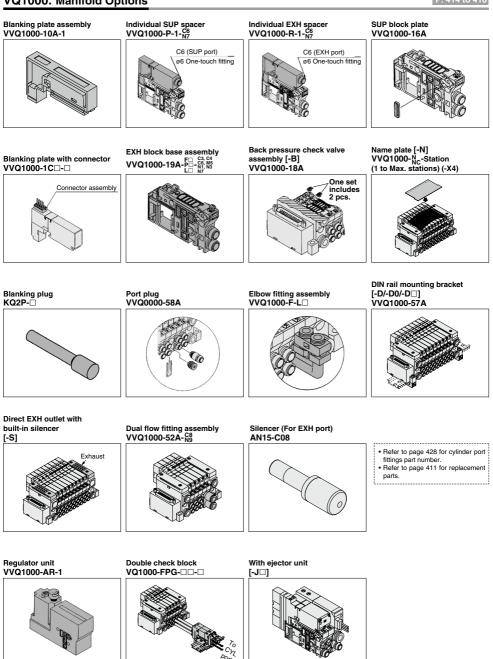


kit kit (Terminal block box) (Lead wire) (Serial transmission) The valve is equipped with an indicator light and surge voltage suppressor, and the voltage is 24 VDC. P. 396 Note 2) Without SI unit SU Max 16 stations P 388 SQ DeviceNet<sup>®</sup> L0 With cable (0.6 m) sv CC-LINK Max.16 P. 384 1 to 8 CompoNet® (Positive common) stations L1 With cable (1.5 m) SZB stations T0 Terminal block box 2 to 24 stations Note 2 12 With cable (3 m) SZBN CompoNet® (Negative common)



## VQ1000 Series

### VQ1000: Manifold Options

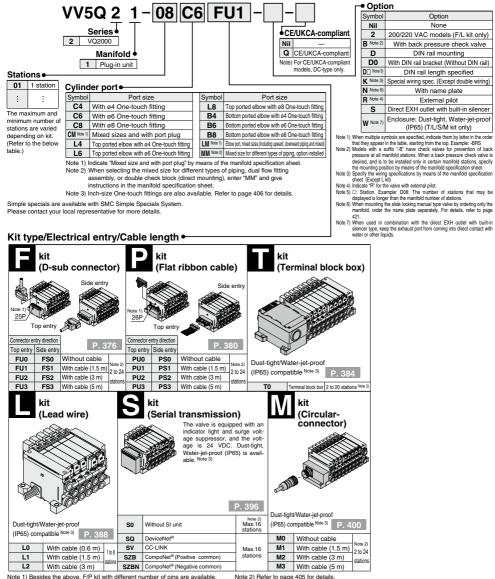




# Plug-in Unit Base Mounted VQ2000 Series ( E 出版 [Opti

Note) For CE/UKCA compliant models, DC-type only

#### How to Order Manifold

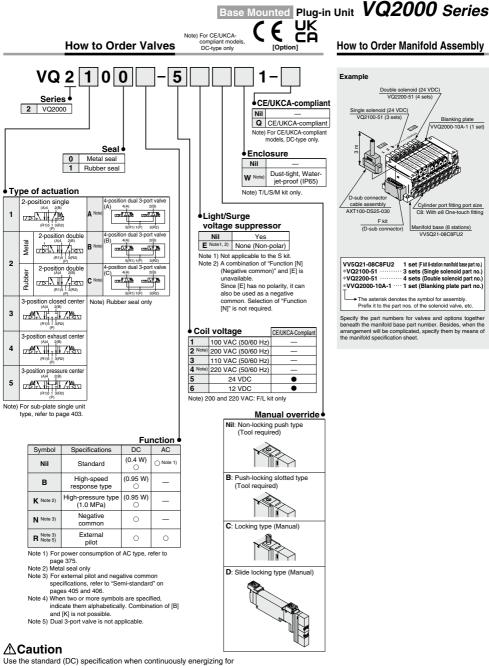


Refer to page 404 for details

Note 2) Refer to page 405 for details

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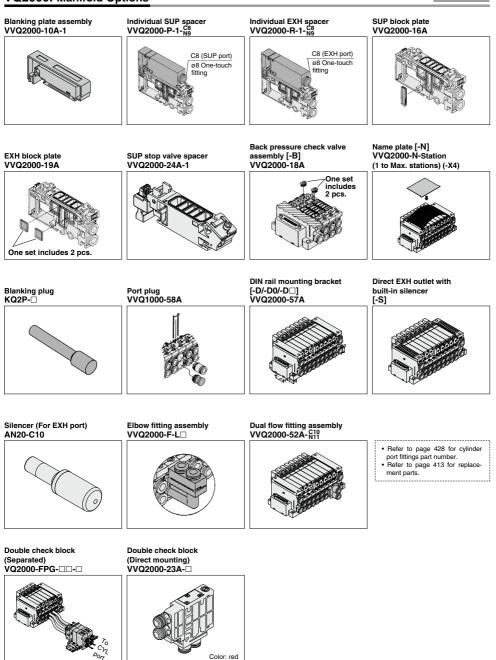
Note 3) Befer to the pages on respective kits for IP65 type. (T/L/S/M kit)



long periods of time.

## VQ2000 Series

### VQ2000: Manifold Options





# Plug-in Unit **Base Mounted** VQ1000/2000 Series



#### Model

					F	low rat	e chara	acteristics Note 1)			Respo	nse time (ms)	Note 2)	
Series		Type of actuation	Mode	əl	$1 \rightarrow 2/4$ (P $\cdot$	→ A/B)		$2/4 \rightarrow 3/5$ (A/E	$3 \rightarrow R1$	/R2)	Standard:	High-speed response:	AC	Weight (g)
					C [dm3/(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	0.4 W	0.95 W	AC	(3)
	_	Single	Metal seal	VQ1100	0.70	0.15	0.16	0.72	0.25	0.18	15 or less	12 or less	29 or less	67
	sitio	Sirigle	Rubber seal	VQ1101	0.85	0.20	0.21	1.0	0.30	0.25	20 or less	15 or less	34 or less	67
	2-position	Double	Metal seal	VQ1200	0.70	0.15	0.16	0.72	0.25	0.18	13 or less	10 or less	13 or less	
		Double	Rubber seal	VQ1201	0.85	0.20	0.21	1.0	0.30	0.25	20 or less	15 or less	20 or less	]
		Closed	Metal seal	VQ1300	0.68	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	40 or less	]
VQ1000	_	center	Rubber seal	VQ1301	0.70	0.20	0.16	0.65	0.42	0.18	33 or less	25 or less	47 or less	
Variouu	3-position	Exhaust	Metal seal	VQ1400	0.68	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	40 or less	77
	l d	center	Rubber seal	VQ1401	0.70	0.20	0.16	1.0	0.30	0.25	33 or less	25 or less	47 or less	
		Pressure	Metal seal	VQ1500	0.70	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	40 or less	
	sition	center	Rubber seal VQ150		0.85	0.20	0.21	0.65	0.42	0.18	33 or less	25 or less	47 or less	
		Dual 3-port valve	Rubber seal	VQ1 01	0.70	0.20	0.16	0.70	0.20	0.16	33 or less	25 or less	47 or less	
	_	Single	Metal seal	VQ2100	2.0	0.15	0.46	2.6	0.15	0.60	29 or less	22 or less	49 or less	95
	2-position	Single	Rubber seal	VQ2101	2.2	0.28	0.55	3.2	0.30	0.80	31 or less	24 or less	51 or less	95
	d-	Double	Metal seal	VQ2200	2.0	0.15	0.46	2.6	0.15	0.60	20 or less	15 or less	20 or less	
		Double	Rubber seal	VQ2201	2.2	0.28	0.55	3.2	0.30	0.80	26 or less	20 or less	26 or less	]
		Closed	Metal seal	VQ2300	2.0	0.15	0.46	2.0	0.18	0.46	38 or less	29 or less	58 or less	]
VO2000		center	Rubber seal	VQ2301	2.0	0.28	0.49	2.2	0.31	0.60	44 or less	34 or less	64 or less	]
VQ2000	VQ2000 uoitisod e	Exhaust	Metal seal	VQ2400	2.0	0.15	0.46	2.6	0.15	0.60	38 or less	29 or less	58 or less	105
		center	Rubber seal	VQ2401	2.0	0.28	0.49	3.2	0.30	0.80	44 or less	34 or less	64 or less	105
		Pressure	Metal seal	VQ2500	2.4	0.17	0.57	2.0	0.18	0.46	38 or less	29 or less	58 or less	
		center	Rubber seal	VQ2501	3.2	0.28	0.80	2.2	0.31	0.60	44 or less	34 or less	64 or less	
	D	Dual 3-port valve	Rubber seal	VQ2601	1.8	0.28	0.46	1.8	0.28	0.46	44 or less	34 or less	64 or less	

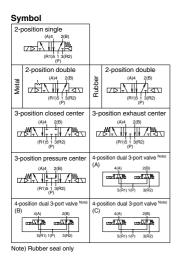
Note 1) The values are given for port size C6: (VQ1000), C8: (VQ2000) without back pressure check valve. Note 2) As per JIS B 8419: 2010 (Supply pressure 0.5 MPa; with indicator light/surge voltage suppressor; clean air

The response time is subject to the pressure and quality of the air.) The values at the time of ON are given for double types.

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## Base Mounted Plug-in Unit VQ1000/2000 Series



	Valve type		Metal seal	Rubber seal						
	Fluid		Air	Air						
	Maximum operating	oressure	0.7 MPa (High-pressure type: 1.0 MPa)	0.7 MPa						
su		Single	0.1 MPa	0.15 MPa						
atio	Minimum	Double	0.1 MPa	0.1 MPa						
i lie	operating pressure	3-position	0.1 MPa	0.2 MPa						
spec		4-position	0.15 MPa							
Valve specifications	Ambient and fluid ter	nperature	-10 to 50	°C Note 1)						
Va	Lubrication		Not required							
	Manual override		Push type, Locking type (Tool required, Manual) semi-standa							
	Impact/Vibration resi	stance Note 2)	150/30	) m/s <sup>2</sup>						
	Enclosure		Dust-protected; Dust-tight, Water-jet-proof (IP65) Note of							
	Coil rated voltage		12 , 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)							
su	Allowable voltage flu	ctuation	±10% of rated voltage							
atio	Coil insulation type		Equivalent	to Class B						
cific		24 VDC	0.4 W DC (17 mA), 0.9	5 W DC (40 mA) Note 3)						
spe		12 VDC	0.4 W DC (34 mA), 0.9	5 W DC (80 mA) Note 3)						
cal	Power consumption	100 VAC	C Inrush 0.96 VA (10 mA), Holding 0.96 VA (10							
Electrical specifications	(Current)	110 VAC	Inrush 1.0 VA (9 mA), Holding 1.0 VA (9 mA)							
		200 VAC	Inrush 1.26 VA (6 mA), Holding 1.26 VA (6 mA)							
		220 VAC	Inrush 1.38 VA (6 mA), Holding 1.38 VA (6 mA)							

No Note 2) Impact resistance

...... No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every

once for each condition. (Values at the initial period)

Vibration resistance --- No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the

right angles to the main valve and armature. (Values at the initial period)

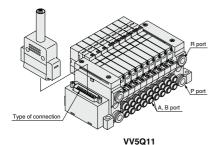
Note 3) Value for high-speed response, high-voltage type (0.95 W)

Note 4) Dust-tight, water-jet-proof (IP65) is available on T/L/S/M kit of the VQ2000.

#### **Manifold Specifications**

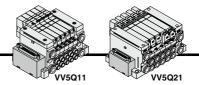
			F	iping specification		Note 2)	Applicable	5-station
Series	Base model	Connection type	Piping	Port si	ze Note 1)	Applicable	solenoid valve	weight
			direction	1(P), 3(R)	4(A), 2(B)	stations		(g)
VQ1000	VV5Q11-000	F kit–D-sub connector P kit–Flat ribbon cable T kit–Terminal block box L kit–Lead wire S kit–Serial transmission	Side	C8 (ø8) Option: Direct EXH outlet with built-in silencer	C3 (ø3.2) C4(ø4) C6 (ø6) M5 (M5 thread)	$ \begin{pmatrix} F/P/T & kit \\ 2 & to 24 & stations \end{pmatrix} \\ \begin{pmatrix} S & kit \\ 2 & to 16 & stations \end{pmatrix} \\ \begin{pmatrix} L & kit \\ 1 & to 8 & stations \end{pmatrix} $	VQ1⊡00 VQ1⊡01	643 (Single) 754 (Double, 3-position)
VQ2000	VV5Q21-000	F kit–D-sub connector P kit–Flat ribbon cable T kit–Terminal block box L kit–Lead wire S kit–Serial transmission M kit–Circular connector	Side	C10 (ø10) Option: Direct EXH outlet with built-in silencer	C4 (ø4) C6 (ø6) C8 (ø8)	(F/P kit 2 to 24 stations) (S kit 2 to 16 stations) (L kit 1 to 8 stations) (T kit 2 to 20 stations)	VQ2⊡00 VQ2⊡01	1076 (Single) 1119 (Double, 3-position)

Note 1) Inch-size One-touch fittings are also available. Refer to page 406 for details. Note 2) Refer to page 405 for details



R port P port B port Type of connection VV5Q21

## VQ1000/2000 Series Kit (D-sub connector)



- D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), (15P as semi-standard) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 24.

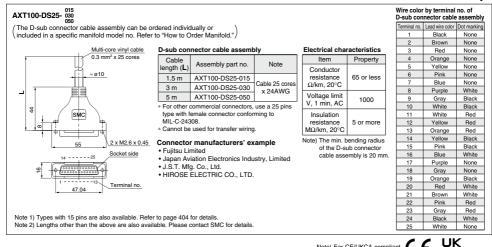
## **D-sub Connector (25 Pins)**

#### Manifold Specifications

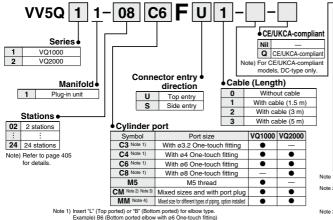
	P	iping specifi	ications			
Series	Piping	P	ort size	Applicable stations		
	direction	1(P), 3(R)	4(A), 2(B)	olaliono		
VQ1000	Side	C8	C3, C4, C6, M5	Max. 24 stations		
VQ2000	Side	C10	C4, C6, C8	Max. 24 stations		

#### Cable Assembly •

CA [Option]



### How to Order Manifold



Example) B6 (Bottom ported elbow with 66 One-touch fitting) Note 2) Indicate "LM" (Including upward, downward piping and mixed) for models with elbow fittings and

mixed cylinder port sizes. Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet.

Note 5) Inch-size One-touch fittings are available. Refer to "Semi-standard" on page 406 for details.

Note) For CE/UKCA-compliant models, DC-type only.

<ul> <li>Option</li> </ul>	on		
Symbol	Option	VQ1000	VQ2000
Nil	None	•	•
2	200/220 VAC models (F/L kit only)	•	٠
B Note 2)	With back pressure check valve	•	•
D	DIN rail mounting	•	•
D0	With DIN rail bracket (Without DIN rail)	•	•
D Note 3)	DIN rail length specified (□: Stations 02 to 24)	٠	•
G1 Note 4) Note 8)	1 set of regulator unit		
G2 Note 4) Note 8)	2 sets of regulator unit	•	-
G3 Note 4) Note 8)	3 sets of regulator unit		
J Note 5)	With ejector unit	•	-
K Note 6)	Special wiring specifications (Except double wiring)	•	٠
N	With name plate	•	•
R Note 7)	External pilot	•	•
6	Direct EVU outlet with built in eilenser		

S Direct EXH outlet with built-in silencer Note 1) When two or more symbols are specified, indicate them alpha

Note 1) When the shifts an expension are specified, indicate their laphace betically. Example) -BRS Note 2) Models with a suffix "5" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify

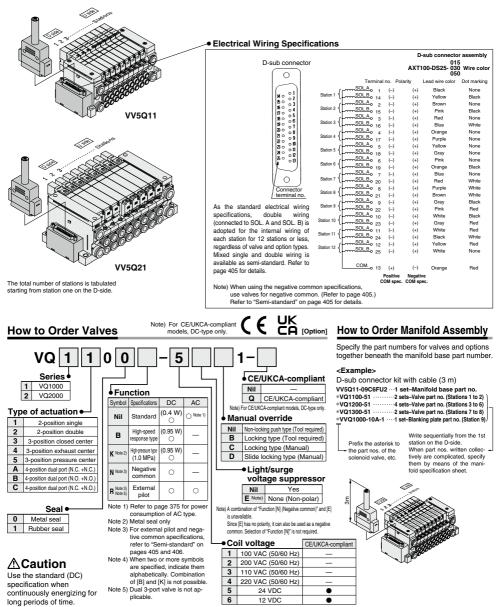
the mounting position by means of the manifold specification sheet. Note 3) The number of stations that may be displayed is longer than the manifold number of stations. Note 4) Specify the mounting position by means of the manifold specifi-

cation sheet. Note 5) Refer to page 418 for the details on with ejector unit. A combi-nation of J<sup>2</sup> and "N" is not available.

Note 6) Specify the wiring specifications by means of the manifold specification sheet. Note 7) Indicate "R" for the valve with external pilot.

Note 8) G1, G2, or G3 cannot be combined with N

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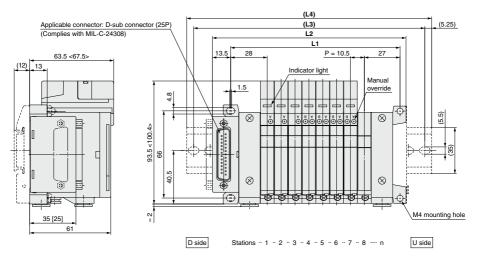


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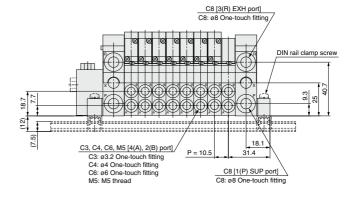
# Kit (D-sub connector)

# VV5Q11

< >: AC The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-FS].



[ ]: 25 pins (top entry)



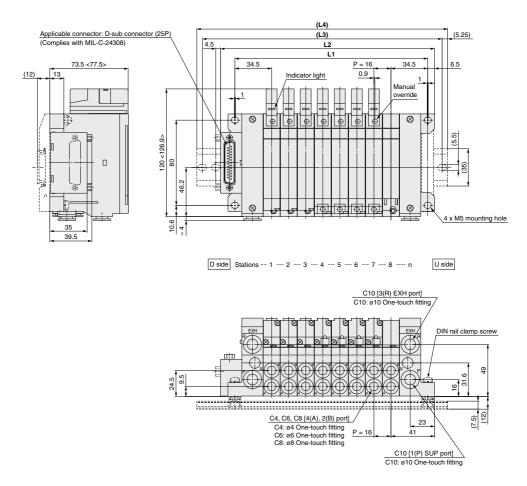
Dimens	sions									Formula L1 = 10.5n + 44.5, L2 = 10.5n + 62.5							n: Station (Maximum 24 stations)						
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L2	83.5	94	104.5	115	125.5	136	146.5	157	167.5	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5
(L3)	112.5	125	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5
(L4)	123	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348

With ejector unit: Formula L1 = 10.5n + 28.7 + (Number of ejector units x 26.7) L2 = 10.5n + 46.3 + (Number of ejector units x 26.7)

L4 is L2 plus about 30.

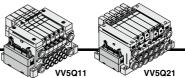
VV5Q21

< >: AC The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-FS].



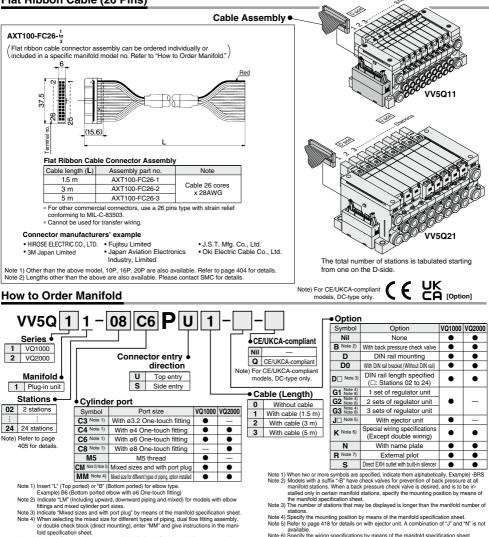
Dimens	mensions F															Formula L1 = 16n + 53, L2 = 16n + 73						n: Station (Maximum 24 stations)				
/	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24			
L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357	373	389	405	421	437			
L2	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441	457			
(L3)	137.5	150	162.5	187.5	200	212.5	225	250	262.5	275	300	312.5	325	337.5	350	375	387.5	400	412.5	437.5	450	462.5	487.5			
(L4)	148	160.5	173	198	210.5	223	235.5	260.5	273	285.5	310.5	323	335.5	348	360.5	385.5	398	410.5	423	448	460.5	473	498			





- MIL flat ribbon cable connector reduces installation labor for electrical connection
- Using the connector for flat ribbon cable (26P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 24.

## Flat Ribbon Cable (26 Pins)

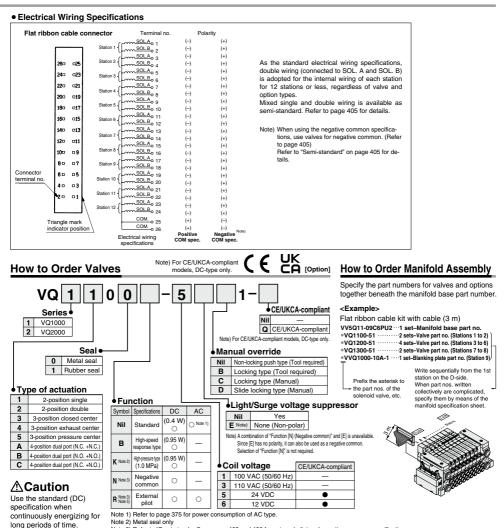


- Note 5) Inch-size One-touch fittings are available. Refer to "Semi-standard" on page 406 for details.
- available. Note 6) Specify the wiring specifications by means of the manifold specification sheet. Note 7) Indicate 'R' for the valve with external pilot. Note 8) G1, G2, or G3 cannot be combined with N.



## Manifold Specifications

	P	iping specifi	ications										
Series	Piping	P	ort size	Applicable stations									
	direction	1(P), 3(R)	4(A), 2(B)	oluliono									
VQ1000	Side	C8	C3, C4, C6, M5	Max. 24 stations									
VQ2000	Side	C10	C4, C6, C8	Max. 24 stations									
	Ser North												



Note 3) Refer to "Semi-standard" on pages 405 and 406 for external pilot and negative common specifications. Note 4) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible.

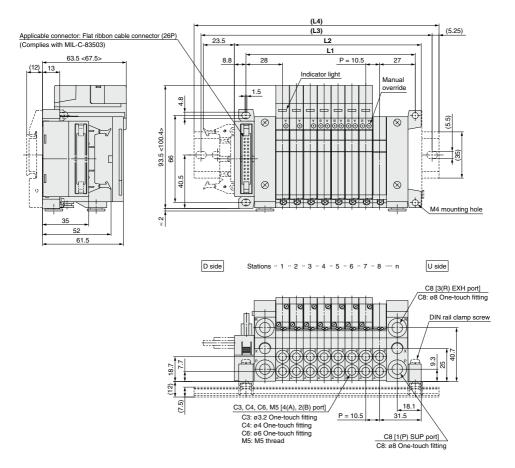
Note 5) Dual 3-port valve is not applicable.



## P VQ1000/2000 Series Kit (Flat ribbon cable)

# VV5Q11





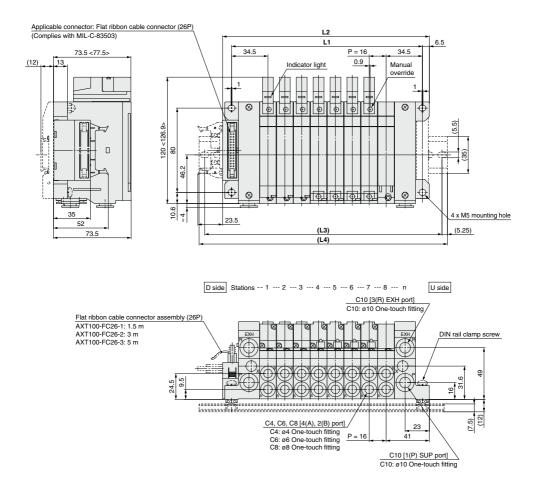
Dimens	sions											Formula L1 = 10.5n + 44.5, L2 = 10.5n + 57.5 n: Station (Maximum 24 statio									ations)		
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L2	78.5	89	99.5	110	120.5	131	141.5	152	162.5	173	183.5	194	204.5	215	225.5	236	246.5	257	267.5	278	288.5	299	309.5
(L3) 112.5 125 125 125 137.5 150 162.5 175 187.5 187.5 187.5 200 212.5 225 225 237.5 250 262.5 275 287.5 287.5 300 312.5 325 337.															337.5								
(L4)	123	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348
With electo	or unit: F	ormula	11-1	0.5n +	287 ± (	Numbe	r of pip	ctor uni	te v 26	7)													

h ejector unit: Formula L1 = 10.5n + 28.7 + (Number of ejector units x 26.7) L2 = 10.5n + 41.3 + (Number of ejector units x 26.7)

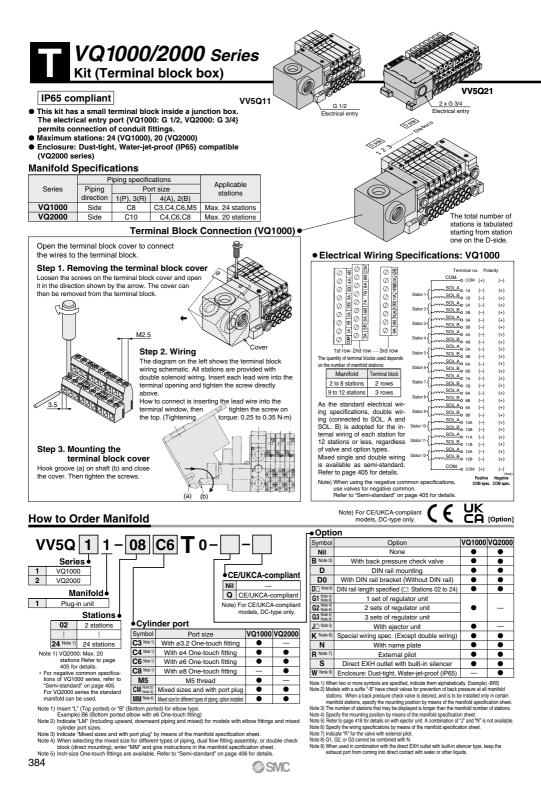
L4 is L2 plus about 30.

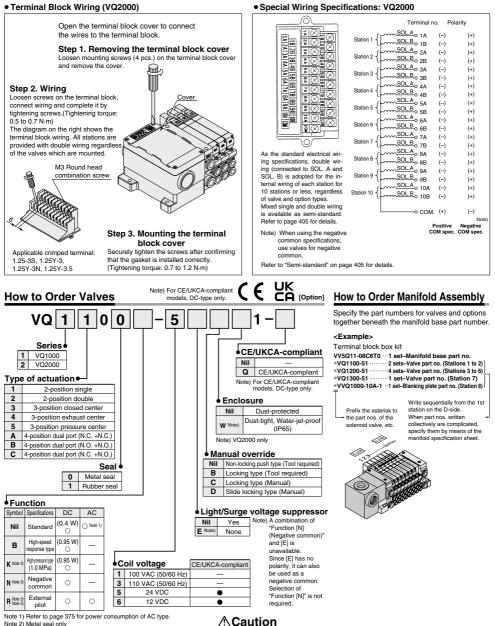
VV5Q21

< >: AC The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-PS].



Dimens	sions												Formula L1 = 16n + 53, L2 = 16n +						n: Station (Maximum 24 stations)					
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	
L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357	373	389	405	421	437	
L2	100	116	132	148	164	180	196	212	228	244	260	276	292	308	324	340	356	372	388	404	420	436	452	
(L3)	125	150	162.5	175	187.5	212.5	225	237.5	262.5	275	287.5	300	312.5	337.5	350	362.5	387.5	400	412.5	425	450	462.5	475	
(L4)	135.5	160.5	173	185.5	198	223	235.5	248	273	285.5	298	310.5	323	348	360.5	373	398	410.5	423	435.5	460.5	473	485.5	





Note 2) Metal seal only

- Note 3) Refer to "Semi-standard" on pages 405 and 406 for external pilot and negative common specifications.
- 4) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible. Note 5) Dual 3-port valve is not applicable.

@SMC

time

Use the standard (DC)

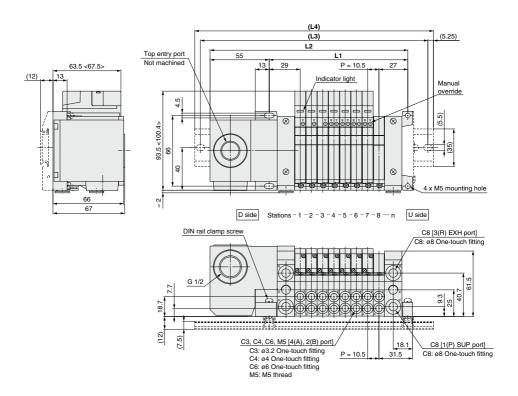
specification when continuously

energizing for long periods of

## VQ1000/2000 Series Kit (Terminal block box)

## VV5Q11

< >: AC The dashed lines and dimensions in parentheses indicate DIN rail mounting [-D].



Dimens	sions											Formula L1 = 10.5n + 45.5, L2 = 10.5n + 105 n: Station (Maximum 24 s									m 24 st	ations)	
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	66.5	77	87.5	98	108.5	119	129.5	140	150.5	161	171.5	182	192.5	203	213.5	224	234.5	245	255.5	266	276.5	287	297.5
L2	126	136.5	147	157.5	168	178.5	189	199.5	210	220.5	231	241.5	252	262.5	273	283.5	294	304.5	315	325.5	336	346.5	357
(L3)	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	262.5	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5
(L4)	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398
With eiecto	With elector unit: Formula L1 = 10.5n + 29.7 + (Number of elector units x 26.7)																						

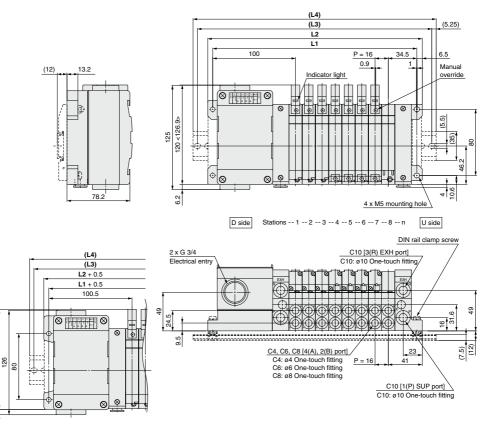
**SMC** 

Vith ejector unit: Formula L1 = 10.5n + 29.7 + (Number of ejector units x 26.7) L2 = 10.5n + 88.8 + (Number of ejector units x 26.7) L4 is L2 plus about 30.

VV5Q21

< >: AC

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).



Dust-tight, Water-jet-proof

20 <126.9>

6.5

Dimens	sions									For	mula L1	= 16n +	118.5, L	2 = 16n	+ 131	n: Statio	n (Maxir	num 20	stations)
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	150.5	166.5	182.5	198.5	214.5	230.5	246.5	262.5	278.5	294.5	310.5	326.5	342.5	358.5	374.5	390.5	406.5	422.5	438.5
L2	163	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419	435	451
(L3)	187.5	200	225	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5	375	400	412.5	425	450	462.5	475
(L4)	198	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5	473	485.5

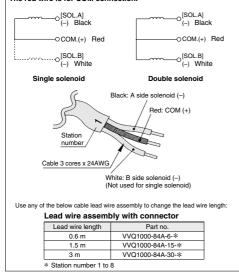
## VQ1000/2000 Series Kit (Lead wire)

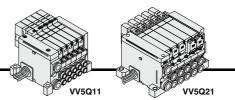
#### IP65 compliant

- Direct electrical entry. Models with one or more stations are available.
- (SUP) and (EXH) ports are provided on one side for further space savings.
- Maximum stations are 8.
- Enclosure: Dust-tight, Water-jet-proof (IP65) compatible (VQ2000 series)

#### Wiring Specifications: Positive COM •

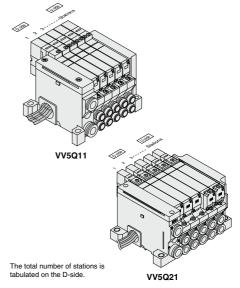
Three lead wires are attached to each station regardless of the type of valve which is mounted. The red wire is for COM connection.





#### Manifold Specifications

	F	iping specifi	cations	
Series	Piping	P	ort size	Applicable stations
	direction	1(P), 3(R)	4(A), 2(B)	olaliono
VQ1000	Side	C8	C3, C4, C6, M5	Max. 8 stations
VQ2000	Side	C10	C6, C8	Max. 8 stations



Note) For CE/UKCA-compliant models, DC-type only.

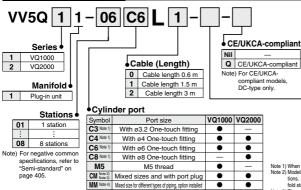
-• Optio	on		
Symbol	Option	VQ1000	VQ2000
Nil	None	•	•
2 Note 8)	200/220 VAC models (F/L kit only)	•	٠
B Note 2)	With back pressure check valve	•	•
D	DIN rail mounting	•	•
D0	With DIN rail bracket (Without DIN rail)	•	•
D Note 3)	DIN rail length specified ( : Stations 02 to 24)	•	•
G1 Note 4) Note 7)	1 set of regulator unit	•	—
G2 Note 4) Note 7)	2 sets of regulator unit	•	-
G3 Note 4) Note 7)	3 sets of regulator unit	•	_
J Note 5)	With ejector unit	•	—
N	With name plate	•	•
R Note 6)	External pilot	•	•
S	Direct EXH outlet with built-in silencer	•	•
W Note 8) Note 9)	Enclosure: Dust-tight, Water-jet-proof (IP65)	•	•

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold sta tions. When a back pressure check valve is desired, and is to be installed only in certain mani-

tions. When a back pressure check valve is desired, and is to be installed only in certain mani-field stations, specify the mounting position by means of the manifold specification sheet. Note 3) The number of stations that may be displayed is longer than the manifold number of stations. Note 4) Specify the mounting position by means of the manifold specification sheet. Note 5) Fielder to page 418 for details on with ejector unit. A combination of "J" and "N" is not available. Note 6) finder 1% To the valve with external plot. Note 7) G1, G2, or G3 cannot be combined with N. Note 8) A combinistion of "Z" and "N" is navaalable. When the compatibility with IP65 of the 200 and

220 VAC specifications is required, select only "W". Note 9) When used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust nort from coming into direct contact with water or other liquids.

How to Order Manifold



Note 1) Insert "I " (Top ported) or "B" (Bottom ported) for elbow type

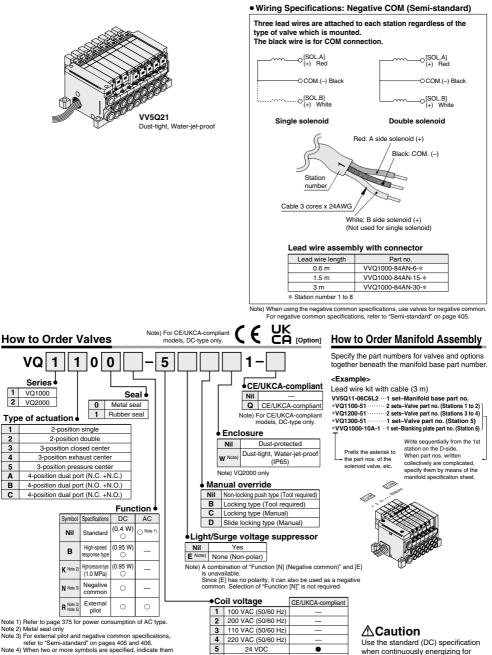
Example) B6 (Bottom ported elbow with ø6 One-touch fitting)

Note 2) Indicate "LM" (Including upward, downward piping and mixed) for models with elbow fittings and mixed cylinder port sizes.

Note 3) indicate provisices. Note 3) indicate Mixed sizes and with port plug" by means of the manifold specification sheet. Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet. Note 5) Inch-size One-touch fittings are available. Refer to "Semi-standard" on page 406 for details.



## Base Mounted Plug-in Unit VQ1000/2000 Series



6

12 VDC

@SMC

.

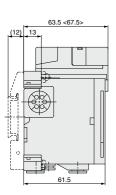
long periods of time.

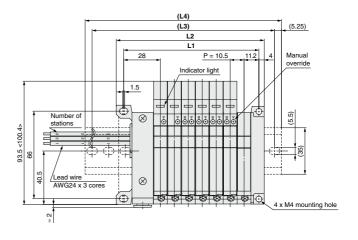
Note 4) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible. Note 5) Dual 3-port valve is not applicable.

## VQ1000/2000 Series Kit (Lead wire)

## VV5Q11

< >: AC The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

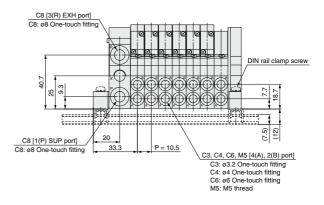




D side

Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- n



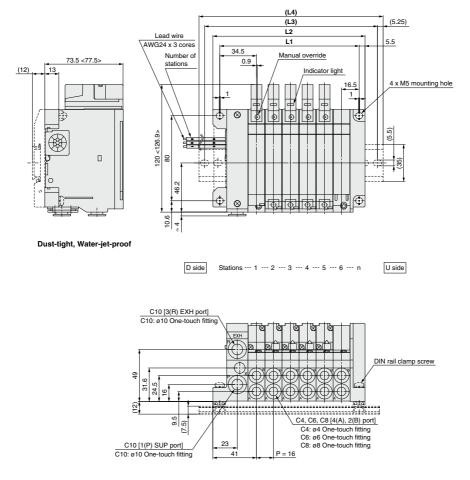


				Formula	a L1 = 10	.5n + 28.	5, L2 = 1	0.5n + 38
Dimens	sions				n: St	ation (Ma	aximum 8	stations)
	1	2	3	4	5	6	7	8
L1	39	49.5	60	70.5	81	91.5	102	112.5
L2	48.5	59	69.5	80	90.5	101	111.5	122
(L3)	75	87.5	87.5	100	112.5	125	137.5	150
(L4)	85.5	98	98	110.5	123	135.5	148	160.5

 $\begin{array}{l} \mbox{With ejector unit: Formula L1 = 10.5n + 28.5 + (Number of ejector units x 26.7) \\ \mbox{L2 = 10.5n + 38 + (Number of ejector units x 26.7) \\ \mbox{L4 is L2 plus about 30.} \end{array}$ 

VV5Q21

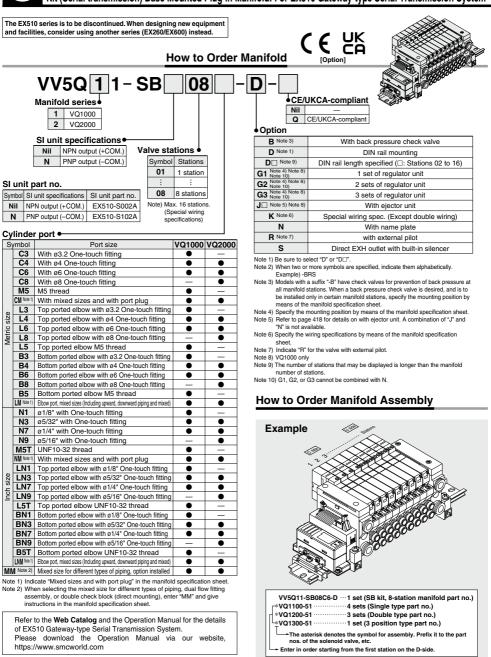
< >: AC The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).



Dimens	sions			F				16n + 47 stations)
L	1	2	3	4	5	6	7	8
L1	51	67	83	99	115	131	147	163
L2	63	79	95	111	127	143	159	175
(L3)	87.5	100	125	137.5	150	162.5	184.5	200
(L4)	98	110.5	135.5	148	160.5	173	198	210.5

## VQ1000/2000 Series

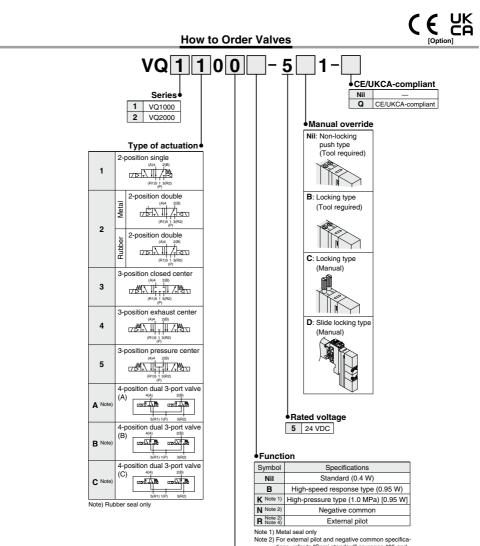
Kit (Serial transmission) Base Mounted Plug-in Manifold: For EX510 Gateway-type Serial Transmission System



@SMC

Add the valve and option part numbers under the manifold base part number. In the case of complex arrangement, specify them by means of the manifold specification sheet.

## Base Mounted Plug-in Manifold VQ1000/2000 Series



tions, refer to "Semi-standard" on pages 405 and 406. Note 3) When two or more symbols are specified, indicate

Seal

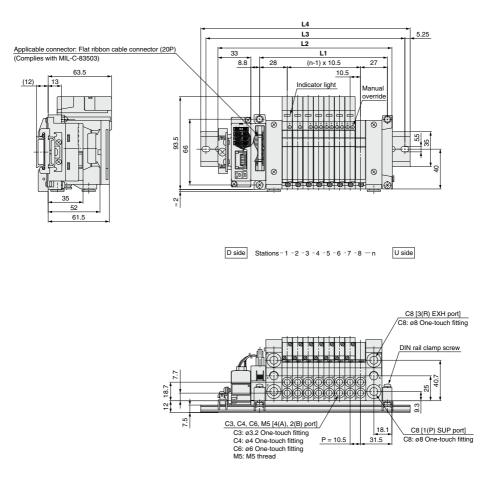
	<b></b>
0	Metal seal
1	Rubber seal

**SMC** 

them alphabetically. Combination of [B] and [K] is not possible. Note 4) Dual 3-port valve is not applicable.

## S VQ1000/2000 Series Kit (Serial transmission) Base Mounted Plug-in Manifold: For EX510 Gateway-type Serial Transmission System

## VV5Q11



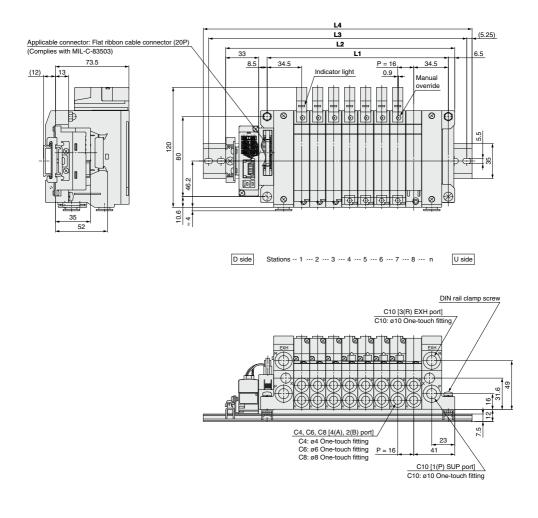
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5
L2	101.5	112	122.5	133	143.5	154	164.5	175	185.5	196	206.5	217	227.5	238	248.5	259
L3	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5
L4	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298

Dimensions



VV5Q21

Dimensions



Formula L1 = 16n + 53, L2 =	16n + 101 n. Station	(Maximum 16 stations)

/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309
L2	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	312.5	337.5	350	362.5	387.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	323	348	360.5	373	398

# VQ1000/2000 Series

# Kit (Serial transmission): For EX120/124 Integrated-type (For Output) Serial Transmission System

Series

VQ1000

VQ2000

Manifold Specifications

Piping

direction

Side

Side

Piping specifications

1(P), 3(R)

C8

C10

Port size

4(A), 2(B)

C3. C4. C6. M5

C4, C6, C8

Applicable

stations

Max 16 stations

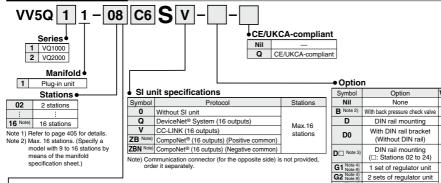
Max. 16 stations

CA [Option]

#### IP65 compliant

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- Enclosure: Dust-tight, Water-jet-proof (IP65) compatible (VQ2000 series)

### How to Order Manifold



Cylind	er port			
Symbol	Port size	VQ1000	VQ2000	Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type.
C3 Note 1)	With ø3.2 One-touch fitting	•	-	Example) B6 (Bottom ported elbow
C4 Note 1)	With ø4 One-touch fitting	•	•	with ø6 One-touch fitting)
C6 Note 1)	With ø6 One-touch fitting	•	•	Note 2) Indicate as "LM" (Including upward, downward piping and mixed) for
C8 Note 1)	With ø8 One-touch fitting	—	•	models with elbow fittings and mixed
M5	M5 thread	•	-	cylinder port sizes.
CM Note 2) Note 3	Mixed sizes and with port plug	•	•	Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold
MM Note 4)	Mixed size for different types of piping, option installed	•	•	specification sheet.

Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet.

Note 5) Inch-size One-touch fittings are available. Refer to "Semi-standard" on page 406 for details.

VQ1000 VQ2000 . . e . . • • • . -G3 Note 4) 3 sets of regulator unit Note 5) With ejector unit . Special wiring specifications K Note 6) • (Except double wiring) Ν With name plate . . R Note 7) With external pilot . • s Direct EXH outlet with built-in silence . . Enclosure: Dust-tight, W Note 8) Note 10) . Water-jet-proof (IP65)

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS.

- Note 2) Model's with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet. Note 3) The number of stations that may be displayed is
- Note 3) The number of stations that may be displayed is longer than the manifold number of stations. Note 4) Specify the mounting position by means of the
- manifold specification sheet. Note 5) Refer to page 418 for details on with vacuum ejector unit. A combination of "J" and "N" is not avail-
- tor unit. A combination of "J" and "N" is not available. Note 6) Specify the wiring specifications by means of the
- manifold specification sheet. Note 7) Indicate "B" for the valve with external pilot.
- Note 8) Refer to "Dimensions" on page 399 for SI unit and valve, in case of W (Dust-tight, Water-jet-proof).
- Note 9) G1, G2, or G3 cannot be combined with N. Note 10) When used in combination with the direct EXH out-
  - (b) when used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust port from coming into direct contact with water or other liquids.

#### SI Unit Part No. (Without option W)

	·······························	
Symbol	Protocol	SI unit part no.
Q	DeviceNet <sup>®</sup> (16 outputs)	Standard: EX120-SDN1
ŭ	Devicenter* (18 outputs)	Dust-protected: No part no.
v	CC-LINK (16 outputs)	Standard: EX120-SMJ1
ZB	CompoNet <sup>®</sup> (16 outputs)	Standard: EX120-SCM1
20	(Positive common)	Dust-protected: No part no.
ZBN	CompoNet <sup>®</sup> (16 outputs)	Standard: EX120-SCM3
ZBN	(Negative common)	Dust-protected: No part no

#### SI Unit Part No. (With option W)

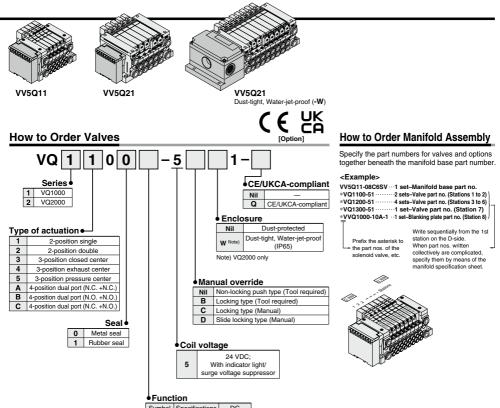
	Symbol	Protocol	SI unit part no.
1	Q	DeviceNet <sup>®</sup> System (16 outputs)	EX124D-SDN1
	V	CC-LINK (16 outputs)	EX124D-SMJ1

Refer to the Web Catalog and the Operation Manual for the details of EX120/124 Integrated-type (for Output) Serial Transmission System. Please download the Operation Manual via our website, https://www.smcworld.com





# Base Mounted Plug-in Unit VQ1000/2000 Series



Symbol	Specifications	DC
Nil	Standard	(0.4 W) 〇
в	High-speed response type	(0.95 W)
K Note 1)	High- pressure type (1.0 MPa)	(0.95 W) O
N Note 2)	Negative common	0
R Note 2) Note 4)	External pilot	0

Note 1) Metal seal only

- Note 2) For external pilot and negative common specifications, refer to "Semi-standard" on pages 405 and 406.
- Note 3) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K1 is not possible.

Note 4) Dual 3-port valve is not applicable

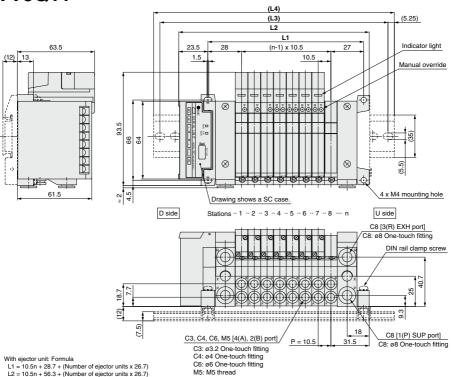
**SMC** 

# S VQ1000/2000 Series Kit (Serial transmission): For EX120 Integrated-type (For Output) Serial Transmission System

# VV5Q11

L4 is L2 plus about 30.

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

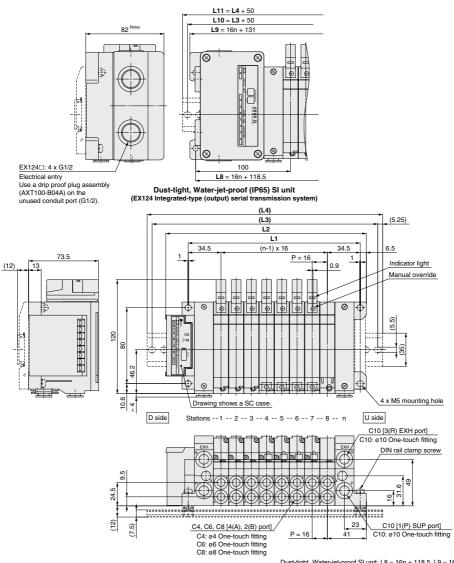


Dimensions         Formula L1 = 10.5n + 44.5, L2 = 10.5n + 72.5										+ 72.5	n: Station (Maximum 16 stations)				
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5
L2	93.5	104	114.5	125	135.5	146	156.5	167	177.5	188	198.5	209	219.5	230	240.5
(L3)	125	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5
(L4)	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273

**SMC** 

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket). Note) In the case of EX124D-SMJ1, this dimension becomes 85.

VV5Q21



Dust-tight, Water-jet-proof SI unit: L8 = 16n + 118.5, L9 = 16n + 131 L10 = L3 + 50, L11 = L4 + 50formula L1 = 16n + 53, L2 = 16n + 83, n: Stations (Maximum 16 stations)

Dimens	sions								Formula L	1 = 16n + 5	53, L2 = 16		n: Station (M		
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309
L2	115	131	147	163	179	195	211	227	243	259	275	291	307	323	339
(L3)	137.5	162.5	175	187.5	200	225	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5
(L4)	148	173	185.5	198	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373

# VQ2000 Series Kit (Circular connector)



- MIL flat cable connector reduces installation labor for electrical connection.
- Manifold and connectors, both compliant with the IP65 rating (Dust-tight, Water-jet-proof), provide a high-degree of protection for the electrical parts. (When selecting option W)
- Maximum stations are 24.

### **Circular Connector (26 Pins)**

#### Manifold Specifications

	P	iping specifica	ations	
Series	Piping	Por	t size	Applicable stations
	direction	1(P), 3(R)	4(A), 2(B)	olationo
VQ2000	Side	C10	Max. 24 stations	

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BKR Note 2) Models with a suffix -BY have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve desired, and is to be installed only in certain manifold stations, specify

the mounting position by means of the manifold specification sheel Note 3) The number of stations that may be displayed is longer than the

manifold number of statures. Note 4) Specifications by means of the manifold specification sheet. Note 5) Indicate "R" for the valve with external pilot. Note 6) When used in combination with the direct EXH outlet with built-in Note 6) When used in combination with the direct formation built direct operations.

silencer type, keep the exhaust port from coming into direct contact with water or other liquids.

manifold number of stations.

#### Cable Assembly • 015 AXT100-MC26-030 Circular connector cable 050 assembly terminal no. Circular connector cable assembly included in a specific manifold model no. Refer to "How to Order Manifold. rminal no. Lead wire color Dot marking None Black Circular connector cable assembly Electrical characteristics 2 Brown None Multi-core vinyl cable Item 3 Red None Cable length Property 0.3 mm<sup>2</sup> x 25 cores Assembly part no Note 4 Orange None (L) 65 Conductor resistance 5 Yellow None or less 1.5 m AXT100-MC26-015 Ω/km, 20°C 6 Pink None Cable 25-core 3 m AXT100-MC26-030 ≈ ø10 Voltage limit x 24AWG Blue None 1000 AXT100-MC26-050 V, 1 min, AC 5 m 8 Purple White Cannot be used for transfer wiring sulation resistance 5 9 Gray Black MΩ/km, 20°C or more 10 White Black White Red Note) The minimum 12 Yellow Red bending radius of Red 13 60 Orange the circular 14 Black connector cable Yellow Black is 20 mm. 15 Pink Blue White 16 None Purple None 18 Grav 19 Black Orange 20 Red White White 21 Brown 22 Pink Red Plug terminal no. 23 Gray Red 24 Black White 25 White None 26 White None Socket side Note) Lengths other than the above are also available. Please contact SMC for details Note) For CE/UKCA-compliant models, DC-type only. How to Order Manifold VV5Q <u>2</u> <u>1</u> – 08 C6 M 1 – N CE/UKCA-compliant Nil Note) For CE/UKCA-compliant CE/UKCA-compliant Q models, DC-type only. Series Option 2 VQ2000 Symbol Option Nil None B Note 2) Manifold With back pressure check valve Cable (Length) DIN rail mounting n Plug-in unit 1 0 Without cable Cylinder port D0 With DIN rail bracket (Without DIN rail) 1 With cable (1.5 m) Note 3) Symbol Port size DIN rail mounting (D: Stations 02 to 24) 2 With cable (3 m) C4 Note 1) K Note 4) Stations • With ø4 One-touch fitting Special wiring spec. (Except double wiring) 3 With cable (5 m) C6 Note 1) With ø6 One-touch fitting 02 2 stations Ν With name plate C8 Note 1) With ø8 One-touch fitting R Note 5) External pilot CM Note 2) Note 3) Mixed sizes and with port plug S Direct EXH outlet with built-in silence 24 24 stations MM Note 4) Mixed size for different types of piping, option installed W Note 6) Enclosure: Dust-tight, Water-jet-proof (IP65)

@SMC

Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type Example) B6 (Bottom ported elbow with ø6 One-touch fitting) Note 2) Indicate "LM" (Including upward, downward piping and mixed) for models with elbow fittings and mixed cylinder port sizes. Note 3) Indicate "Mixed sizes and with port plug" by means of the

Note 4) When selecting the mixed size for different types of piping.

Note 5) Inch-size One-touch fittings are available. Refer to

"Semi-standard" on page 406 for details

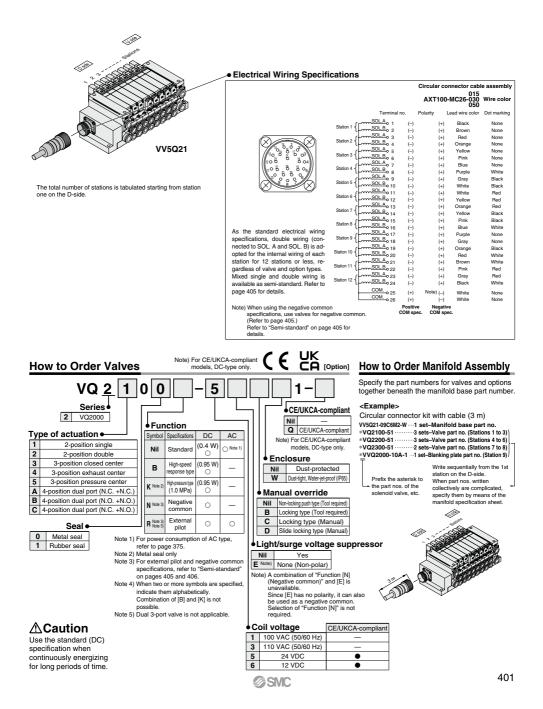
dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold

manifold specification sheet.

specification sheet.

Note) Refer to page 405 for details

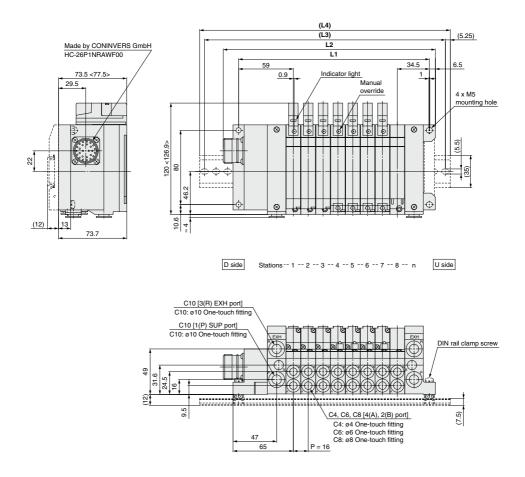
400



# M VQ2000 Series Kit (Circular connector)

# VV5Q21

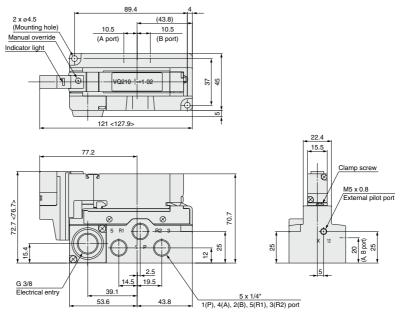
< >: AC The dashed lines and dimensions in parentheses indicate DIN rail mounting [-D].



Dimens	Dimensions         Formula L1 = 16n + 77.5, L2 = 16n + 100.5         n: Station (Maximum 12 stations)											ations)											
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	109.5	125.5	141.5	157.5	173.5	189.5	205.5	221.5	237.5	253.5	269.5	285.5	301.5	317.5	333.5	349.5	365.5	381.5	397.5	413.5	429.5	445.5	461.5
L2	132.5	148.5	164.5	180.5	196.5	212.5	228.5	244.5	260.5	276.5	292.5	308.5	324.5	340.5	356.5	372.5	388.5	404.5	420.5	436.5	452.5	468.5	484.5
(L3)	162.5	175	187.5	200	225	237.5	250	275	287.5	300	312.5	337.5	350	362.5	375	400	412.5	425	450	462.5	475	500	512.5
(L4)	173	185.5	198	210.5	235.5	248	260.5	285.5	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5	473	485.5	510.5	523

#### Sub-plate Single Unit Q2000 Onlv VQ2000 Series **( E** RR Note) For CE/UKCAcompliant mod-How to Order [Option] els, DC-type only. IP65 enclosure in standard specifications In the case of ( Valve ) (Sub-plate) + Easy-to-use terminal block VQ2 1 W 1-02 5 0 0 CE/UKCA-compliant Entry is the same as Nil standard products. Q CE/UKCA-compliant Enclosure Note) For CE/UKCAcompliant models, Nil Dust-protected DC-type only. W Note 1) IP65 (Dust-tight, Water-jet-proof) Thread type Note 1) Valves are IP65 specifications. Note 2) When the valve is a standard Nil Rc (dust-protected) specification, it is not compatible with 200 or 220 VAC. Ν NPT т NPTF F G In the case of (Sub-plate) alone Termina block Port size 02 1/4 VQ2000 - PW - 02

### Dimensions



< >: AC Note) When using this valve for IP65, mount a seal connector to the electrical entry.

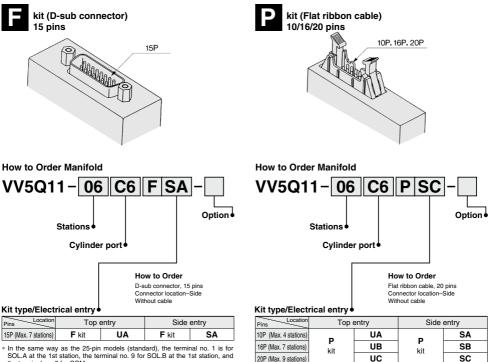


# VQ1000/2000 Series

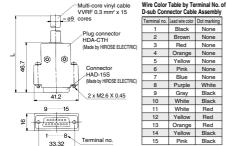
#### Semi-standard

### **Different Number of Connector Pins**

F and P kits with the following number of pins are available besides the standard number (F = 25P; P = 26P). Select the desired number of pins and cable length from the cable assembly list. Place an order for the cable assembly separately.



SOL.A at the 1st station, the terminal no. 9 for SOL.B at the 1st station, and the terminal no. 8 for COM



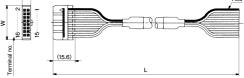
#### D-sub Connector Cable Assembly

Cable length (L)	15P
1.5 m	AXT100-DS15-1
3 m	AXT100-DS15-2
5 m	AXT100-DS15-3

\* For other commercial connectors, use a type conforming to MIL-C-24308.

two pins from the max. terminal numbers are for COM. Red

In the same way as the 26-pin models (standard), the terminal no. 1 is for SOL.A at the 1st station, the terminal no. 2 for SOL.B at the 1st station, and



#### Flat Ribbon Cable Assembly

Cable length (L)	10P	16P	20P
1.5 m	AXT100-FC10-1	AXT100-FC16-1	AXT100-FC20-1
3 m	AXT100-FC10-2	AXT100-FC16-2	AXT100-FC20-2
5 m	AXT100-FC10-3	AXT100-FC16-3	AXT100-FC20-3
Connector width (W)	17.2	24.8	30

\* For other commercial connectors, use a type with strain relief conforming to MIL-C-83503.

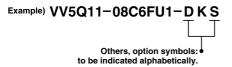


### **Special Wiring Specifications**

In the internal wiring of F/P/J/G/T/S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

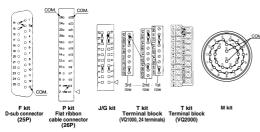
#### 1. How to Order

Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



#### 2. Wiring specifications

With the A side solenoid of the 1st station as no.1 (meaning, to be connected to no.1 terminal), without making any terminals vacant.



#### 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

Kit	F kit (D-sub P kit connector) (Flat ribbon cal		ble)	J kit (Flat ribbon cable)	G kit (Flat ribbon cable with terminal block)				
Туре	F (	5P	F s A 15P	P s □ 26P	P <sup>U</sup> C 20P	P <sup>U</sup> S 16P	P <sup>U</sup> / 10F	J S□ 20P	G□
Max. points	2	4	14	24	18	14	8	16	16
Kit		(	Termi	T ki inal bl	t ock bo	ox)	(9	S kit erial transmission)	M kit (Circular connector)
Туре	VQ1000		2 rows minal b			ows of al bloc	ks	S□	M□
			16		:	24			
Max. points	VQ2000	20			16	24			

#### **Negative Common Specifications**

Specify the valve model no. as shown below for negative common specification.

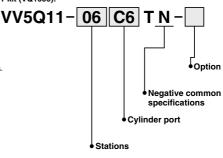
The manifold no. shown below is for the T (VQ1000) and L (VQ1000/2000) kits. For other kits the standard manifold can be used. However, negative common is not compatible with S (except EX510 Gateway-type, EX240 integrated-type and EX120/121/122 integrated-type (CompoNet®)) and G kits.



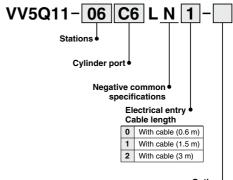
Negative common specifications

How to Order Manifold





L kit (VQ1000/2000):





# VQ1000/2000 Series

#### Semi-standard

### **External Pilot Specifications**

When the supply air pressure is lower than the required minimum operating pressure (0.1 to 0.2 MPa) for the solenoid valve (or when the valve is used for vacuum), specify an external pilot model. Order a manifold or valve by suffixing the external pilot specification, "R". The X-port of the manifold base is equipped with One-touch fittings for external pilot. VQ1000: C4 (ø4 One-touch fitting)

VQ2000: C6 (ø6 One-touch fitting)

#### How to Order Manifold

# VV5Q11-08C6FU1-RS

External pilot specifications

Others, option symbols: to be indicated alphabetically.

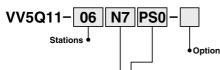
How to Order Valves

# VQ1100 R - 51 External pilot specifications

Note 1) When two or more functions are specified, indicate them alphabetically. Note 2) Since the pilot EXH of this valve is released from the R1 passage, it is not possible to vacuum from a part other than EXH pressure and SUP ports.

### Inch-size One-touch Fittings

The valve with inch-size One-touch fittings is shown below.



Kit type/Electrical entry

Cylinder port •

Syr	nbol	N1	N3	N7	N9	M5T	NM
Applicable tub	ing O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"	ø5/16"	10-32UNF (M5 thread)	Mixed
4(A), 2(B)	VQ1000	•	•	•	—	•	•
port	VQ2000	_	•	•	•	—	•

Note) When inch-size fittings are selected for the cylinder port, inch-size fittings are selected on 1(P), 3(R) port, too.

1(P), 3(R) port size	
VQ1000	ø5/16" (N9)
VQ2000	ø3/8" (N11)

@SMC

### DIN Rail Mounting

Each manifold can be mounted on a DIN rail. Order it by indicating a DIN rail mounting option symbol, "-D". In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.

#### When DIN rail is unnecessary (DIN rail mounting brackets only are attached.)

Indicate the option symbol, -D0, for the manifold part number.

Example)

VV5Q11-08C6FU1-D0S

Others, option symbols: to be indicated alphabetically.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol "-D" for the manifold part number.

#### Example)

# VV5Q11-08C6FU1-D09S

DIN rail for 9 stations

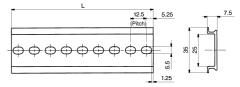
Others, option symbols: to be indicated alphabetically.

\*The number of stations that may be displayed is longer than the manifold number of stations.

- When changing to a DIN rail mounting. Order brackets for mounting a DIN rail. (Refer to "Manifold Optional Parts" on pages 416 and 422.)
  - No. VVQ1000-57A (For VQ1000) VVQ2000-57A (For VQ2000) 2 pcs. per one set.

#### When ordering DIN rail only DIN rail no.: AXT100-DR-D

\* As for 
, specify the number from the DIN rail table Refer to the dimensions of each kit for L dimension.

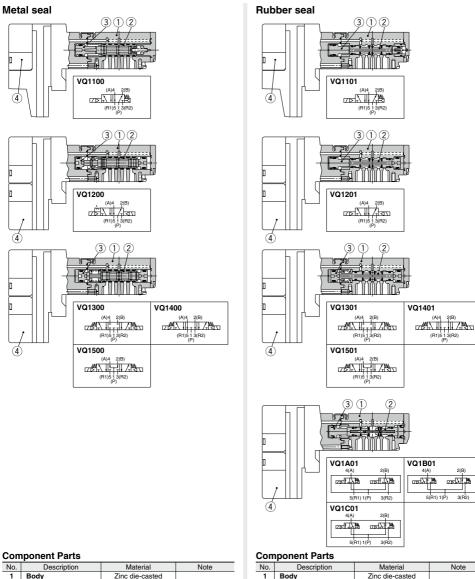


L Dir	<b>Dimension</b> L = 12.5 x n + 10.5									
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5



# VQ1000/2000 Series Construction

### VQ1000 Plug-in Unit: Main Parts/Replacement Parts



4 Pilot valve assembly Note) Refer to page 411 for "How to Order Pilot Valve Assembly".

Stainless steel

Resin

INO.	Description	Iviaterial	INOTE
1	Body	Zinc die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	
4	Pilot valve assembly	—	

3(R2

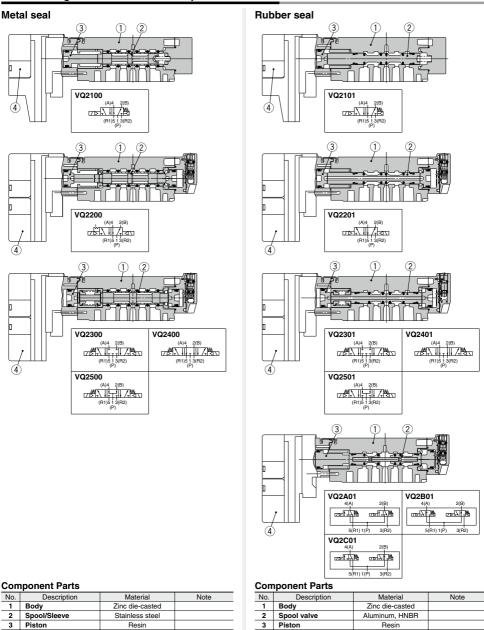
Note) Refer to page 411 for "How to Order Pilot Valve Assembly".

2

3 Piston

Spool/Sleeve

### VQ2000 Plug-in Unit: Main Parts/Replacement Parts



#### Spool/Sleeve 3 Piston Resin 4 Pilot valve assembly Note) Refer to page 411 for "How to Order Pilot Valve Assembly".

Note) Refer to page 411 for "How to Order Pilot Valve Assembly".

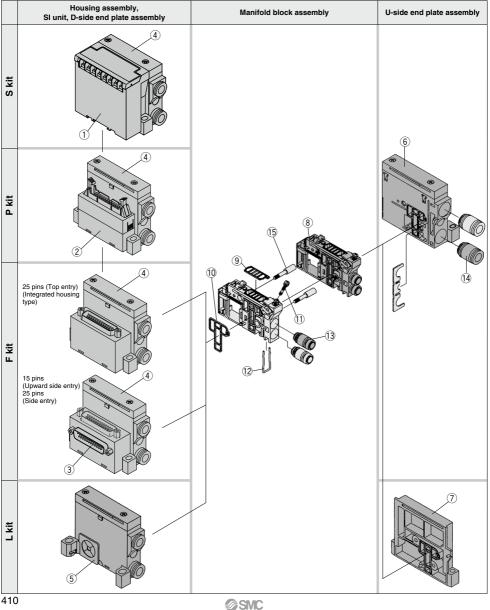
Pilot valve assembly

4

# **Exploded View of Manifold**

### VQ1000 Plug-in Unit: Exploded View

(F/P/L/S kit)



### <Housing Assembly and SI Unit>

#### Housing assembly and SI unit no.

No.	Manifold	Part no.	Description
1)	(SQ kit)	EX120-SDN1	DeviceNet®
-	(SV kit)	EX120-SMJ1	CC-LINK
2	Ps kit	AXT100-1-P <sup>V</sup> <sub>S</sub> Note)	Flat ribbon cable housing assembly   : Number of pins: 26/20/16/10
3	FU kit	AXT100-1-FU15	D-sub connector housing assembly (Top entry) Number of pins: 15
3	FS kit	AXT100-1-FS 🗆	D-sub connector housing assembly (Side entry)   : Number of pins: 25/15

Note) Top entry connector for PU while side entry connector for PS.

## <D-Side End Plate Assembly>

(4)5 D-side end plate assembly no.

VVQ1000-3A-1-□-□

Electrical entry •				
FU25	For F kit top entry 25 pins			
F	For F kit			
Р	For P kit			
L	For L kit			
S	For S kit			

Option Nil Common EXH Note 1) External pilot R S Note 1) Direct EXH outlet with built-in silencer

Note 1) When both options are specified, indicate as RS

Note 2) The housing assembly and SI unit of F/P/S kits are not

included. Separately place an order for (1), (2), (3),

#### <Manifold Block Assembly> 8 Manifold block assembly no. VVQ1000-1A- ----

Tie-rod (2 pcs.) and lead wire assembly for extensions are

Elect	rical entry
	Without lead wire
F1	F kit for 2 to 12 stations/Double wiring
F2	F kit for 13 to 24 stations/Double wiring
F3	F kit for 2 to 24 stations/Single wiring
P1	P/S kits for 2 to 12 stations/Double wiring
P2	P/S kits for 13 to 24 stations/Double wiring
P3	P/S kits for 2 to 24 stations/Single wiring
L00	L0 kit   : Stations (1 to 8)
	L1 kit  : Stations (1 to 8)
L2	L2 kit  : Stations (1 to 8)

attached.

-	<ul> <li>Port size</li> </ul>				
[	C3	With ø3.2 One-touch fitting			
[	C4	With ø4 One-touch fitting			
[	C6	With ø6 One-touch fitting			
[	M5	M5 thread			
[	~	Without One-touch fitting			
	C0	(With clip)			

### <Replacement Parts for Manifold Block>

#### **Replacement Parts**

No.	Part no.	Description	Material	Quantity
9	VVQ1000-80A-1	Gasket	HNBR	12
10	VVQ1000-80A-2	Seal	HNBR	12
1	VVQ1000-80A-3	Clamp screw	Carbon steel	12
(12)	VVQ1000-80A-4	Clip	Stainless steel	12

Note) A set of parts containing 12 pcs, each is enclosed

# <U-Side End Plate Assembly>

6 U-side end plate assembly no. (For F/P/S kits) VVQ1000-2A-1-

# Option

	Common EXH					
R	External pilot					
S	Direct EXH outlet with built-in silencer					
Note) The (4's fitting assembly is included.						

#### ⑦ U-side end plate assembly no. (For L kit) VVQ1000-2A-1-L

### <Fitting Assembly>

13 Fitting assembly part no. (For cylinder port) VVQ1000-50A-

#### Port size

	Applicable tubing ø3.2
	Applicable tubing ø4
C6	Applicable tubing ø6
M5	M5 thread

Note) Purchasing order is available in units of 10 pieces.

### 4 Fitting assembly part no. (For 1(P), 3(R) port) VVQ1000-51A-C8

#### Applicable tubing Ø8

Note) Purchasing order is available in units of 10 pieces

#### (5) Tie-rod assembly part no. (2 pcs./set) VVQ1000-TR-

Note 1) Please order when eliminating manifold stations. When adding stations, tie-rods are attached to the manifold block assembly. Therefore, it is not necessary to order.

Note 2) 
; Stations 02 to 24 Note 3) For S/P/F/L kits

#### Pilot valve assembly



Fur	oction	<ul> <li>Coil voltage</li> </ul>				
Symbol	Specifications	DC	AC		1	100 VAC (50/60 Hz)
Nil	Nil Standard (0.4 W) Note 1)		2	200 VAC (50/60 Hz)		
INII	Staridard	0	0		3	110 VAC (50/60 Hz)
в	High-speed	(0.95 W)			4	220 VAC (50/60 Hz)
в	response type	0	_		5	24 VDC
к	High-pressure type	(0.95 W)			6	12 VDC
n.	(1.0 MPa)	` O Í	_			

Note 1) Refer to page 375 for power consumption of AC type

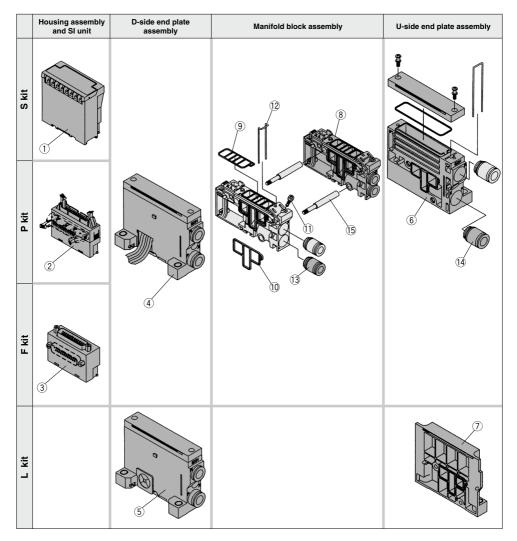
Note 2) Common to single solenoid and double solenoid

Note 3) The voltage (including light/surge voltage suppressor), positive common and negative common cannot be changed by changing the pilot valve assembly.

# **Exploded View of Manifold**

## VQ2000 Plug-in Unit: Exploded View

## (F/P/L/S kits)



# <Housing Assembly and SI Unit>

nous	nousing assembly and Si unit no.				
No.	Manifold	Part no.	Description		
	(SQ kit)	EX120-SDN1 [EX124D-SDN1] Note 1)	DeviceNet®		
U	(SV kit)	EX120-SMJ1 [EX124D-SMJ1] Note 1)	CC-LINK		
2	P <sup>U</sup> <sub>s</sub> kit	AXT100-1-P <sup>U</sup> <sub>S</sub> Note 2)	Flat ribbon cable housing assembly   : Number of pins: 26/20/16/10		
3	F <sup>⊍</sup> s kit	AXT100-1-F <sup>U</sup> <sub>S</sub> I Note 2)	D-sub connector housing assembly □: Number of pins: 25/15		

Note 1) Dust-tight, Water-jet-proof (IP65)

Note 2) Top entry connector for FU, PU while side entry connector for FS, PS.

### <D-Side End Plate Assembly>

#### (4)(5) D-side end plate assembly no.

## VVQ2000-3A-1----

120	00-3A-1-	╷╴╷	JLJ		v
Electrical entry			• Enclos	sure	0
F	For F kit		Nil	Dust-protected	
P	For P kit		W Note 3)	Dust-tight, Water-jet-proof (IP65)	
L	For L kit		Note) F/P	kits are available with "Nil" only.	
S	For S/M kits			is available with [W] only.	
				Fkits are selectable depending on	
			the n	nanifold type.	
			Option		No

Nil Common EXH Note 1) External pilot

Note 1) When both options are specified, indicate as RS. Note 2) The housing assembly and SI unit of F/PS kits are not included. Separately place an order for  $(\mathbb{D}, (\mathbb{Q}, \mathbb{Q}))$ . Note 3) When used in combination with the direct EXH outlet with built-in silencer type,

keep the exhaust port from coming into direct contact with water or other liquids.

S Note 1) Direct EXH outlet with built-in silencer

# <U-Side End Plate Assembly>

ⓒ U-side end plate assembly no. (For F/P/T/S/M kits)

Option •			Enclo	sure	
	Nil	Common EXH	Nil	Dust-protected	
	R	External pilot	W Note 3)	Dust-tight, Water-jet-proof (IP65)	
	S	Direct EXH outlet with built-in silencer	Note) F/P kits are available with "Nil" only. S/T/M kits are selectable depending on the		
	manifold type.				

Note 1) The (1)'s fitting assembly is included.

Note 2) The housing assembly and SI unit of F/P/S kits are not included. Separately place an order for ①, ②, ③.

Note 3) When used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust port from coming into direct contact with water or other liquids.

# ⑦ U-side end plate assembly no. (For L kit) VVQ2000-2A-1-L-□

# Enclosure Nil Dust-protected W Dust-tight, Water-jet-proof (IP65)

Note) Select it depending on the manifold type.

8 M	⑧ Manifold block assembly no.			
VVQ2000-1A- 🖓 - 🖓 - 🖓				
Electrical entry				
F0	Without lead wire			
F1	E kit for 2 to 12 stations/Double wiring			

<Manifold Block Assembly>

FI	F kit for 2 to 12 stations/Double wiring		
F2	F kit for 13 to 24 stations/Double wiring		
F3	F kit for 2 to 24 stations/Single wiring		
P1	P/S kits for 2 to 12 stations/Double wiring		
P2	P/S kits for 13 to 24 stations/Double wiring		
P3	P/S kits for 2 to 24 stations/Single wiring		
L0 🗆	L0 kit  : Stations (1 to 8)		
L10	L1 kit  : Stations (1 to 8)		
L2	L2 kit  : Stations (1 to 8)		
T1	T kit for 2 to 20 stations/Double wiring		
T3	T kit for 2 to 20 stations/Single wiring		
M1	M kit for 2 to 12 stations/Double wiring		
M2	M kit for 13 to 24 stations/Double wiring		
M3	M kit for 2 to 24 stations/Single wiring		

-	JILSIZE
C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
	With ø8 One-touch fitting
C0	Without One-touch fitting (With clip)
	······································

Tie-rod (2 pcs.) and lead wire assembly

for extensions are attached.

Dort cizo

• Enc	•Enclosure				
Nil	Dust-protected				
W	Dust-tight, Water-jet-proof (IP65)				
	Note) F/P kits are available with "Nil" only. S/L/T/M kits are selectable depending on the manifold type.				

## 3/D 1/W Kits are selectable depending on the manifold ty

#### <Fitting Assembly> ③ Fitting assembly part no. (For cylinder port) VVQ1000-51A- □

Note) Purchasing order is available in units of 10 pieces.

<ul> <li>Port size</li> </ul>			
C4	Applicable tubing ø4		
	Applicable tubing ø6		
C8	Applicable tubing ø8		

#### <sup>(I)</sup> Fitting assembly part no. (For 1(P), 3(R) port) VVQ2000-51A-C10

Applicable tubing Ø10

Note) Purchasing order is available in units of 10 pieces.

(5) Tie-rod assembly part no. (2 pcs./set)

VVQ2000-TR- Note 1) Please order when eliminating manifold

stations.

When adding stations, tie-rods are attached to the manifold block assembly. Therefore, it is not necessary to order. Note 2) :: Stations 02 to 24 Note 3) For S/P/F/L kits

<Replacement Parts for Manifold Block> Replacement Parts

No.	Part no.	Description	Material	Quantity
9	VVQ2000-80A-1	Gasket	HNBR	12
10	VVQ2000-80A-2	Seal	HNBR	12
11	VVQ2000-80A-3	Clamp screw	Carbon steel	12
(12)	VVQ2000-80A-4	Clip	Stainless steel	12

Note) A set of parts containing 12 pcs. each is enclosed

# VQ1000 Series

### VQ1000: Manifold Optional Parts

Blanking plate assembly VVQ1000-10A-1



FXH

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons o planning to mount a spare valve, etc.

#### Individual SUP spacer VVQ1000-P-1-C6 N7

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pres sure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.)

- \* Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP station are at tached to the individual SUP spacer.)
- \* As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- \* If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

#### Individual EXH spacer VVQ1000-R-1-C6

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.) Block both sides of the individual valve EXH station. (Refer

to the application example.) Specify the mounting position, as well as the EXH block base or EXH block plate position by means of the mani-fold specification sheet. The block plate is used in one or

two places for one set. \* An EXH block base assembly is used in the blocking posi-tion when ordering an EXH spacer incorporated with a manifold no. However, do not order an EXH block base as-sembly because it is attached to the spacer.

- When separately ordering an individual EXH spacer, separately order an EXH block base assembly because it is not attached to the spacer. As a standard, electric wiring is connected to the position of the
- manifold station where the individual EXH spacer is mounted. \* If wiring is not required for stations equipped with spac-
- ers, enter "X" in the special wiring specifications column in the manifold specification sheet
- Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B"

#### SUP block plate VVQ1000-16A

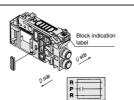
When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures.

\* Specify the mounting position by means of the manifold specification sheet

#### <Block indication label>

Indication labels to confirm the blocking position are attached (Each for SUP passage and SUP/EXH passage blocking positions).

\* When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.



SUP passage blocked

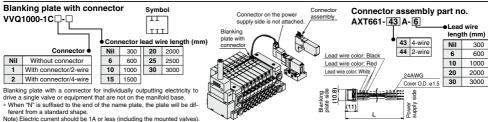


1 13(R)

(A)42(B) (A)42(B)

(A)42(B) (A)42(B)

SUP/EXH passage blocked





C6: ø6 One-touch fitting

is to be adhered

Block indication label

A label indicating the SUF

passage blocking position



TX 1

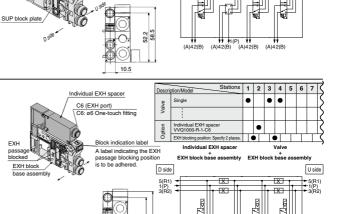
5(R1) 1(P) 3(R2)

U side

5(R1)

-3(B2

TX 1



52.2 58.5

10.5

Black screw

Block indication labe

#### EXH block base assembly VVQ1000-19A-F-(C3/C4/C6/M5/N1/N3/N7)

	Electrical entry			
F0	Without lead wire			
F1	For F kit (2 to 12 stations)/Double wiring			
F2	For F kit (13 to 24 stations)/Double wiring			
F3	For F kit (2 to 24 stations)/Single wiring			
P1	For P, G, T, S kit (2 to 12 stations)/Double wiring			
P2	For P, G, T, S kit (13 to 24 stations)/Double wiring			
P3	For P, G, T, S kit (2 to 24 stations)/Single wiring			
L0*	L0 kit )			
L1*	L1 kit * 1 to 8 stations			
L2*	L2 kit			

The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

#### <Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)

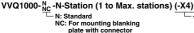
\* When ordering a EXH block base incorporated with a manifold, a block indication label is attached to the manifold.

#### Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used.

- When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number. Note) When a back pressure check valve is desired, and is
- to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting station by means of the manifold specification sheet.

### Name plate [-N]



It is a transparent resin plate for placing a label that indicates solenoid valve function, etc Insert it into the groove on the side of the end plate and bend it as shown in the figure.

\* When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n' \* When the slide locking type manual valve is mounted, it automatically will be "VVQ1000-N-n-X4"

\* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold

-X4: For mounting slide locking type manual valve

FXH Solid forming

specification sheet.

Dimensions



Blanking plug (For One-touch fittings)

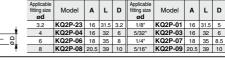
#### KQ2P-

part number

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.



@SMC







The plug is used to block the cylinder port

- \* When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions 4(A) and 2(B) by means of the manifold specification sheet.
- \* Gently screw an M3 screw in the port plug hole and pull it for removal.

## Elbow fitting assembly

VVQ1000-F-L(C3/C4/C6/M5/N1/N3/N7) It is used for piping that extends upward or down , vard from the

- manifold. \* When ordering this option incorporated with a manifold, indicate for the manifold port size (when installed in all "L□" or "B□"
- stations.) When installing it in part of the manifold stations, specify the elbow fitting assembly part number and the mounting station by means of the manifold specification sheet.
- \* When mounting elbow fitting assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN203-KM8. A silencer (AN200-KM8) is interfered with fittings.

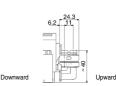


24.3 4.5

11

mm.







2 pcs. in 1 set

\* Specify the mounting station by means of the manifold

\* When ordering this option incorporated with a manifold,

' in front of it beneath the manifold part number.

specify the EXH block base assembly part number with

RHH

EXH passage blocked



SUP/EXH passage blocked (Precautions)

4

D side

1(P) 3(R2)

(A)42(B)

U side

- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- 2. When a back pressure check valve is mounted. the effective area of the valve will decrease by about 20%.

L D

16 315 5

415

# VQ1000 Series

# VQ1000: Manifold Optional Parts

#### DIN rail mounting bracket [-D/-D0/-D0] VVQ1000-57A

It is used for mounting a manifold on a DIN rail \* When ordering this option incorporated with a mani-

fold, suffix "D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).

#### Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port a top the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB) \* When ordering this option incorporated with a mani-

- fold, suffix "S" to the end of the manifold part number.
- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage
- Refer to page 429 for maintenance

#### Dual flow fitting assembly VVQ1000-52A- N

This is a fitting to multiply the flow rate by combining the outputs of 2 valve stations. It is used for driving a large bore cylinder. This is a Onetouch fitting for a port size of ø8 or ø5/16"

- \* The port size for the manifold part number is "MM". Clearly indicate the dual flow fitting assembly part number and specify
- the mounting station by means of the manifold specifications. \* In dual flow fitting assembly, a special clip which is combined in onepiece of 2 stations is attached as a holding clip

#### Silencer (For EXH port)

This silencer is to be inserted into the EXH port (Onetouch fittings) of the common exhaust type.

\* When mounting elbow fitting assembly (VVQ1000-F-LD) on the edge of manifold station, select a silencer, AN15-C08

#### Regulator unit VVQ1000-AR-1

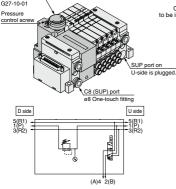
The regulator controls the SUP pressure in a manifold. Supply air from D-side SUP port is regulated. SUP port on U-side is plugged.

When a regulator unit is mounted, the SUP port on the U-side of the manifold will be plugged. A maximum of 3 units can be mounted on a manifold

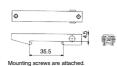
#### Specifications

Maximum operating pressure (MPa)	0.8
Set pressure range (MPa)	0.05 to 0.7
Ambient and fluid temp. (°C)	5 to 50
Fluid	Air
Cracking pressure valve (MPa)	0.02
Structure	Relieving type

#### Pressure gauge

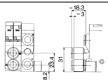












#### noneione

		Dimensions							
Ň	5	Series	Applicable fitting size ød	Model	A	L	D	Effective area (mm <sup>2</sup> )	Noise reduction (dB)
1.1	2	VQ1000	8	AN15-C08	26.5	45	13	20	30

0

WPa 0.4

Conditions:

Flow Rate Characteristics Inlet pressure 0.7 MPa

Flow rate (NL/min)

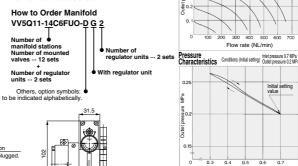
ttina

value



Indicate an option symbol "-G\*" for the manifold no. and be sure to specify the mounting position and number of stations by means of the manifold specification sheet. One unit is counted as one station and occupies a space for three stations, therefore, pay attention to the manifold size. The regulator valve unit, to which no wire is connected, valves can be mounted up to the standard max. number of stations of each kit.

Δ



#### Pressure setting

Check the inlet pressure and then turn the pressure control screw to set the outlet pressure. Turning the screw clockwise will increase the outlet pressure while turning it counterclockwise decrease the pressure. (Set the pressure by turning the screw in the increase direction.)

0.5 0.4 0.5 0.6 Inlet pressure (MPa)

sharp pressure change, pay attention to the pressure gauge durability.



, min

Counted as

one station.

8

A Caution

#### Installation

Since some level of the actuator's operational frequency may lead to a

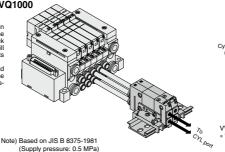
#### Double check block (Separated) for VQ1000 VQ1000-FPG-00-0

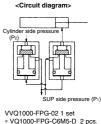
It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3-position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for long periods of time.

The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

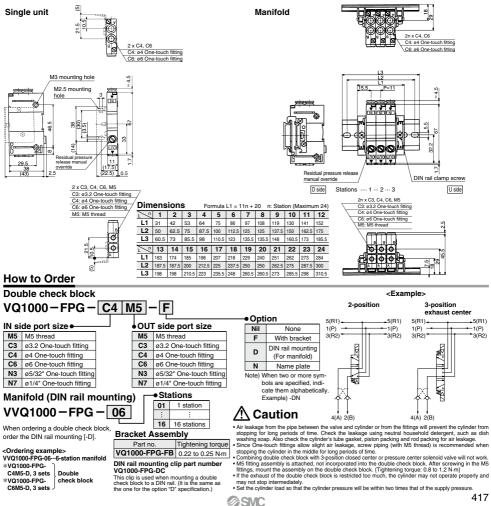
#### Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	–5 to 50°C
Flow rate characteristics: C	0.60 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 c.p.m





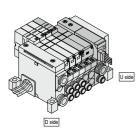
### Dimensions



# VQ1000 Series

### VQ1000: Manifold Option/With Ejector Unit

An ejector unit can be mounted on the manifold base for a solenoid valve. Instead of mounting the valve and ejector unit separately, this option reduces piping, wiring and creates additional space savings.



Note 1)	SUP and EXH ports on
	the ejector unit manifold
	base are arranged on
	D-side alone. The end
	plate on the U-side is the
	same as that used in the L
	kit.

- Note 2) Individual piping is provided for the supply and exhaust ports of the ejector unit.
- Note 3) The manifold with an ejector unit is mounted from the U-side.
- Note 4) One vacuum ejector unit corresponds to one station.
- Specify the mounting station by means of the manifold specification sheet.

#### Specifications

Ejector valve model	VVQ1000-J1-A	VVQ1000-J-0-1-B	
Nozzle diameter (mm)	0.7	1.0	
Max. suction flow rate N (NL/min)	11	20	
Max. vacuum pressure (mmHg)	-630		
Max. operating pressure (MPa)	0.7 (High-pressure type 0.8)		
Standard supply pressure (MPa)	0.5		
Operating temperature (°C)	5 to 50		

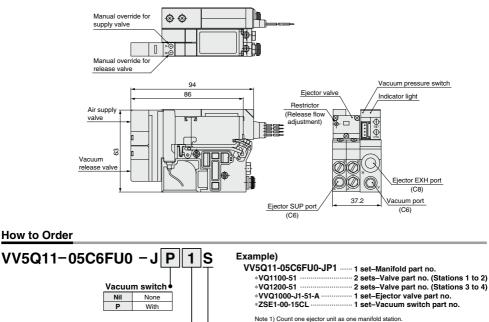
#### Maximum Number of Ejector Units

(Max. number of ejector units is subject to the number of valve stations.)

Max. number of	Max. number of mounted valves			
ejector units	F, P, T kit	S, G, J kit	L kit	
1	11 (20)	7 (14)	7	
2	10 (16)	6 (12)	6	
3	9 (12)	5 (10)	5	
4	8 (8)	4 (8)	—	
5	4 (4)	3 (4)	—	

Note) The max. number of mounted valves applies to double wiring. Parenthesized numbers apply to single wiring. Please contact SMC for conditions other than the above or mixed wiring.

### Dimensions



@SMC

Note 2) The ejector unit is mounted next to the U-side end plate.

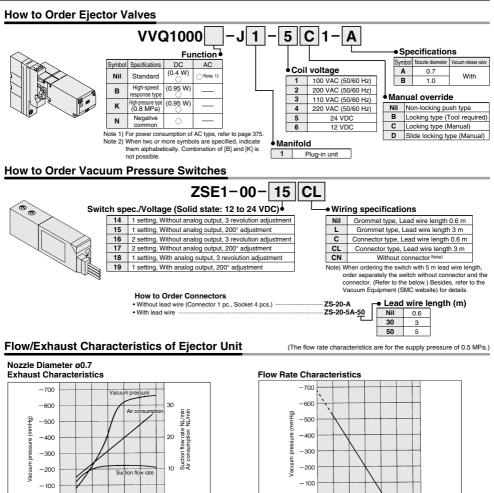
Note 3) The U-side end plate is used exclusively for ejector units. (Without P and R port)

Note 4) The dimension of manifold with an ejector unit is different from the standard dimension. See the formula for calculating the dimensions for each kit.

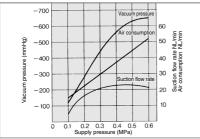
Others, option symbols: • to be indicated alphabetically.

Number of ejectors

1 to 5



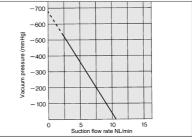
#### Nozzle iameter ø1.0 Exhaust Characteristics



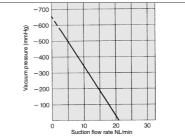
0.2 0.3 0.4 0.5

Supply pressure (MPa)

0.6



#### Flow Rate Characteristics



# VQ2000 Series

### VQ2000: Manifold Optional Parts

Blanking plate assembly VVQ2000-10A-1



It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

#### Individual SUP spacer VVQ2000-P-1-<sup>C8</sup><sub>N9</sub>

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.)

- Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set.
   (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)
- As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

#### Individual EXH spacer VVQ2000-R-1-<sup>C8</sup><sub>N9</sub>

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

- Block both sides of the individual valve EXH station. (Refer to the application example.) \* Specify the mounting position, as well as the EXH
- block base or EXH block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one
- set. (Two EXH block plates for blocking EXH station are attached to the individual EXH spacer.) \* As a standard, electric wiring is connected to the posi-
- \* As a standard, electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.
- If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.
- \* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol \*8.

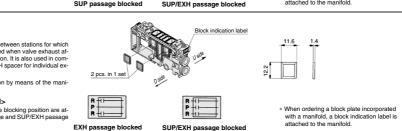
# SUP block plate

When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures.

\* Specify the mounting position by means of the manifold specification sheet.

#### <Block indication label>

Indication labels to confirm the blocking position are attached. (Each for SUP passage and SUP/EXH passage blocking positions)



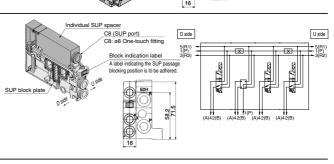
EXH block plate VVQ2000-19A

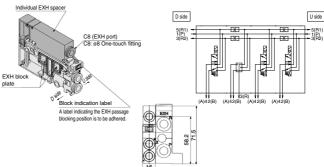
The EXH block plate is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations configuration. It is also used in combination with an individual EXH spacer for individual exhaust.

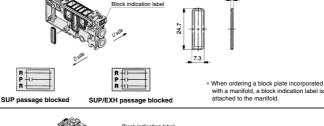
 Specify the mounting position by means of the manifold specification sheet.

#### <Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)





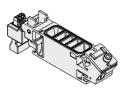


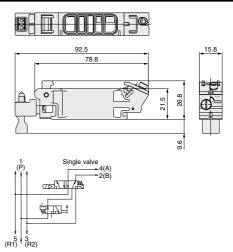
1.5



#### SUP stop valve spacer VVQ2000-24A-1

A SUP stop valve spacer is mounted on a manifold block, making it possible to individually shut off supply air to each valve. Enclosure: Dust-tight, Water-jet-proof (IP65) compliant





<Circuit diagram> (Example of a spacer with a built-in single valve)

12.1

2 pcs, in 1 set

#### Back pressure check valve assembly [-B] VVQ2000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used.

- \* When ordering assemblies incorporated with a manifold, add suffix "-B" to the end of the manifold part number. Note) When a check valve for back pressure prevention
  - is desired and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting position by means of the manifold specification sheet.

#### Name plate [-N] VVQ2000-N-Station (1 to Max. stations) (-X4<sup>(1)</sup>)

-X4A: For mounting slide locking type, manual, all single valves -X4B: For mixed mounting of slide locking type, manual, single, double, and 3-position valves

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure. \* When the slide locking type manual valve is mounted, it automatically will be "VVQ2000-Nm-X4A/X4B"

 When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

#### Blanking plug (For One-touch fittings)

#### KQ2P-

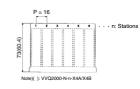
It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.







- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, advress effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and ir operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

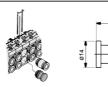


Dimensions Applicabl Applicable fitting size D Model D fitting size Model Α L Α L ød ød KO2P-04 16 32 KQ2P-03 16 32 6 Δ 6 5/32' KQ2P-06 18 35 8 KQ2P-07 18 35 8.5 6 1/4\* KO2P-09 20.5 39 10 KQ2P-08 20.5 39 10 8 5/16" KQ2P-10 22 43 12 3/8" KQ2P-11 22 43 11.5 10

#### Port plug VVQ1000-58A

The plug is used to block the cylinder port. \* When ordering a plug incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting position and number of

stations and cylinder port mounting positions, A and B by means of the manifold specification sheet.



# VQ2000 Series

# VQ2000: Manifold Optional Parts

#### DIN rail mounting bracket [-D/-D0/-D0] VVQ2000-57A

- It is used for mounting a manifold on a DIN rail.
- \* When ordering this option incorporated with a mani-fold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets)

#### Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB) \* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

- Note 1) A large quantity of drainage generated in the air source results in exhaust of air together
- with drainage. Note 2) When used in combination with "W" (IP65
- specification), keep the exhaust port from coming into direct contact with water or other liquids. (T, L, S, and M kits)
- Refer to page 429 for maintenance.

#### Silencer (For EXH port)

This silencer is to be inserted into the EXH port (Onetouch fittings).

#### Elbow fitting assembly VVQ2000-F-L(C4/C6/C8/N3/N7/N9)

It is used for piping that extends upward or downward from the manifold.

When not installed in the manifold stations, specify the assembly part number and the mounting position by means of the manifold specification sheet.

#### Dual flow fitting assembly VVQ2000-52A-C10 N11

422

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a One-touch fitting for a port size of ø10 or ø3/8"

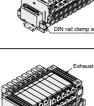
#### \* The port size for the manifold part number is "MM".

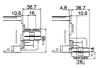
Clearly indicate the dual flow fitting assembly part number and specify the mounting position by means of the manifold specifications.

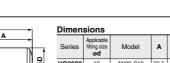


1









10

AN20-C10

VQ2000





Noise

duction (dB)

Effective

30 30

н р area (mm<sup>2</sup>) (Cv factor

36.5 57.5 16.5

### **Manifold Option**

#### Double check block (Separated) for VQ2000 VQ2000-FPG-

It is mounted on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a 3-position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for long periods of time. The combination with a 2-position single/double solenoid valve will prevent the

dropping at the cylinder stroke end when the SUP residual pressure is released.

#### Specifications

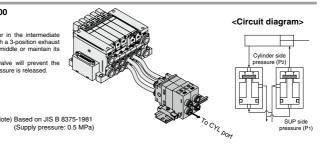
Max. operating pressure	0.8 MPa	
Min. operating pressure	0.15 MPa	
Ambient and fluid temp.	-5 to 50°C	1
Flow rate characteristics: C	3.0 dm <sup>3</sup> /(s·bar)	N
Max. operating frequency	180 c.p.m	

Double

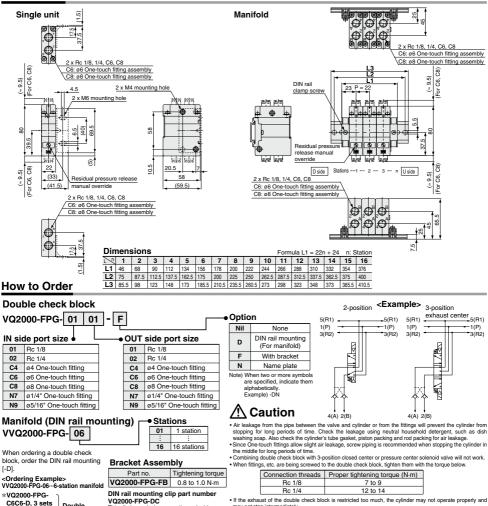
check block

\*VQ2000-FPG-

C8C8-D, 3 sets



### Dimensions



. If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately

Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure

This clip is used when mounting a double check block to a DIN rail. (It is the same as the one for the option "D" specification.)

# VQ2000 Series

### Manifold Option

#### Double check block (Direct mounting) VVQ2000-23A-C4

Symbol	Port size	Piping direction
C3	With One-touch fitting for ø 3.2	Тор
C4	With One-touch fitting for ø 4	Тор
C6	With One-touch fitting for ø 6	Тор
C8	With One-touch fitting for ø 8	Тор
B3	With One-touch fitting for ø 3.2	Bottom
B4	With One-touch fitting for ø 4	Bottom
B6	With One-touch fitting for ø 6	Bottom
B8	With One-touch fitting for ø 8	Bottom

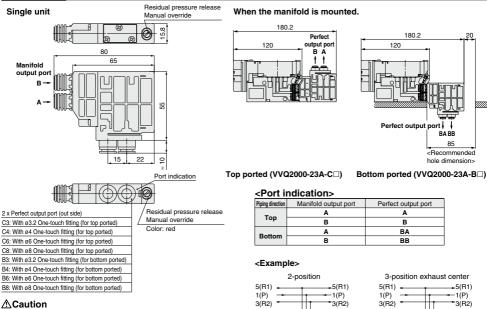
It is mounted directly on the manifold to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3-position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for long periods of time.

The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

#### Specifications

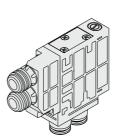
Max. operating pressure	0.7 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	-5 to 50°C
Flow rate characteristics: C	1.8 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 c.p.m

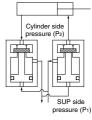
### Dimensions



- · Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap.
- Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.
   Since zero air leakage is not guaranteed, it is sometimes not possible to hold a stop
- position for long periods of time. Combining double check block with 3-position closed center or pressure center solenoid valve will not work.
- · Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure
- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.
- · The perfect output port may vary depending on the piping direction. Perform the piping work after checking the port indication.

#### <Check valve operation principle>





**SMC** 

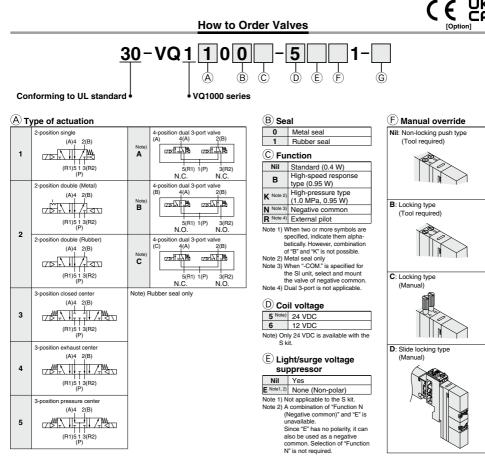
4(A) 2(B)

R

5(B1) 3(R2) \*3(R2) ≱ 4(A) 2(B)

# Plug-in Unit Base Mounted Q1000 Series



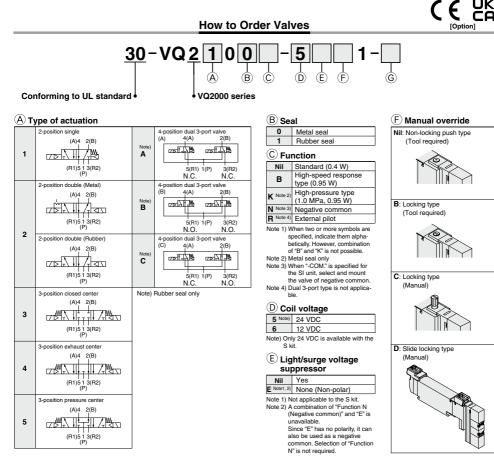


G CE/UKCA-compliant		
	Nil	—
	Q	CE/UKCA-compliant

Refar to the standard product for specifications and dimensions.

# **Plug-in** Unit Base Mounted Q2000 Series





(	G CE/UKCA-compliant		
Nil		—	
	Q	CE/UKCA-compliant	

Refar to the standard product for specifications and dimensions.



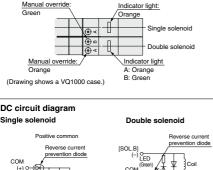
# VQ1000/2000 Series Specific Product Precautions 1

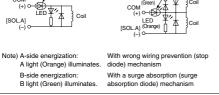
Be sure to read this before handling the products. Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

Light/Surge Voltage Suppressor

# 

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.





### **Continuous Duty**

# ▲Caution

If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side are energized simultaneously for long periods of time, take special care as the temperature rise will be greater. In such cases, if it is possible to select a valve with a power-saving circuit, be sure to do so.

### **UL Approved Product**

# ▲Caution

When conformity to UL is required, the product should be used with a UL1310 Class 2 power supply.

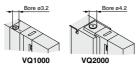
The product is a UL approved product only if it has a **c**Nus mark on the body.

Manual Override

# **≜** Warning

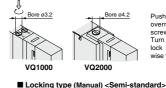
Without electric signals to the solenoid valve, the manual override is used for switching the main valve. Push type is standard. (Tool required) Locking type is semi-standard. (Tool required/Manual)

Push type (Tool required)

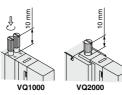


Push down on the manual override with a small screwdriver, etc. until it stops. Release the screwdriver and the manual override will return.

#### Locking type (Tool required) <Semi-standard>



Push down on the manual override with a flat head screwdriver until it stops. Turn it clockwise by 90° to lock it. Turn it counterclock-wise to release it.



Push down on the manual override with a small flat head screwdriver or with your fingers until it stops. Turn it clockwise by 90° to lock it. Turn it counterclockwise to release it.

#### ▲ Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

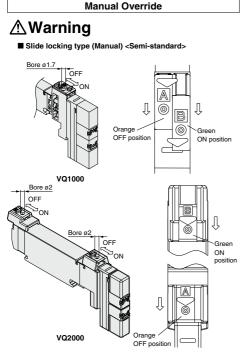




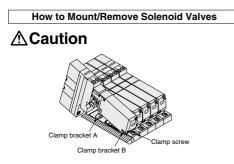
# VQ1000/2000 Series Specific Product Precautions 2

Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.



The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø1.7 or less. (ø2 or less for VQ2000).



#### Removing

- 1. Loosen the clamp screw until it turns freely. (The screw is captive.)
- Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

#### How to Mount/Remove Solenoid Valves

# ▲Caution

#### Mounting

- Press down on the clamp screw. Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- Tighten the clamp screw. (Proper tightening torque: VQ1000, 0.25 to 0.35 N·m; VQ2000, 0.5 to 0.7 N·m.)

#### **∆** Caution

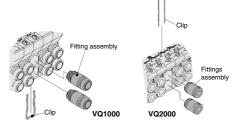
Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.

Replacement of Cylinder Port Fittings

# ▲Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip. Take out the clip with a flat head screwdrier, etc., then replace the fittings.

For mounting, insert the fitting assembly until it strikes against the inside wall and then insert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.		
Applicable tubing O.D.	VQ1000	VQ2000	
Applicable tubing ø3.2	VVQ1000-50A-C3		
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4	
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6	
Applicable tubing ø8		VVQ1000-51A-C8	
M5	VVQ1000-50A-M5		
Applicable tubing ø1/8"	VVQ1000-50A-N1	_	
Applicable tubing ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3	
Applicable tubing ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7	
Applicable tubing ø5/16"		VVQ1000-51A-N9	

 Refer to "Manifold Optional Parts" on pages 415, 416, 422 for other types of fittings.

#### **∆**Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque: 0.8 to 1.2 N·m)
- 3. Purchasing order is available in units of 10 pieces.

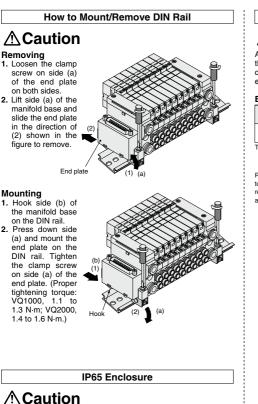




# VQ1000/2000 Series Specific Product Precautions 3

Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.



Wiring connection for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65.

#### Built-in Silencer Element

# ▲ Caution

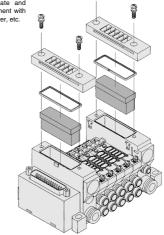
A filter element is incorporated in the end plate on both sides of the maifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

#### Element Part No.

Type	Element part no.		
туре	VQ1000	VQ2000	
Built-in silencer, direct exhaust	VVQ1000-82A-1	VVQ2000-82A-1	

The minimum order quantity is 10 pcs.

Remove the cover from the top of the end plate and remove the old element with a flat head screwdriver, etc.



### How to Calculate Flow Rate

Refer to the Web Catalog for obtaining the flow rate.

