# 4 Port Solenoid Valve

# VQD1000 Series

**Rubber Seal** Direct Operated Poppet Type

# Unprecedented high speed, with stable response times

ON: 4 ms, OFF: 2 ms, Dispersion accuracy ±1 ms (With light/surge voltage suppressor at a supply pressure of 0.5 MPa) (Use clean and dry air.)

# Compact and lightweight (34 g) with large flow capacity



Body width of 10 mm, C: 0.22 dm<sup>3</sup>/(s-bar) 2 W C: 0.27 dm<sup>3</sup>/(s-bar) 3.2 W (U type: Large flow)

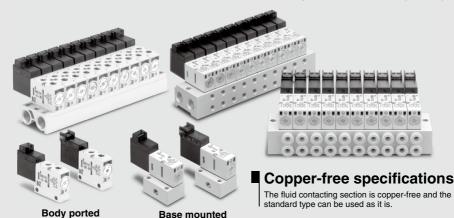
# Available in vacuum applications (Up to –101.2 kPa)

Can be used in vacuum/release circuits

When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).

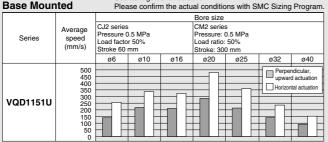
# Clean room specifications available as special.

Since the main valve has no sliding seals, non-oil treatment specification at the fluid contacting section is available (Made-to-Order part no. X16). The external non-leak specification is also available (10- series).



Cylinder Speed Chart

Use as a guide for selection.



\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

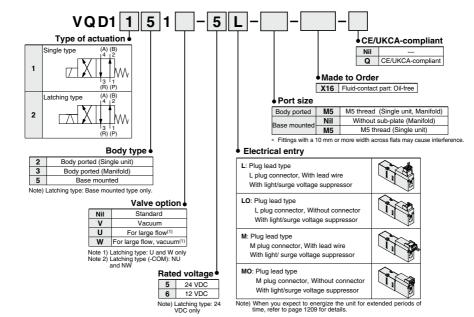


#### Conditions

Base r	nounted	CJ2 series	CM2 series			
	Tube bore x Length	TU0425 x 1m				
VQD1151U	Speed controller	AS1201F-M5-04	AS2201F-02-04			
	Silencer	AN12	20-M5			

# **4 Port Solenoid Valve Direct Operated Poppet Type** VQD1000 Series <€ ੫

#### How to Order Valves





**SMC** 



L plug connector . Base mounted



M plug connector Base mounted



L plug connector Body ported



M plug connector Body ported

Item		Туре	Standard single type	Large-flow single type	Large-flow latching type			
	Valve construction		4 port d	irect operated popp	et valve			
	Fluid			Air				
Suc	Maximum operating pres	ssure		0.7 MPa				
÷	Minimum operating pressu	re/Vacuum		0 MPa / -101.2 kPa	ı			
Valve specifications	Response time <sup>(1)</sup>		ON: 4ms±1,	OFF: 2ms±1	10ms or less			
cif	Ambient and fluid tempe	rature		-10 to 50°C (2)				
ā	Lubrication			Not required				
s	Manual override		Non-lockin	Locking type				
ž	Impact/Vibration resista	nce <sup>(3)</sup>	150/3	100/30 m/s <sup>2</sup>				
Va	Mounting position		Unrestricted					
-	Enclosure		Dust tight					
	Weight		34	37 g				
s	Coil rated voltage	DC	24 V,	24 V, 12 V				
5	Allowable voltage fluctu	ation	±10% of rated voltage					
atit	Coil insulation type		(	Class B or equivaler	nt			
Electricity specifications	Power consumption	DC	2 W	3.2 W (Energy saving type) (Inrush: 3.2 W, Holding: 1.0 W) (4)	2 W			
	Electrical entry		L plug connector, M plug connector (With indicator light and surge voltage suppressor)					

sed on response time measurement, JIS B8419: 2010. (Coil temperature: 20°C, pressure: 0.5 MPa at rated voltage, with light and surge suppressor, value at operation excluding restart period) The period immediately after a restart may be delayed for about 1 msec depending on operating conditions. Note 2) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used.

No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Note 3) Impact resistance:

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at he right angles to the main valve and armature. (Values at the initial period) Note 4) For the start-up time, refer to the energy saving type's electrical power waveform on page 1210 Wiring

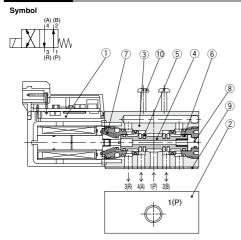
Specifications'

#### 4 Port Solenoid Valve Direct Operated Poppet Type **VQD1000 Series**

#### **Flow Rate Characteristics**

				Flow rate characteristics									
	han an earlied		1	$\rightarrow$ 4/2 (P $\rightarrow$ A/E	5)	4/2 -	$\rightarrow$ 5/3 (A/B $\rightarrow$ EA	VEB)					
Valve model		Port size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv					
Body ported	VQD1121-□ <sup>L</sup> <sub>M</sub> -M5		0.22	0.16	0.05	0.19	0.31	0.05					
Body ported	VQD1121W-DLM-M5		0.27	0.24	0.07	0.28	0.28	0.07					
Base mounted	VQD1151-□ <sup>L</sup> <sub>M</sub> -M5	M5 x 0.8	0.22	0.10	0.05	0.22	0.31	0.06					
(With sub-plate)	VQD12 51W-□ M-M5		0.27	0.25	0.07	0.27	0.28	0.07					

#### Construction



#### **Component Parts (Single Type)**

No	Description	Material	Note
1	Solenoid coil assembly	_	
2	Sub-plate	Aluminum	VQD1000-S-M5 (Base mounted only)
3	Body	ZDC	
4	Spool valve	Aluminum	
5	Poppet	HNBR	
6	Guide ring	Resin	
7	Return spring	Stainless steel	
8	Manual override	Aluminum	
9	Gasket	HNBR	
10	Round head combination screw	Steel	

Note) Body cannot be disassembled.

#### Valve Single Unit Option

# Piping plate assembly VQD1000-20A

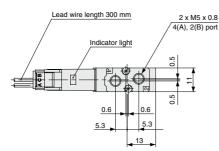


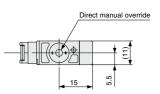
Manifold type (VQD1131) can be changed to single unit type (VQD1121) by mounting plate assembly.

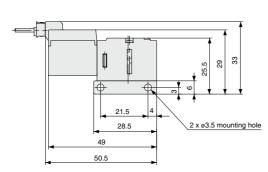
Note) Plate should be mounted with manifold mounting screws (M1.7 x 20). Proper tightening torque of thread: 0.18 to 0.25 N·m

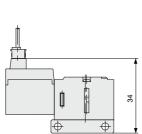
#### **Dimensions/Body Ported**

L plug connector: VQD1121 -- L-M5 M plug connector: VQD1121 -- M-M5



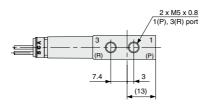






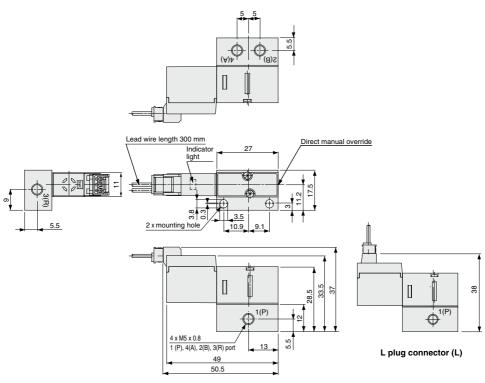
L plug connector (L)

M plug connector (M)



#### **Dimensions/Base Mounted**

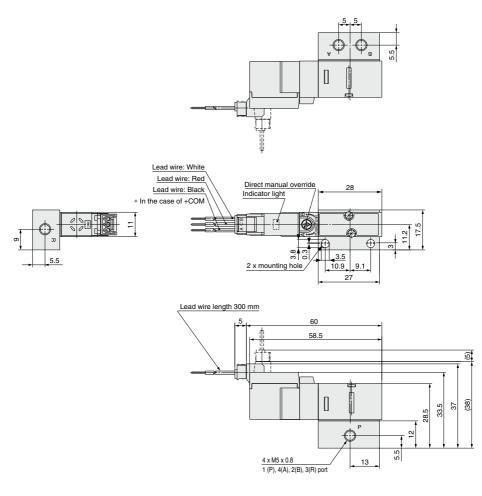
L plug connector: VQD1151 -- L-M5 M plug connector: VQD1151 -- M-M5



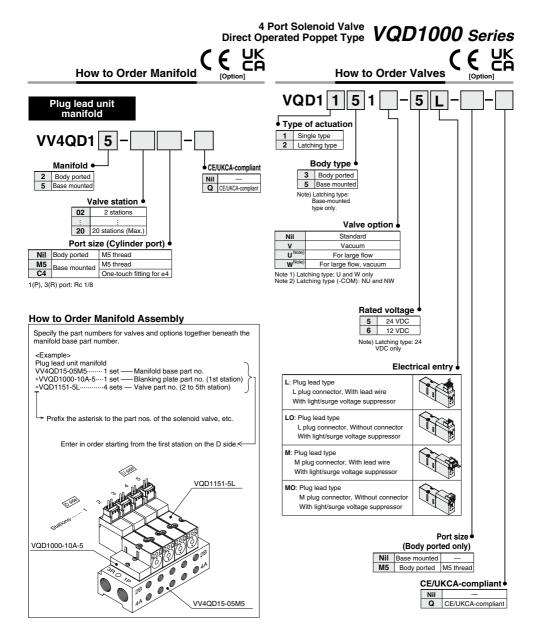
M plug connector (M)

#### **Dimensions/Base Mounted**

L plug connector: VQD1251 -- L-M5 M plug connector: VQD1251 -- M-M5



• The dashed line indicates L plug connector.



#### Manifold Options

Blanking plate assembly/Body ported

### VVQD1000-10A-2



Blanking plate assembly includes 2 screws and gasket

#### Blanking plate assembly/Base mounted



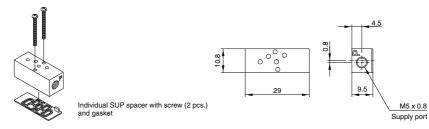


Blanking plate assembly includes 2 screws and gasket

#### Individual SUP spacer/Base mounted

### VVQD1000-P-M5-5

Mount the individual SUP spacer on the manifold base, and thus making it possible to have supply port individually for each valve.



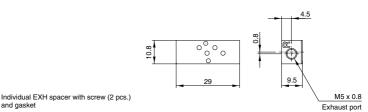
#### Individual EXH spacer/Base mounted

and gasket

#### VVQD1000-R-M5-5

Mount the individual EXH spacer on the manifold base, and thus making it possible to have exhaust port individually for each valve. (Common EXH type)



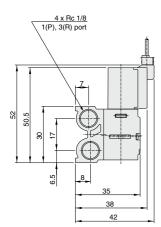


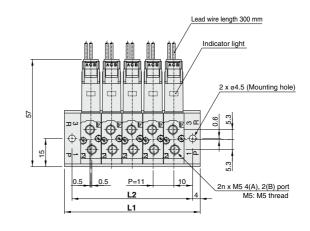


#### 4 Port Solenoid Valve Direct Operated Poppet Type **VQD1000 Series**

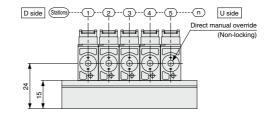
#### **Dimensions/Body Ported**

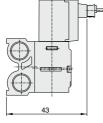
#### Plug lead unit manifold(VV4QD12-□)





M plug connector (M)

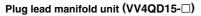


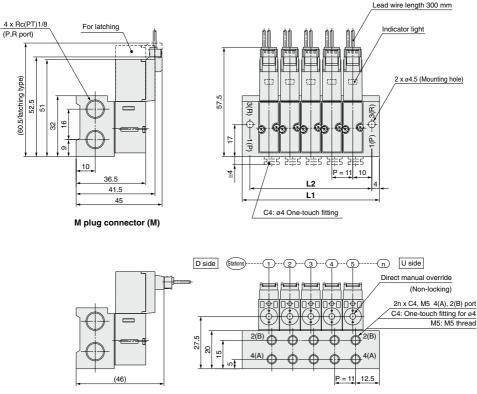


L plug connector (L)

Dime	nsior	าร																n: 5	Stations
L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

#### **Dimensions/Base Mounted**





L	plug	connector	(L)
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Dimer	sion	s																n:	Stations
L n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229



## VQD1000 Series Specific Product Precautions 1

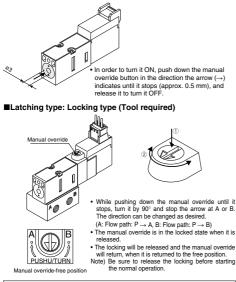
Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Manual Override Operation

### A Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

Single type: Non-locking push type (Tool required)



#### **Continuous Energization**

### \land Warning

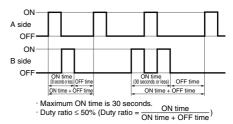
 Coil temperature may get high due to ambient temperature or energizing duration. Do not touch the valve by hand directly.
 When there is such a dangerous case to be touched by hands directly, install a protective cover.

#### **Continuous Energization**

### \land Warning

- If a valve will be continuously energized for an extended period of time, the temperature of the valve will increase due to the heat generated by the coil assembly. This will likely adversely affect the performance of the valve and any nearby peripheral equipment.
  - · When the single type will be continuously energized:
  - If the valve will be energized for over 30 minutes at a time or if it will be energized for longer than it is de-energized each day, we recommend using a VK series or VT series continuous duty type valve.
  - · When the latching type will be continuously energized:

Only energize the valve for 30 seconds or less at a time, and then be sure to de-energize the valve (on both the A side and the B side) for longer than it was energized before operating again. The duty ratio should be 50% or less.



Example: When energization lasts for 30 seconds, it should be followed by 30 or more seconds of deenergization. Because the latching type has only one solenoid, both the A side and B side should be off for 30 seconds or more.

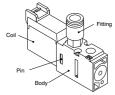
#### Mounting of Valves

### A Caution

 After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.

Proper tightening torque (N·m)	
0.18 to 0.25	

 When piping and mounting valves, clamp the body part in place to avoid applying force to the coil.
 If you apply force over 120 N to coil, connection pins deform, which may cause malfunction. (Latching: 50 N or more)





## VQD1000 Series **Specific Product Precautions 2**

Energy saving type

2sou

iso.

BOUS energization Simultane

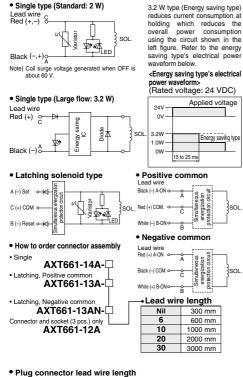
Simultaneous energization rotection circuit

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Wiring Specifications

## A Caution

The standard product (2 W type) does not have polarity. For the large flow type (3.2 W energy-saving type), if the polarity connection is wrong, the valve will not operate.



Lead wire length of plug connector valve with lead wire is 300 mm. When ordering a valve with a lead wire of 600 mm or longer, be sure to indicate the model number of the valve without connector and connector assembly.

Latching

# **∧**Caution

#### Latching Type

The latching is equipped with a self-holding mechanism, which permits a movable iron core in the solenoid to hold the set (A-ON) and reset (B-ON) positions during momentary energization (50 ms or longer). Therefore, there is no need to energize continuously.

#### < Special Cautions for Latching>

- 1. Use in a circuit that does not have simultaneous energization of A-ON and B-ON signals.
- 2. The minimum energization time required for self-holding is 50 ms
- Although there is no problem for normal operations and environments, please consult SMC when operating in an environment with vibration (10G or more) or strong magnetic fields
- 4. When there is the magnetic body at the valve side, it may cause malfunction

Allow a space over 10 mm between the valve and magnetic body.

5. Even though this valve is held on to B-ON position (passage: P B), it may switch to the set position during transportation or due to impact when mounting valves, etc.

Therefore, check the initial position by means of power supply or manual override prior to use.

En	ergizatior	າ	Passage	Light color
A-ON	A (–)	C (+)	$P \rightarrow A$	Red
(Set)	Black	Red	$(B \rightarrow R)$	neu
B-ON	B (–)	C (+)	$P \rightarrow B$	Green
(Reset)	White	Red	$(A \rightarrow R)$	Green
Note) For por	itivo comm	on		

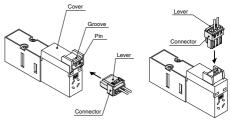
#### How to Use Plug Connector

### A Caution

#### Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.

Note) Gently pull the lead wire, otherwise it may cause contact failure or disconnection.







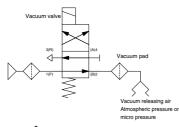
## VQD1000 Series Specific Product Precautions 3

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How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

## **A**Caution

Application example of "VQD1231W" (Symbols used are typical examples.)



- Use a VQD1 $\frac{1}{25}^{21}$ W valve for vacuum applications. Connect the vacuum source to the 3(R) port.
- Positive pressure cannot be supplied from the 3(R) port.
  When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).
- \* Cannot be used as 2 port valve.

#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to the Web Catalog.

#### Lubrication

**Warning** 

Do not lubricate the product.