Electric Cylinder

LZB/LZC Series



Model	Max. thrust	Max. speed	Lead screw	Stroke
LZB	196 N	200 mm/s	Slide screw: ø8, ø12	05 40 50 100 000
LZC	196 N	200 mm/s	Lead: 2, 6, 12	25, 40, 50, 100, 200

System Chart ———— P.926
■ Model Selection ———— P.927
■ Electric Cylinder/LZB ———— P.928
■ Electric Cylinder/LZC ———— P.934
■ LZB/C Vertical Application Specifications ———— P.938
■ Accessories ———— P.939
Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height ————————————————————————————————————
■ Mounting and Moving Auto Switches ———— P.942

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11-LEJS

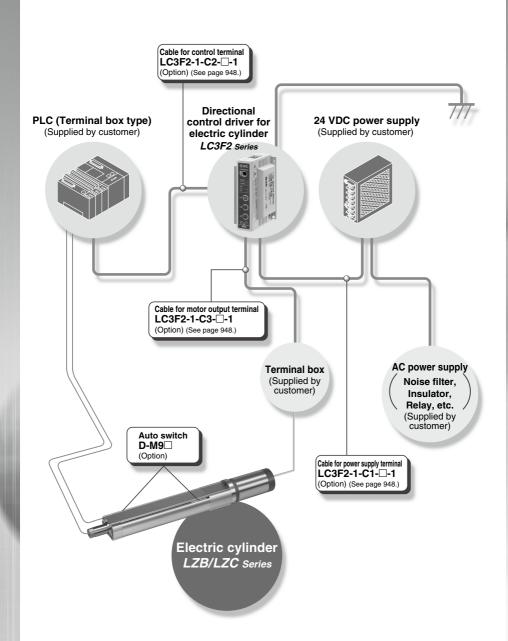
25A-LEC

LEC S LEC SS-T

LEC Y Motor-

LAT $LZ\square$

LZ Series System Chart



LZB/LZC Series

Model Selection

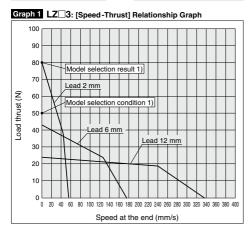
Note) These graphs are made using actual data. Therefore these graphs are to be used as a reference and are not a guarantee of product's performance in any case. The graphs may change depending on the operating condition or environment.

Horizontal Motion of Pressing Force

Model selection condition 1)
Used as a force-pressing. 50
N or greater pressing force is required.



Model selection result 1)
From Graph 1, LZB/C□3's lead 2 is applicable. (Pressing force: 80 N)

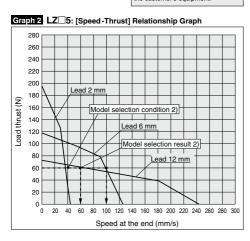


Horizontal Transfer

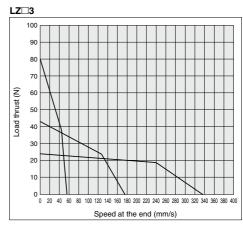
Model selection condition 2)
Used as a transfer. 60 N
transfer thrust and 40 mm/s
transfer speed are required.

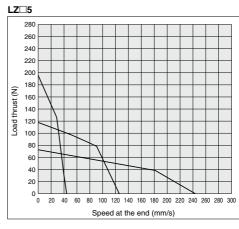


Model selection result 2) From Graph 2, LZB/C□5's lead 6 mm and lead 12 mm are applicable. But, speed at the end with 60 N load will be 100 mm/s for lead 6 mm and 60 mm/s for lead 12 mm. Select a suitable product in accordance with the customer's equipment.



Speed-Thrust Graph (Horizontal Operation)





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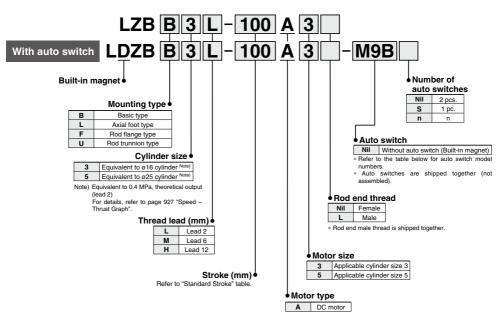
Motorless

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Electric Cylinder LZB Series

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How to Order



Standard Stroke

Cylinder size	Standard stroke (mm) *
3, 5	25, 40, 50, 100, 200

- * Other intermediate strokes can be manufactured upon receipt of order.
- (Maximum manufacturable stroke: 200 mm)
- Conditions for using a trunnion bracket are as follows:

 Maximum stroke: 150 mm
- Thread lead L (lead 2 mm) only

Applicable Auto Switches/For detailed auto switch specifications, refer to page 944.

_	Special	al Electrical entry	Indicator	Wiring	Load voltage		Auto switch	Lead w	/ire lei	ngth (m) *	Pre-wired	A II I I											
Type	function			(Output)	D	С	AC	model	0.5 (Nil)	(M)	3 (L)	5 (Z)	connector	Applicable load										
Solid state auto switch	— Grommet				Yes		Yes	3-wire (NPN)		5 V		M9N	•	•	•	0	0	IC						
is a si		Grommet Yes	Grommet Yes	Grommet Yes				Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	3-wire (PNP)	24 V	_{24 V} 12 V _	_	M9P	•	•	•
sta				2-wire		12 V		M9B	•	•	•	0	0	_										

^{*} Solid state auto switches marked "O" are produced upon receipt of order.

Specifications



Model		L□ZB□3L	L□ZB□3M	L□ZB□3H	L□ZB□5L	L□ZB□5M	L□ZB□5H		
Size		3 (Equivale	ent to ø16 cyli	nder) Note 1)	5 (Equivalent to ø25 cylinder) Note 1)				
Lead screw	Thread diameter		ø8		ø12				
Lead Screw	Lead (mm)	2	6	12	2	6	12		
Rated speed with	h no load (mm/s) Note 2)	33 or more	100 or more	200 or more	33 or more	100 or more	200 or more		
Rated thrust (N) Note 3)	80 or more	43 or more	24 or more	196 or more	117 or more	72 or more		
Stroke (mm)				25, 40, 50	, 100, 200				
Main body (kg	a)*	0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke)							
Operating ambi	ient temperature (°C)	5 to 40 (No condensation)							
Allowable tole	erance of stroke	+1 0							
Motor				DC n	notor				
Applicable direction	onal control driver model	LC3F212-5A3□ LC3F212-5A5□							
Applicable au	to switch model	D-M9N, M9P, M9B							

Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

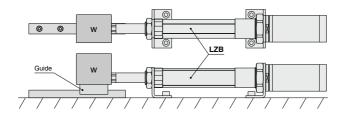
Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force.

Note 3) Speed will vary as they are affected by a load. Refer to page 927 for model selection.

* Refer to page 939 for mounting bracket weight.

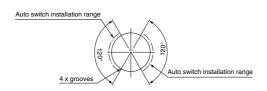
△ Specific Product Precautions

 Do not apply any lateral load to the rod of the LZB series. When applying a lateral load, use a guide to avoid the load from being applied to the rod.

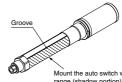


2. Auto switch mounting

There are 4 grooves on the outside surface of the cylinder tube, indicating the auto switch installation range. Mount the auto switches within the range shown below.







switch may not activate.

Mount the auto switch within the installation range (shadow portion). Otherwise, the auto

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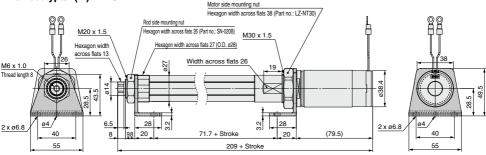
LZB Series

Dimensions Note) Grounding must be performed.

* The electrical entry direction is different depending on the product. L(D)ZBB3□ J.S.T. Mfg Co., Ltd.-made, ring terminal insulated with nylon N1.25-M4 or equivalent Rod side mounting nut Lead wire (Red) Hexagon width across flats 26 (Part no.: SN-020B) UL1007 AWG22 M20 x 1.5 20 Hexagon width across flats 27 (O.D. ø28) Note 2) M30 x 1.5 Lead wire (Blue) DC motor Note 1) UL1007 AWG22 Hexagon width across flats 13 Note 2 Width across flats 26 Note 2) 938, Rod end female thread Groove Note 2) Cover Note M6 x 1.0 thread depth 8 15 10.5 43.5 8 13 108.5 + Stroke (79.5)Stroke * 209 + Stroke When extended When retracted M20 x 1.5 Note 1) The DC motor and lead wire electrical entry Rod end nut direction, cover direction, and GND connection Rod side mounting nut Hexagon width across flats 10 (Part no.: NT-015A) tap position vary depending on the product. Note 2) When assembling the cylinder, the hexagon width across flats, the width across flats, and Hexagon width across flats 26 (Part no.: SN-020B) M6 x 1.0 the tube groove direction vary depending on the product. GND connection tap 4 x M3 x 0.5 thread depth 3 No

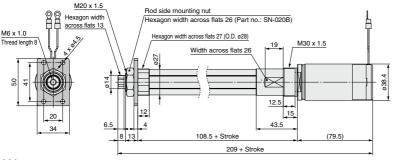
Axial foot type/L(D)ZBL3□

Rod end male thread: L



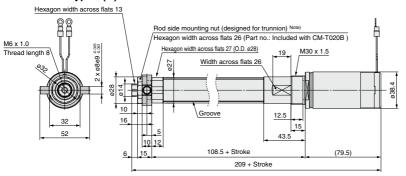
When without cover

Rod flange type/L(D)ZBF3□



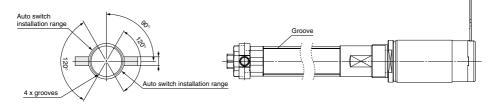
Dimensions

Rod trunnion type/L(D)ZBU3□



Note) The trunnion cannot be mounted using the rod side mounting nuts of other mounting types.

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



- * Conditions for using a trunnion bracket are as follows:
 - Maximum stroke: 150 mm
 - Thread lead L (lead 2 mm) only

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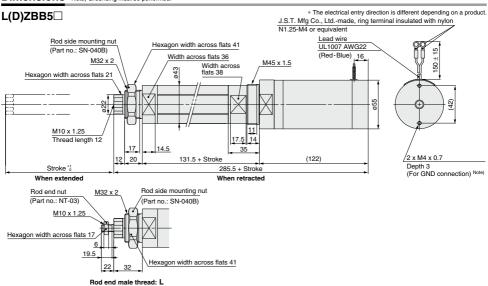
Y ... Motorless

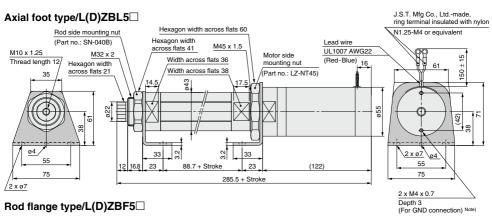
LAT

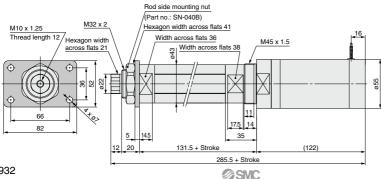
LZI

LZB Series

Dimensions Note) Grounding must be performed.

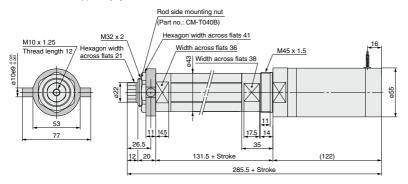




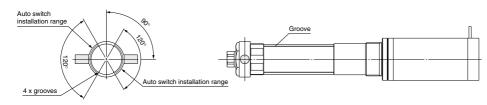


Dimensions

Rod trunnion type/L(D)ZBU5□



In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



- * Conditions for using a trunnion bracket are as follows:
 - Maximum stroke: 150 mm
 - Thread lead L (lead 2 mm) only

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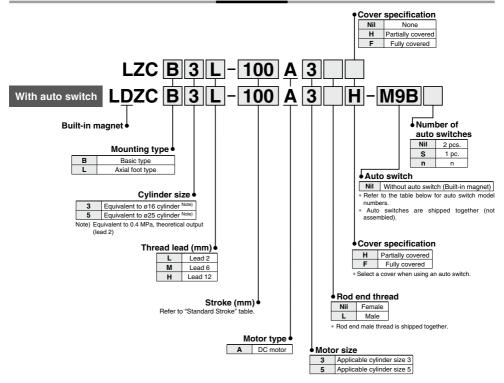
LAT

LZI

Electric Cylinder LZC Series

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How to Order



Standard Stroke

Cylinder size	Standard stroke (mm) *
3, 5	25, 40, 50, 100, 200

Other intermediate strokes can be manufactured upon receipt of order. (Maximum manufacturable stroke: 200 mm)

(Maximum manufacturable stroke: 200 mn

Applicable Auto Switches/For detailed auto switch specifications, refer to page 944.

	Special	Electrical	dicator light	Wiring	Load voltage		age	e Auto switch		rire le	ngth (m) *	Pre-wired		
Туре	function	entry	ndis ag	(Output)	D	С	AC	model	0.5 (Nil)	(M)	3 (L)	5 (Z)	connector	Applicable load	
유				3-wire (NPN)		5 V		M9N	•	•	•	0	0	IC	
žeži Štaži	_	Grommet	Yes	3-wire (PNP)	24 V	12 V	_	M9P	•	•	•	0	0	circuit	Relay PLC
Solid state auto switch				2-wire		12 V		M9B	•	•	•	0	0	_	

^{*} Lead wire length symbols: 0.5 m -------- Nil (Example) M9B 1 m ------- M M9BM 3 m ------ L M9BL 5 m ------ Z M9BZ

^{*} Solid state auto switches marked "O" are produced upon receipt of order.

Specifications



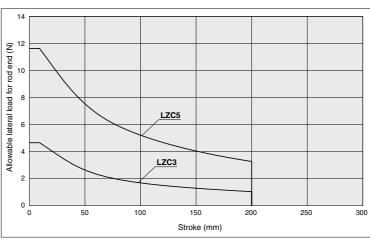
Size Thread diameter	3 (Equivale				LUZUUJIVI	L□ZC□5H			
Thread diameter		ent to Ø16 cyli	nder) Note 1)	5 (Equivalent to ø25 cylinder) Note 1)					
_ead screw		ø8		ø12					
Lead (mm)	2	6	12	2	6	12			
Rated speed with no load (mm/s) Note:	33 or more	100 or more	200 or more	33 or more	100 or more	200 or more			
Rated thrust (N) Note 3)	80 or more	43 or more	24 or more	196 or more	117 or more	72 or more			
Stroke (mm)		•	25, 40, 50	, 100, 200					
Main body (kg)*	0.72	+ (0.03/50 st	roke)	1.72 + (0.16/50 stroke)					
ateral load for rod end at maximum stroke) (kg)		0.1 0.24							
Operating ambient temperature (°C	5 to 40 (No condensation)								
Allowable tolerance of stroke	+1 0								
Motor			DC n	motor					
Applicable directional control driver mode	L	.C3F212-5A3[LC3F212-5A5□					
Applicable auto switch model		D-M9N, M9P, M9B							

Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 927 for model selection.

* Refer to page 939 for mounting bracket weight.

Allowable Lateral Load for Rod End



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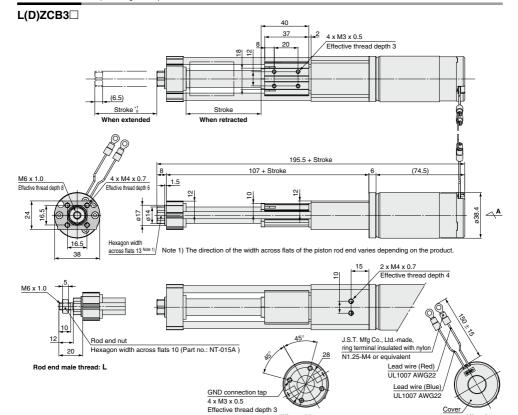
LEC SS-T

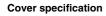
Motorless

ız□

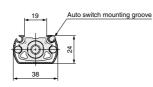
LZC Series

Dimensions Note) Grounding must be performed.





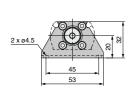


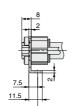


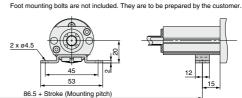
Fully covered: F

Partially covered: H

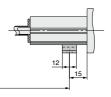
Axial foot type: L







When without cover



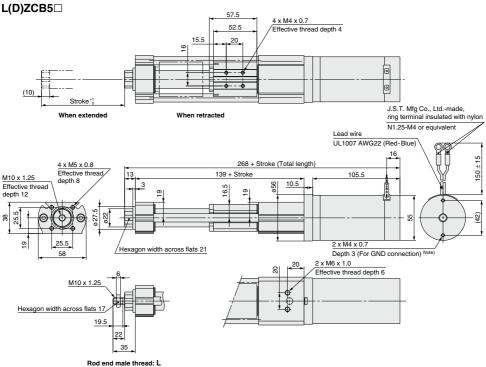
View A

Foot (Rod cover side)

Foot (Housing side)

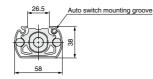
Electric Cylinder LZC Series

Dimensions Note) Grounding must be performed.



Cover specification



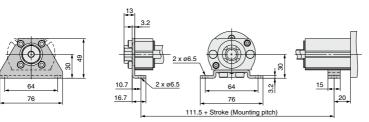


Fully covered: F

Partially covered: H

Axial foot type: L

Foot mounting bolts are not included. They are to be prepared by the customer.



Foot (Rod cover side)

Foot (Housing side)



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11-LEJS 25A-

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SS-T LEC Y

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LZB/LZC Series

LZB/C Vertical Application Specifications

Some of the LZ series can be used in vertical applications.

However, please check before using vertically.

Never apply a force exceeding the prescribed force.

When a force exceeding the transfer thrust is applied, the cylinder and directional control driver (LC3F2) may be damaged.

Model which can be used vertically

• L(D)ZB□3L-□A3□-□□

• L(D)ZC 3L- A3 --

• L(D)ZB□5L-□A5□-□□

• L(D)ZC - 5L- A5 - -

Specifications

Model	L(D)ZB□3L	L(D)ZC□3L	L(D)ZB□5L	L(D)ZC□5L		
Speed (mm/s)	P.927 Refer to the graph on speed – thrust.					
Transfer thrust (Vertically) (N)				20		
Holding force* (N)	4	10	100			
Standard stroke (mm)		25, 40, 50	, 100, 200			
Operating ambient temperature (°C)		5 to 40 (No c	ondensation)			
Motor	DC motor					
Applicable directional control driver model	LC3F212-5A3□ LC3F212-5A5□					
Applicable auto switch model	D-M9N, D-M9P, D-M9B					

^{*} Holding force

Holding force means the force which cannot be dropped even if a load should be applied vertically when a cylinder is stopped. Therefore, for example, holding is not possible when turning off the power supply once a cylinder has been activated. Additionally, a load may be dropped due to external impacts or vibrations.

Accessories

LZB

Accessory	Description
With auto switch	Switch mounting band, switch mounting bracket (one included per one switch)
Foot type	Rod side foot bracket, motor side foot bracket Rod side mounting nut, motor side mounting nut
Flange type	Flange bracket, rod side mounting nut
Trunnion type	Trunnion bracket Rod side mounting nut (designed for trunnion)

LZC

Accessory	Description
Foot type	Rod side foot bracket, motor side foot bracket Foot bracket mounting bolts (6)

Accessory Bracket

Mounting nut

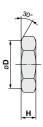
Name

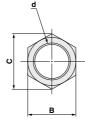
Rod side mounting nut SN-020B

Motor side mounting nut LZ-NT30

Rod side mounting nut SN-040B

Motor side mounting nut | LZ-NT45



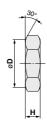


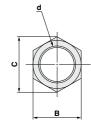
		-	В	•	(mm)	
Applicable series	В	С	D	d	н	
LZB3	26	30	25.5	M20 x 1.5	8	
LZB3	38	42	38	M30 x 1.5	10	
LZB5	41	47.3	40.5	M32 x 2.0	10	

60

M45 x 1.5 10

Rod end nut





						(mm)
Part no.	Applicable series	В	С	D	d	н
NT-015A	LZ□3	10	11.5	9.8	M6 x 1.0	5
NT-03	LZ□5	17	19.6	16.5	M10 x 1.25	6

Mounting Bracket/Part No.

Part no.

Series	LZB3	LZB5
Rod side foot	LZB-LR3 (64 g)	LZB-LR5 (112 g)
Motor side foot	LZB-LM3 (64 g)	LZB-LM5 (126 g)
Flange	LZB-F3 (40 g)	LZB-F5 (120 g)
Rod side trunnion	CM-T020B*1 (40 g)	CM-T040B*1 (100 g)

LZB5

60 64

Part no.	series	В	С	D	d	Н
NT-015A	LZ□3	10	11.5	9.8	M6 x 1.0	5
NT-03	LZ□5	17	19.6	16.5	M10 x 1.25	6

Series	LZC3	LZC5
Rod side foot	LZC-LR3 (21 g)	LZC-LR5 (71 g)
Motor side foot	LZC-LM3 (10 g)	LZC-LM5 (27 g)

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^{):} Weight for bracket

Note) Bracket mounting nuts are not included. Please purchase mounting nuts

matched to each bracket separately.

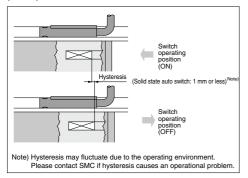
*1 The trunnion rod side mounting nuts (designed for the trunnion type) are included with the mounting bracket.

^{():} Weight for bracket Note) Mounting bolts are not included. Please prepare separately.

Auto Switches Mounting

Auto Switch Hysteresis

Hysteresis is the distance between the position at which slider movement operates an auto switch to the position at which reverse movement turns the switch off. This hysteresis is included in part of the operating range (one side).

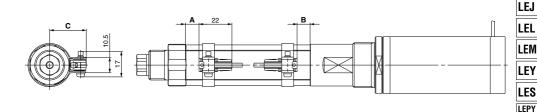


Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height

Solid state auto switch

D-M9□

LDZB



Auto Switch Mounting Position/Height

Model	Α	В	С
LDZB□3	20	19	24
LDZB□5	33	33	32

Operating Range of Auto Switch *

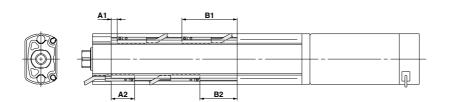
Model	Α
LDZB□3	3
LDZB□5	5

* The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

Minimum Stroke for Auto Switch Mounting

Millinum Stroke for Auto Switch Mounting				
Model	1 pc.	2 pcs. (Different sides)	2 pcs. (Same sides	
LDZB□3	10	15	45	
LDZB□5	10	15	45	

LDZC



Auto Switch Mounting Position

Model	A1	A2	B1	B2
LDZC□3	4.5	17.5	41.5	28
LDZC□5	7	57	20	44

Operating Range of

Auto Switch		
Model	Α	
LDZC□3	2	
I DZC□5	2	

^{*} The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs.
LDZC□3	5	10
I DZO□E	_	4.0



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LEC SD LEC SS-T

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Motorless

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Mounting and Moving Auto Switches (Series LDZB Only)

- Tighten the screw under the specified torque when mounting the auto switch.
- Set the auto switch mounting band perpendicularly to cylinder tube





Correctly attached

Mounting the Auto Switch

- Attach a switch bracket to the switch holder. (Fit the switch bracket to the switch holder.)
- 2. Mount an auto switch mounting band to the cylinder tube.
- Set the switch holder (1.) between the reinforcing plates of the band mounted to the cylinder.
- 4. Insert an auto switch mounting screw in the hole of the reinforcing plate through the auto switch holder, and thread it into the other plate. Tighten the screw temporarily.
- 5. Remove the set screw attached to the auto switch.
- 6. Attach a switch spacer to the auto switch.
- Insert the auto switch with the switch spacer from the back of the switch holder.

(Insert the auto switch with an angle of approximately 10 to 15° . See figure 1.)

To secure the auto switch, tighten the switch mounting screw with the specified torque (0.8 N·m to 1.0 N·m).

Adjusting the Auto Switch Position

- Unloosen the auto switch mounting screw 3 turns to adjust the auto switch set position.
- Tighten the auto switch mounting screw as described above (8.) after adjustment.

Removing the Auto Switch

- Remove the auto switch mounting screw from the switch holder
- 2. Move the auto switch back towards the position where it stops at the lead wire side.
- Hold up the lead wire side of the auto switch at the angle of around 45°.
- Maintain the angle, and pull back the auto switch obliquely at the same angle.

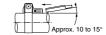
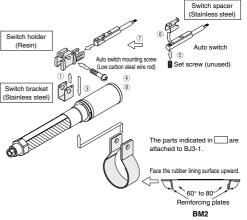


Figure 1. Auto switch insert angle



Auto Switch Mounting Bracket/Part No

Auto Switch i	Auto owitch mounting Bracketh art No.		
Applicable series	Mounting bracket	Mounting band	
LDZB□3	BJ3-1 Switch holder	BM2-025	
LDZB□5	Switch spacer Switch bracket	LZB5-SB	

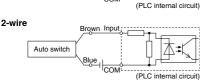
Order one auto switch mounting bracket and one auto switch mounting band per one auto switch.



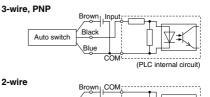
Prior to Use Auto Switch Connection and Example

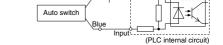
Sink Input Specifications

3-wire, NPN Brown Input Auto switch (PLC internal circuit)



Source Input Specifications



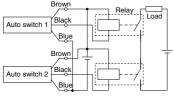


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

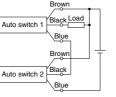
Example of AND (Series) and OR (Parallel) Connection

* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

3-wire AND connection for NPN output (Using relays)



(Performed with auto switches only) Brown Black Load



3-wire OR connection for NPN output

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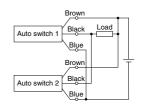
LEC SS-T

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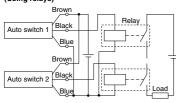
Motorless

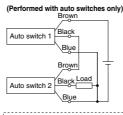
LAT

LC3F2

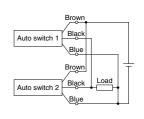


3-wire AND connection for PNP output (Using relays)

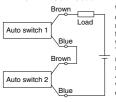




3-wire OR connection for PNP output



2-wire AND connection

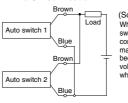


When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with load voltage less than 20V cannot be used.

Load voltage at ON = Power supply voltage -Residual voltage x 2 pcs. = 24 V - 4 V x 2 pcs.

Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

2-wire OR connection



(Solid state) When two auto switches are connected in parallel. malfunction may occur because the load voltage will increase when in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 kΩ

Example: Load impedance is 3 kΩ Leakage current from auto switch is 1 mA. (Reed)

Because there is no current leakage, the load voltage will not increase when turned OFF However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.



Auto Switches Solid State Auto Switch



Applicable Actuators



D-M9 (F9)	LZ Series
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Auto Switch Specifications

Auto switch model	D-M9N	D-M9P	D-M9B	D-F9G	D-F9H
Contact	N.O. (A contact)			N.C. (B contact)	
Electrical entry direction	In-line				
Wiring type	3-wire		2-wire	3-wire	
Output type	NPN	PNP	_	NPN	PNP
Applicable load	IC circuit, Relay, PLC		24 VDC relay, PLC	IC circuit, Relay, PLC	
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V)		_	5, 12, 24 VDC (4.5 to 28 V)	
Current consumption	10 mA or less		_	10 mA or less	
Load voltage	28 VDC or less	-	24 VDC (10 to 28 VDC)	28 VDC or less	_
Load current	40 mA or less		2.5 to 40 mA	40 mA or less	80 mA or less
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA)		4 V or less	1.5 V or less (0.8 V or less at 10 mA load current)	0.8 V or less
Leakage current	100 μA or less at 24 VDC		0.8 mA or less	100 μA or less at 24 VDC	
Indicator light	Red LED illuminates when turned ON. Red LED illuminates when turned OFF.				
Standard	CE marking				

[●] Lead wires — Oilproof heavy-duty vinyl cord: ø2.7 x 3.2 ellipse (D-M9□)/ø2.7 (D-F9□)/ø3.4 (D-Y7□), 3 cores (Brown, Black, Blue), 2 cores (Brown, Blue).

● Insulation resistance — Over 50 MΩ at 500 VDC Mega (between lead wire and case)

• Withstand voltage — 1000 VAC 1 minute (between lead wire and between case)

 [◆] Ambient temperature — -10 to 60°C
 ◆ Operating time — 1 ms or less
 ◆ Impact resistance — 1000 m/s²

^{*} For details, refer to Best Pneumatics No. 2-1. With pre-wired connector is also available



LZB/LZC Series Specific Product Precautions

Be sure to read this before handling the products. For safety instructions as well as electric actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

⚠ Caution

 Mount the auto switches at the center of the operating range.

Check ON and OFF points before setting auto switches so that positions can be detected at the center of the operating range. If mounted at the end of the operating range, the signal detection will be unstable.

Be aware of the environment temperature and thermal cycle.

Operate auto switches and auto switch cylinders within the operating temperature range.

The reliability of the auto switches may be adversely affected, especially, when they are exposed to thermal shock, severe temperature and humidity cycle etc.

3. Be aware of the suitability of oil, chemicals etc.

Resin and rubber materials are used for the auto switches and auto switch mounting brackets. Therefore, if there are chemicals such as oil or organic solvents in the environment, the resin and rubber materials may be adversely affected.

During maintenance, securely tighten the switch mounting screws periodically.

Use auto switch mounting brackets with the proper tightening torque. In addition, securely tighten the auto switch mounting screws periodically.

5. Be careful not to pull or strain the lead wires.

Be careful not to apply excess tensile force (over 10 N) to the auto switches. Also, adjust the position of the auto switches by sufficiently loosening the auto switch mounting screws (3 turns or more).

Do not use the auto switches in environments with strong vibration and impact.

Do not use the auto switches in environments where excess vibration and impact force outside of the specifications are applied.

7. Be sure to use a switch spacer and a switch bracket.

Confirm that a switch spacer is mounted to the end of the auto switch before fastening the auto switch. If the switch bracket is not mounted, the auto switch may move after installation.

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