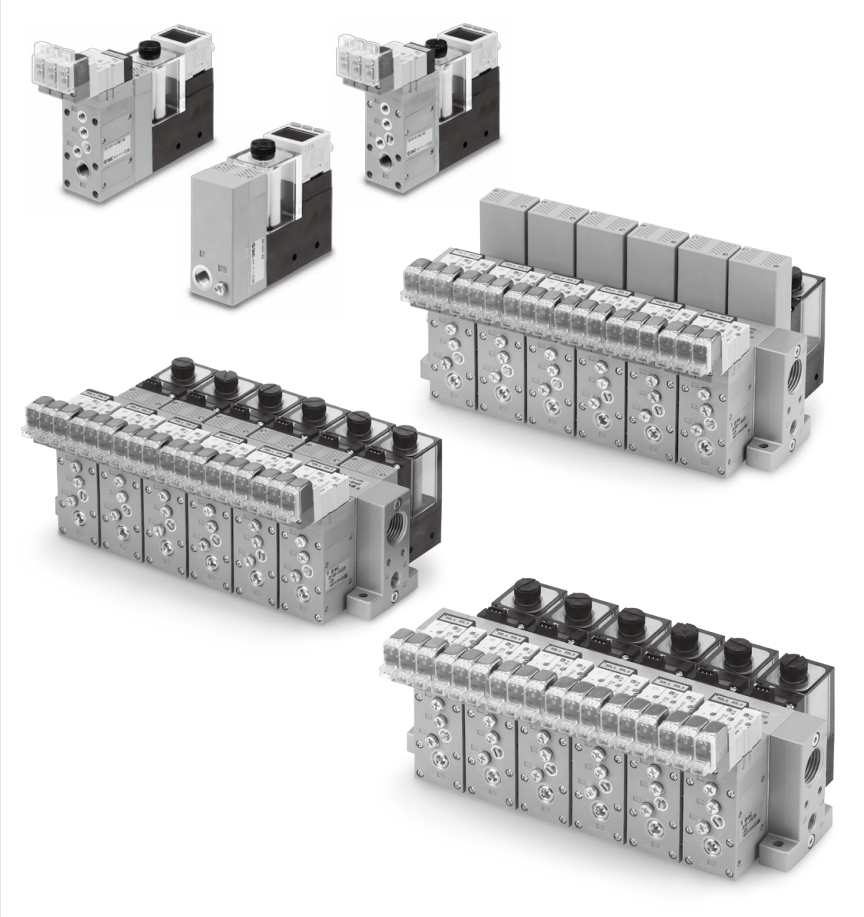
Large Size Vacuum Module:

ZR Series

Ejector System/Vacuum Pump System

CE UKCA [Option]

- Large suction flow rate, suitable when used with large size pads or multiple pads.
- **Nozzle dia. ø1.0, ø1.3, ø1.5, ø1.8, ø2.0**
- **Vacuum module suitable for handling workpieces of 0.5 to 5 kg.**

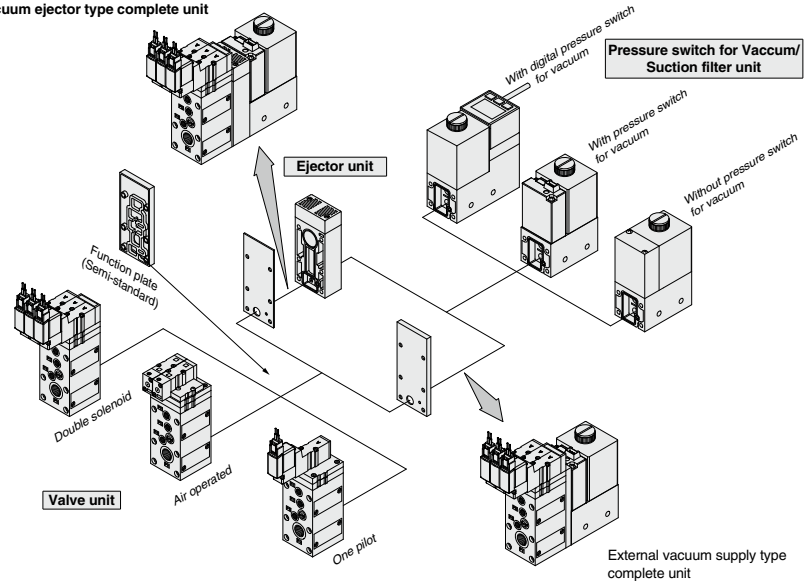


ZR Series

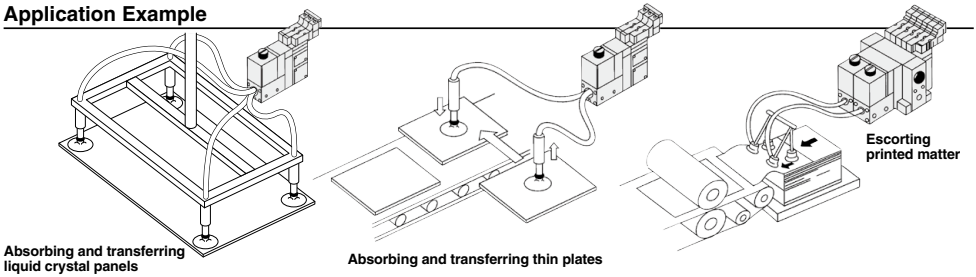
Vacuum module suitable for handling workpieces of 0.5 to 5 kg.

- **Modular design/Customized application function through selection of modular components.**
- **Modules for use with external vacuum supply (from pump or mainline) or as an air driven ejector system.**
- **Safe — Vacuum self-holding function by means of double solenoid valves.**
- **Compact, Lightweight**
- **Manifolding possible**

Vacuum ejector type complete unit

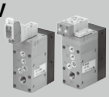


Application Example

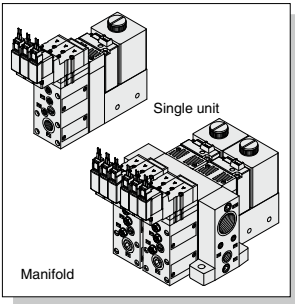


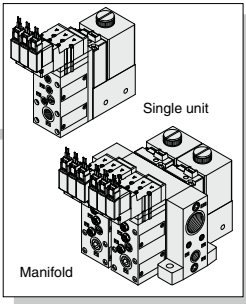
Absorbing and transferring copper plates, Automatic labeling machine, Absorbing and transferring veneers, Automatic screw fastening machine

Modular Components Introduction

System			Ejector System					Vacuum Pump System
Component equipment	Characteristics		P. 634 to 663					P. 664 to 679
Ejector unit ZR1-W 	Nozzle dia. (mm)		1.0	1.3	1.5	1.8	2.0	—
	Maximum suction flow rate (L/min. [ANR])	Type S	25	42	63	74	95	
		Type L	44	55	88	105	132	
	Air consumption (L/min [ANR])		53	86	102	155	194	
	Maximum vacuum pressure		S: -84 kPa L: -53 kPa					
	Exhaust release (Ejector exhaust)		Built-in silencer, Manifold exhaust Individual exhaust port					
Valve unit ZR1-V 	Component equipment		Supply valve (Pilot type)/Release valve (Pilot type)					
	Function		Double SOL, N.C., N.O.					
	Operation		Solenoid valve (Double, Single)/Air operated valve					
	Power supply voltage		3, 5, 6, 12, 24 VDC, 100, 110 VAC (50/60Hz)					
Pressure switch for vacuum ZSE2-0R-15/55 ZR1-ZSE20A-□-□-00-□ 	Rated pressure range/Set pressure range		0 to -101 kPa					
	Hysteresis		3% or less/variable					
	Operating voltage		12 to 24 VDC (Ripple ±10% or less)					
Suction filter unit ZR1-F 	Operating pressure range		-0.1 to 0.5MPa					
	Filtration degree		30μm					
	Material		PVA sponge					
Function plate ZR1-RV	Symbol	RV1	Air pressure supply (PV) port ⟷ Pilot pressure supply (PS) port ⟷ Release pressure supply (PD) port					
		RV2	Air pressure supply (PV) port ⟷ Pilot pressure supply (PS) port / Release pressure supply (PD) port					
		RV3	Air pressure supply (PV) port / Pilot pressure supply (PS) port ⟷ Release pressure supply (PD) port					
Common specifications	Unit	Air supply port	Rc 1/8					
		Vacuum pad connection port	Rc 1/8					
	Manifold	Air supply port	1/8 (Rc, NPTF, G)					
		Pilot valve connection port	M5					
		Release valve connection port	M5					
		Common exhaust port	1/2 (Rc, NPTF, G)					
		External vacuum supply port	—					Rc 1/8

Refer to pages 640 to 650
for further specifications of each unit.





Large Size Vacuum Module: Ejector System

ZR Series

Ejector + With Valve

[Option]
Note) CE/UKCA-compliant: For DC only.

How to Order

Note for model selection

Take function plates into consideration. (Refer to page 637.)

Components

Ejector unit – Supply valve self-holding – Pressure switch for vacuum unit

Ejector unit – Supply valve N.C. – Pressure switch for vacuum unit

	Ejector unit nozzle dia.	Maximum vacuum pressure	Ejector exhaust	Combination of supply valve and release valve Refer to Table (1)*	Solenoid valve rated voltage	Electrical entry	Light/Surge voltage suppressor	Manual override	Combination of switch/filter	Output specifications	Unit specifications	Lead wire specifications	Option	CE/UKCA-compliant
ZR1	20	S	1	K1	5	M	Z							
ZR1	20	L	1	K2	5	M	Z							

CE/UKCA-compliant

Nil	—
Q	CE/UKCA (DC only)

Ejector module nozzle diameter

10	1.0	18	1.8
13	1.3	20	2.0
15	1.5		

Maximum vacuum pressure

S	–84 kPa
L	–53 kPa

Ejector exhaust

Symbol	Type	Valve	Manifold
1	Built-in silencer	●	●
2 Note 1)	Port exhaust	●	●
3 Note 2)	Common exhaust	—	●

Combination of supply valve and release valve

Refer to "Table (1)" on page 635 for details.

Note 1) When port exhaust is applied to the manifold, pilot exhaust is done by common exhaust. Thus, the exhaust port on the manifold base should be open while operating.

Note 2) When the product is used for the manifold specification and common exhaust, the exhaust air of the operating ejector releases may enter the vacuum (V) port of the non-operating ejector and be released if there are an operating and non-operating ejector. Select either the built-in silencer or port exhaust for the ejector exhaust method.

Option/Shipped separately

	Release flow adjusting needle with lock nut	Bracket (Included)
Nil	None	●
L	●	●
M	●	None
N	None	None

Shipped with the manifold assembly

	Release flow adjusting needle with lock nut
Nil	None
L	●

Note) Brackets are not shipped together with the manifold assembly.

Lead wire specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (5 cores lead wire, 2 m)

Note 1) Refer to "Table (4)" on page 635 for part no. of lead wire with connector.
Note 2) This product is not interchangeable with the existing product (lead wire with connector for the ZSE30A).
When using the lead wire with a connector for the ZSE30A to connect the ZSE20A, use the conversion cable. (Refer to page 681.)

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (3)" on page 635 for part no. of lead wire with connector.

Filter specifications (F)

Nil — No setting

Solenoid valve rated voltage

		CE/UKCA-compliant
Nil Note)	Air operated	—
5	24 VDC	●
6	12 VDC	●
V	6 VDC	●
S	5 VDC	●
R	3 VDC	●
D1 Note)	100 VAC (50/60 Hz)	—
D2 Note)	110 VAC (50/60 Hz)	—

Note) Air operated, 100 VAC, and 110 VAC type are not CE/UKCA-compliant.

Electrical entry

Nil	Air operated	
L	L plug connector type	Lead wire length 0.3 m
LN		Without lead wire
LO		Without connector
M	M plug connector type	Lead wire length 0.3 m
MN		Without lead wire
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)

• Refer to "Table (2)" on page 635 for part no. of lead wire with connector.

Unit specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil — No setting

Filter specifications (F)

Nil — No setting

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

∗ S is not available for AC.
DC voltage (with surge voltage suppressor)
If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.

Manual override

Nil	Non-locking push type
B	Slotted locking type

Combination of switch/filter

Nil Note)	None
D	Digital pressure switch for vacuum (ZSE20A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Note) Cannot be selected for the type without a supply or release valve

Output specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

X	NPN open collector 2 outputs + Copy function
Y	PNP open collector 2 outputs + Copy function
R	NPN open collector 2 outputs + Analog voltage output Note 1)
S	NPN open collector 2 outputs + Analog current output Note 1)
T	PNP open collector 2 outputs + Analog voltage output Note 1)
V	PNP open collector 2 outputs + Analog current output Note 1)

Note 1) Can be switched to auto-shift or copy function

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil — No setting

Large Size Vacuum Module: Ejector System

ZR Series

Ejector + Without Valve

[Option]
Note) Only the type with a pressure switch has CE/UKCA marking.

How to Order

Components

Ejector unit	–	Pressure switch for vacuum unit	ZR1 20 S 1 – D
Ejector unit	–	Filter unit	ZR1 20 L 1 – D

Ejector unit nozzle dia. / Maximum vacuum pressure / Ejector exhaust / Combination of switch/filter / Output specifications / Unit specifications / Lead wire specifications / Option

Ejector module nozzle diameter

10	1.0	**18**	1.8
13	1.3	**20**	2.0
15	1.5		

Maximum vacuum pressure

S	–84 kPa
L	–53 kPa

Ejector exhaust

Symbol	Type	Valve	Manifold
1	Built-in silencer	●	●
2 Note 1)	Port exhaust	●	●
3 Note 2)	Common exhaust	—	●

Note 1) When port exhaust is applied to the manifold, pilot exhaust is done by common exhaust. Thus, the exhaust port on the manifold base should be open while operating.
Note 2) When the product is used for the manifold specification and common exhaust, the exhaust air of the operating ejector releases may enter the vacuum (V) port of the non-operating ejector and be released if there are an operating and non-operating ejector. Select either the built-in silencer or port exhaust for the ejector exhaust method.

Combination of switch/filter

D	Digital pressure switch for vacuum (ZSE20A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

CE/UKCA-compliant

Nil	—
Q	CE/UKCA (DC only)

Option/Shipped separately

	Bracket (Included)
Nil	None
N	●

Note) Brackets are not shipped together with the manifold assembly.

Lead wire specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (5 cores lead wire, 2 m)

Note 1) Refer to "Table (4)" on page 635 for part no. of lead wire with connector.
Note 2) This product is not interchangeable with the existing product (lead wire with connector for the ZSE30A).
When using the lead wire with a connector for the ZSE30A to connect the ZSE20A, use the conversion cable. (Refer to page 681.)

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (3)" on page 635 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Output specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

X	NPN open collector 2 outputs + Copy function
Y	PNP open collector 2 outputs + Copy function
R	NPN open collector 2 outputs + Analog voltage output Note 1)
S	NPN open collector 2 outputs + Analog current output Note 1)
T	PNP open collector 2 outputs + Analog voltage output Note 1)
V	PNP open collector 2 outputs + Analog current output Note 1)

Note 1) Can be switched to auto-shift or copy function

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Table (1) Combination of Supply Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)
○	○	○	N.C. (SYJ3133)	N.C. (SYJ3133)
○	○	○	Air operated (SYJA3130)	Air operated (SYJA3130)
×	○	○	N.C. (SYJ3133)	
×	○	○	Air operated (SYJA3130)	
×	○	○	N.O. (SYJ3133)	
◎ : Possible ○ : Possible with limitations (without self-holding function) × : Not possible			—	

Symbol	Supply valve			Release valve	
	Solenoid valve		Air operated	Solenoid valve	Air operated
	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)	(SYJA3130)	N.C. (SYJ3133)	(SYJA3130)
K1	●	—	—	●	—
K2	—	●	—	●	—
K3	—	—	●	—	●
C1	—	●	—	(Common with supply valve)	—
C2	—	—	●	—	(Common with supply valve)
C3	—	●	—	(Common with supply valve)	—
Nil	Without valve module				

Table (2) How to Order Valve Plug Connector Assembly

DC **SY100 − 30 − 4A −** □

For 100 VAC **SY100 − 30 − 1A −** □

For 110 VAC **SY100 − 30 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm
50	5000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR120S1-K15MOZ-EC(-Q) ····· 1 pc.
＊SY100-30-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire connector and the 5 m lead wire connector separately.

Example) ZR1□□□-□□□□□-□CN(-Q) ····· 1 pc.
＊ZS-10-5A-50 ····· 1 pc.

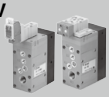
Table (4) Digital Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 46 − 5L

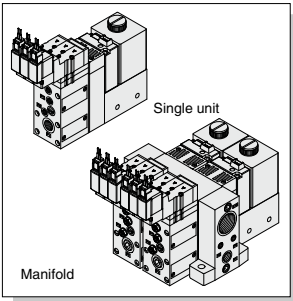
＊ Length 2 m, 5 cores

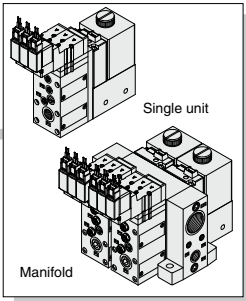
This page contains information about the ZSE30A, which is to be discontinued. Refer to page 632-1 for details on the new product with a built-in ZSE20A.

Modular Components Introduction

System			Ejector System					Vacuum Pump System
Component equipment	Characteristics		P. 634 to 663					P. 664 to 679
Ejector unit ZR1-W 	Nozzle dia. (mm)		1.0	1.3	1.5	1.8	2.0	—
	Maximum suction flow rate (L/min. [ANR])	Type S	25	42	63	74	95	
		Type L	44	55	88	105	132	
	Air consumption (L/min [ANR])		53	86	102	155	194	
	Maximum vacuum pressure		S: -84 kPa L: -53 kPa					
	Exhaust release (Ejector exhaust)		Built-in silencer, Manifold exhaust Individual exhaust port					
Valve unit ZR1-V 	Component equipment		Supply valve (Pilot type)/Release valve (Pilot type)					
	Function		Double SOL, N.C., N.O.					
	Operation		Solenoid valve (Double, Single)/Air operated valve					
	Power supply voltage		3, 5, 6, 12, 24 VDC, 100, 110 VAC (50/60Hz)					
Pressure switch for vacuum ZSE2-0R-15/55 ZSE30A-00-□-□□□ 	Rated pressure range/Set pressure range		0 to -101 kPa					
	Hysteresis		3% or less/variable					
	Operating voltage		12 to 24 VDC (Ripple ±10% or less)					
Suction filter unit ZR1-F 	Operating pressure range		-0.1 to 0.5MPa					
	Filtration degree		30μm					
	Material		PVA sponge					
Function plate ZR1-RV	Symbol	RV1	Air pressure supply (PV) port ⟷ Pilot pressure supply (PS) port ⟷ Release pressure supply (PD) port					
		RV2	Air pressure supply (PV) port ⟷ Pilot pressure supply (PS) port / Release pressure supply (PD) port					
		RV3	Air pressure supply (PV) port / Pilot pressure supply (PS) port ⟷ Release pressure supply (PD) port					
Common specifications	Unit	Air supply port	Rc 1/8					
		Vacuum pad connection port	Rc 1/8					
	Manifold	Air supply port	1/8 (Rc, NPTF, G)					
		Pilot valve connection port	M5					
		Release valve connection port	M5					
		Common exhaust port	1/2 (Rc, NPTF, G)					
		External vacuum supply port	—					Rc 1/8

Refer to pages 640 to 650 for further specifications of each unit.



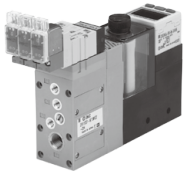


Large Size Vacuum Module: Ejector System

ZR Series

Ejector + With Valve

[Option]
Note) CE/UKCA-compliant: For DC only.



The ZR large size vacuum module with a built-in ZSE30A is to be discontinued as of August 2024. Select the new ZR with a built-in ZSE20A on page 632-2 instead.

How to Order

Note for model selection

Take function plates into consideration. (Refer to page 637.)

Components

Ejector unit	–	Supply valve self-holding	–	Pressure switch for vacuum unit
Ejector unit	–	Supply valve N.C.	–	Pressure switch for vacuum unit

	Ejector unit nozzle dia.	Maximum vacuum pressure	Ejector exhaust	Combination of supply valve and release valve Refer to Table (1)*	Solenoid valve rated voltage	Electrical entry	Light/Surge voltage suppressor	Manual override	Combination of switch/filter	Output specifications	Unit specifications	Lead wire specifications	Option	CE/UKCA-compliant
ZR1	20	S	1	– K1	5	M	Z						–	
ZR1	20	L	1	– K2	5	M	Z						–	Q

CE/UKCA-compliant

Nil	—
Q	CE/UKCA (DC only)

Ejector module nozzle diameter

10	1.0	18	1.8
13	1.3	20	2.0
15	1.5		

Maximum vacuum pressure

S	–84 kPa
L	–53 kPa

Ejector exhaust

Symbol	Type	Valve	Manifold
1	Built-in silencer	●	●
2 Note 1)	Port exhaust	●	●
3 Note 2)	Common exhaust	—	●

Combination of supply valve and release valve

Refer to "Table (1)" on page 635 for details.

Note 1) When port exhaust is applied to the manifold, pilot exhaust is done by common exhaust. Thus, the exhaust port on the manifold base should be open while operating.

Note 2) When the product is used for the manifold specification and common exhaust, the exhaust air of the operating ejector releases may enter the vacuum (V) port of the non-operating ejector and be released if there are an operating and non-operating ejector. Select either the built-in silencer or port exhaust for the ejector exhaust method.

Option/Shipped separately

	Release flow adjusting needle with lock nut	Bracket (Included)
Nil	None	●
L	●	●
M	●	None
N	None	None

Shipped with the manifold assembly

	Release flow adjusting needle with lock nut
Nil	None
L	●

Note) Brackets are not shipped together with the manifold assembly.

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (4)" on page 635 for part no. of lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (3)" on page 635 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Solenoid valve rated voltage

		CE/UKCA-compliant
Nil Note)	Air operated	—
5	24 VDC	●
6	12 VDC	●
V	6 VDC	●
S	5 VDC	●
R	3 VDC	●
D1 Note)	100 VAC (50/60 Hz)	—
D2 Note)	110 VAC (50/60 Hz)	—

Note) Air operated, 100 VAC, and 110 VAC type are not CE/UKCA-compliant.

Electrical entry

Nil	Air operated	
L	L plug connector type	Lead wire length 0.3 m
LN		Without lead wire
LO		Without connector
M	M plug connector type	Lead wire length 0.3 m
MN		Without lead wire
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)

• Refer to "Table (2)" on page 635 for part no. of lead wire with connector.

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).

Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

∗ S is not available for AC. DC voltage (with surge voltage suppressor) If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.

Manual override

Nil	Non-locking push type
B	Slotted locking type

Combination of switch/filter

Nil Note)	None
D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Note) Cannot be selected for the type without a supply or release valve

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Large Size Vacuum Module: Ejector System

ZR Series

Ejector + Without Valve

[Option]
Note) Only the type with a pressure switch has CE/UKCA marking.

The ZR large size vacuum module with a built-in ZSE30A is to be discontinued as of August 2024. Select the new ZR with a built-in ZSE20A on page 632-3 instead.

How to Order

Components

Ejector unit	–	Pressure switch for vacuum unit	ZR1 20 S 1 – D
Ejector unit	–	Filter unit	ZR1 20 L 1 – D

Ejector unit nozzle dia. / Maximum vacuum pressure / Ejector exhaust / Combination of switch/filter / Output specifications / Unit specifications / Lead wire specifications / Option

Ejector module nozzle diameter

10	1.0	**18**	1.8
13	1.3	**20**	2.0
15	1.5		

Maximum vacuum pressure

S	–84 kPa
L	–53 kPa

Ejector exhaust

Symbol	Type	Valve	Manifold
1	Built-in silencer	●	●
2 Note 1)	Port exhaust	●	●
3 Note 2)	Common exhaust	—	●

Note 1) When port exhaust is applied to the manifold, pilot exhaust is done by common exhaust. Thus, the exhaust port on the manifold base should be open while operating.
Note 2) When the product is used for the manifold specification and common exhaust, the exhaust air of the operating ejector releases may enter the vacuum (V) port of the non-operating ejector and be released if there are an operating and non-operating ejector. Select either the built-in silencer or port exhaust for the ejector exhaust method.

Combination of switch/filter

D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (4)" on page 635 for part no. of lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (3)" on page 635 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

CE/UKCA-compliant

Nil	—
Q	CE/UKCA (DC only)

Option/Shipped separately

	Bracket (Included)
Nil	None
N	●

Note) Brackets are not shipped together with the manifold assembly.

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 632-4 for details on the new product with a built-in ZSE20A.

Table (1) Combination of Supply Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)
○	○	○	N.C. (SYJ3133)	N.C. (SYJ3133)
○	○	○	Air operated (SYJA3130)	Air operated (SYJA3130)
×	○	○	N.C. (SYJ3133)	
×	○	○	Air operated (SYJA3130)	
×	○	○	N.O. (SYJ3133)	
◎: Possible ○: Possible with limitations (without self-holding function) ×: Not possible			—	

Symbol	Supply valve			Release valve	
	Solenoid valve		Air operated	Solenoid valve	Air operated
	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)	(SYJA3130)	N.C. (SYJ3133)	(SYJA3130)
K1	●	—	—	●	—
K2	—	●	—	●	—
K3	—	—	●	—	●
C1	—	●	—	(Common with supply valve)	—
C2	—	—	●	—	(Common with supply valve)
C3	—	●	—	(Common with supply valve)	—
Nil	Without valve module				

Table (2) How to Order Valve Plug Connector Assembly

DC **SY100 − 30 − 4A −** □

For 100 VAC **SY100 − 30 − 1A −** □

For 110 VAC **SY100 − 30 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm
50	5000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR120S1-K15MOZ-EC(-Q) ····· 1 pc.
＊SY100-30-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum (ZSE30A)/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire connector and the 5 m lead wire connector separately.

Example) ZR1□□□-□□□□□-□CN(-Q) ····· 1 pc.
＊ZS-10-5A-50 ····· 1 pc.

Table (4) Digital Pressure Switch for Vacuum (ZSE30A)/ Lead Wire with Connector

ZS − 38 − □ **L**

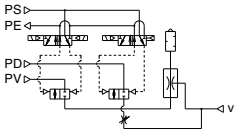
Lead wire core

3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

Ejector System/Combination of Supply Valve and Release Valve

Combination Symbol: K1

Feature: Double solenoid supply valve allows for self-holding.

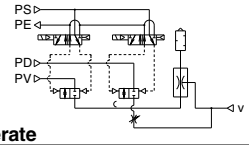


How to Operate

Pilot valve operation / Operation	Supply valve		Release valve	Note
	Pilot valve for supply	Pilot valve for supply stop	Pilot valve for release	
1. Adsorption	ON	OFF	OFF	When power supply is cut off while the supply valve is ON, the operational state is held.
2. Vacuum release	OFF	ON	ON	
3. Operation stop	OFF	ON	OFF	

Combination Symbol: K2

Feature: Single solenoid valve is provided for supply valve.

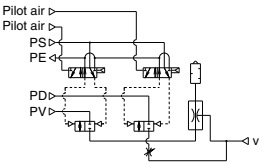


How to Operate

Pilot valve operation / Operation	Supply valve	Release valve	Note
	Pilot valve for supply	Pilot valve for release	
1. Adsorption	ON	OFF	When power supply is stopped, all operations will be stopped.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol: K3

Feature: Operation can be controlled by an external pilot valve.

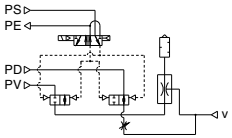


How to Operate

Pilot valve operation / Operation	Supply valve	Release valve	Note
	Air operated a	Air operated b	
1. Adsorption	ON	OFF	The product is used under the environment in which solenoid valves cannot be used or when the centralized control is applied using external pilot air.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol: C1

Feature: Adsorption of workpieces (when energized) and release of vacuum (when de-energized) are switched by single solenoid valve.

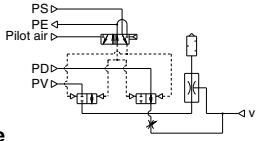


How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	Pilot valve for supply/release	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol: C2

Feature: Adsorption of workpieces and release of vacuum are switched by external pilot valve.

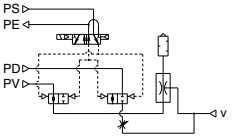


How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	Air operated a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol: C3

Feature: Adsorption of workpieces (when de-energized) and release of vacuum (when energized) are switched by single solenoid valve.



How to Operate

Pilot valve operation / Operation	Supply valve/Release valve	Note
	Pilot valve for supply/release	
1. Adsorption	OFF	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	ON	

⚠ Caution

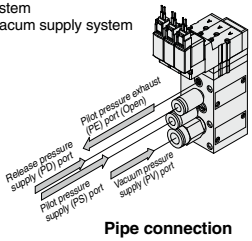
When pipe connection is made to one port connection (PV) port only, use a function plate (ZR1-RV1). Refer to page 637 for further information.

Function Plate/ZR1-RV□

A function plate is used when each connecting port for the valve unit is common. If a function plate is not used (standard), make individual pipe connections to PV, PS, and PD ports respectively.

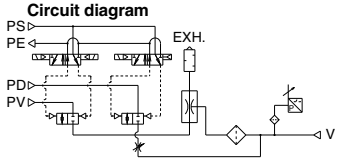
Without Function Plate (Standard)

Applicable system: Ejector system
External vacum supply system



Pipe connection

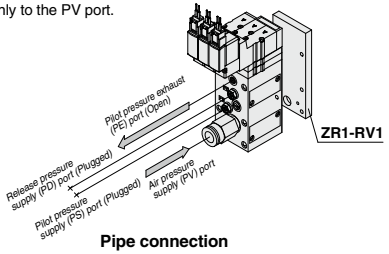
Circuit diagram



With Function Plate/Applicable to Ejector System Only

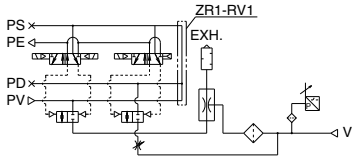
When ZR1/RV1 (PV PS PD) is Selected

Since PV, PS and PD ports are made common via the function plate, pipe only to the PV port.



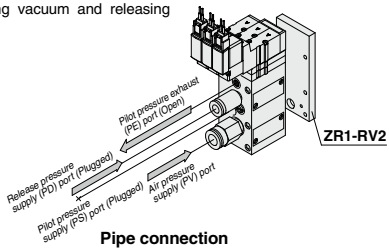
Pipe connection

Circuit diagram



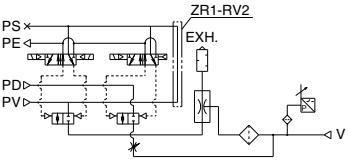
When ZR1/RV2 (PV PS/PD) is Selected

Supply air for generating vacuum and releasing vacuum respectively.



Pipe connection

Circuit diagram



How to Order Function Plate Unit (For Ejector System)

ZR1 − RV [1]

Piping specifications

Symbol	Indication	PV port	PS port	PD port
1	PV PS PD	Common		
2	PV PS/PD	Common		Individual

How to order

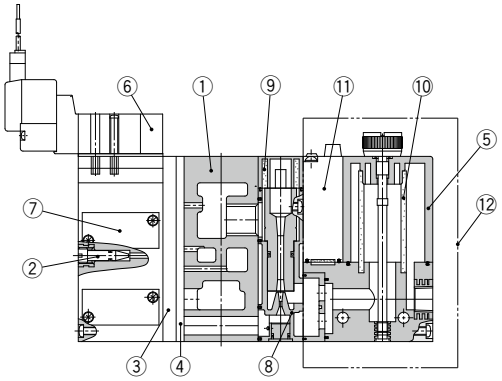
Indicate the model numbers of the vacuum module and the function plate.

Example) ZR120S1-K15MZ-EC····· 1 pc.
＊ZR1-RV1 ····· 1 pc.

⚠ Caution

Length of assembling mounting threads varies when adding function plate. Order from the mounting thread parts list for unit combination on page 678.
Order a plug (ZX1-MP1) separately in order to plug the PD and PS ports that are no longer used due to the addition of function plate.

Construction



Component Parts

No.	Description	Material	Part Model
1	**Manifold base**	Aluminum alloy	
2	**Release flow rate adjusting needle**	Stainless steel	ZR1-NA[Note 2)]
3	**Function plate**	PBT	Refer to page 658.
4	**Individual spacer**	PBT	Refer to page 658.
5[Note 1)]	**Filter case**	Polycarbonate	Refer to page 649.
6	**Pilot valve assembly**	—	Refer to page 639.
7	**Valve body assembly**	—	Refer to page 639.

No.	Description	Material	Part Model
8	**Ejector assembly**	—	Refer to page 639.
9	**Silencer**	PVA sponge	Refer to page 639.
10	**Filter element**	PVA sponge	ZR1-FZ(30 μm)
11	**Pressure switch for vacuum**	—	ZSE2-OR-$\frac{15}{55}$-□ **ZSE20A-□-□-00-□**
12	**Filter switch unit for replacement**	—	ZR1-F□□□□-D

Note 1) Precautions on handling the filter case
1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.
Note 2) Turning the release flow rate adjusting needle 2 full turns from the fully closed position renders the needle valve fully open. Do not turn more than two times since turning excessively may cause the needle fall off.
In order to prevent the needle from loosening and falling out, the release flow rate adjusting (ZR1-ND-L) lock nut is also available.

How to Order Solenoid Valves/Air Operated Valves

Air operated

SYJA3130

Solenoid valve

ZR1 − SYJ3233 − [ ][ ][ ][ ] − X126 − [ ]

SYJ3133 − [ ][ ][ ][ ] − [ ]

rated voltage

5	DC24V
6	DC12V
V	DC6V
S	DC5V
R	DC3V
1	AC100V(50/60Hz)
3	AC110V(50/60Hz)

Electrical entry

L	L plug connector type	Lead wire: 0.3 m
LN		Without lead wires
LO		Without connector
M	M plug connector type	Lead wire: 0.3 m
MN		Without lead wires
MO		Without connector
G	Grommet type	Lead wire: 0.3 m(Applies only to DC)
H		Lead wire: 0.6 m(Applies only to DC)

Light/Surge voltage suppressor

Nil	None
Z	With light and surge voltage suppressor
S	With surge voltage suppressor (DC only)

Manual override

Nil	Non-locking push type
D	Slotted locking type

CE/UKCA-compliant

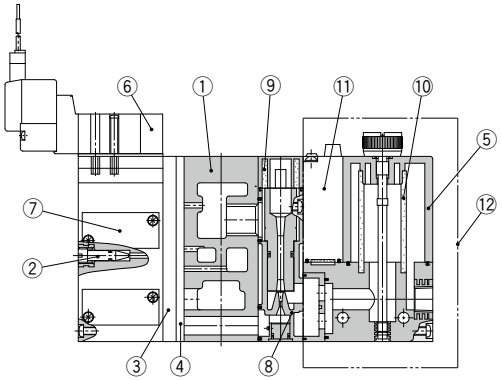
Nil	Standard
Q	CE/UKCA-compliant (DC only)

For details on the SYJ3000 series, **click here**.

Note) Mounting screw and pilot valve gasket are included.

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 637-1 for details on the new product with a built-in ZSE20A.

Construction



Component Parts

No.	Description	Material	Part Model
1	**Manifold base**	Aluminum alloy	
2	**Release flow rate adjusting needle**	Stainless steel	ZR1-NA[Note 2)]
3	**Function plate**	PBT	Refer to page 658.
4	**Individual spacer**	PBT	Refer to page 658.
5[Note 1)]	**Filter case**	Polycarbonate	Refer to page 649.
6	**Pilot valve assembly**	—	Refer to page 639.
7	**Valve body assembly**	—	Refer to page 639.

No.	Description	Material	Part Model
8	**Ejector assembly**	—	Refer to page 639.
9	**Silencer**	PVA sponge	Refer to page 639.
10	**Filter element**	PVA sponge	ZR1-FZ(30 μm)
11	**Pressure switch for vacuum**	—	ZSE2-OR-$\frac{15}{55}$-□ **ZSE30A-00-□-□□□-Equivalent**
12	**Filter switch unit for replacement**	—	ZR1-F□□□□-D

Note 1) Precautions on handling the filter case
1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.
Note 2) Turning the release flow rate adjusting needle 2 full turns from the fully closed position renders the needle valve fully open. Do not turn more than two times since turning excessively may cause the needle fall off.
In order to prevent the needle from loosening and falling out, the release flow rate adjusting (ZR1-ND-L) lock nut is also available.

How to Order Solenoid Valves/Air Operated Valves

Air operated

SYJA3130

Solenoid valve

ZR1 − SYJ3233 − □□□□ − X126 − □

SYJ3133 − □□□□ − □

rated voltage

5	DC24V
6	DC12V
V	DC6V
S	DC5V
R	DC3V
1	AC100V(50/60Hz)
3	AC110V(50/60Hz)

Electrical entry

L	L plug connector type	Lead wire: 0.3 m
LN		Without lead wires
LO		Without connector
M	M plug connector type	Lead wire: 0.3 m
MN		Without lead wires
MO		Without connector
G	Grommet type	Lead wire: 0.3 m(Applies only to DC)
H		Lead wire: 0.6 m(Applies only to DC)

Manual override

Nil	Non-locking push type
D	Slotted locking type

Light/Surge voltage suppressor

Nil	None
Z	With light and surge voltage suppressor
S	With surge voltage suppressor (DC only)

CE/UKCA-compliant

Nil	Standard
Q	CE/UKCA-compliant (DC only)

Note) Mounting screw and pilot valve gasket are included.

For details on the SYJ3000 series, **click here**.

How to Order Replacement Parts

How to Order Valve Body Assembly

ZR1−VD K1 5 M Z □ − L − □

- K1: Combination of supply valve and release valve
- 5: Solenoid valve rated voltage
- M: Electrical entry
- Z: With light/surge voltage suppressor
- □: Manual operation
- L: Release flow rate adjusting needle
- □: CE/UKCA-compliant

Nil	Without lock nut
L	With lock nut

∗ Refer to page 634 for detailed specifications of each code.
∗ Bracket is not included.

How to Order Ejector Assembly

ZR1−WD 10 S 1

- 10: Nozzle diameter
- S: Maximum vacuum pressure
- 1: Ejector exhaust

10	1.0
13	1.3
15	1.5
18	1.8
20	2.0

S	−84 kPa
L	−53 kPa

1	Built-in silencer
2	Port exhaust
3	Common exhaust

∗ Bracket is not included.

Pressure Switch for Vacuum + Suction Filter Unit

ZR1−F E L □ □ − D

- E: Combination of switch/filter
- L: Output specifications
- □: Unit specifications
- □: Option (Connector/lead wire specifications)

∗ Refer to page 649 for detailed specifications of each code.
∗ Bracket is not included.

How to Order Pilot Valves

Combination Symbol	Components		Model
	Supply valve	Release valve	
K1	Double solenoid valve N.C. (SYJ3233)	Single solenoid valve N.C. (SYJ3133)	Refer to "How to Order" below. Supply: ZR1-SYJ3233-□□□□-X126 Release: SYJ3133-□□□□
K3	Air operated N.C. (SYJA3130)	Air operated N.C. (SYJA3130)	SYJA3130

Bracket assembly

ZR1−OB A

- A: Target unit configuration

A	With a pressure switch or filter unit
B	Without a pressure switch or filter unit
C	For the ZR1-FX suction filter

How to Order Silencer

Element

ZR1−SE 1

- 1: Applicable ejector

1	For ZR110S1
	For ZR110L1
	For ZR113S1
	For ZR113L1
2	For ZR115S1
	For ZR115L1
3	For ZR118S1
	For ZR118L1
	For ZR120S1
	For ZR120L1

Silencer assembly (Case, Element, Mounting screw)

ZR1−SA 1 −A

- 1: Applicable ejector

1	For ZR110S1
	For ZR110L1
	For ZR113S1
	For ZR113L1
2	For ZR115S1
	For ZR115L1
3	For ZR118S1
	For ZR118L1
	For ZR120S1
	For ZR120L1

Silencer case assembly for port exhaust (Case, Mounting screw)

ZR1−SA 4 −A

- 4: Applicable ejector

4	For ZR110S2
	For ZR110L2
	For ZR113S2
	For ZR113L2
	For ZR115S2
	For ZR115L2
5	For ZR118S2
	For ZR118L2
	For ZR120S2
	For ZR120L2

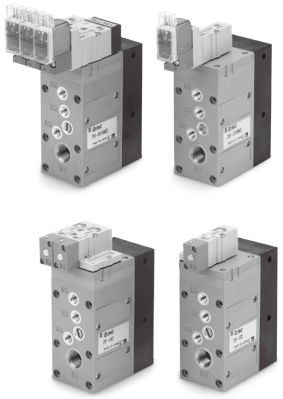
Silencer case assembly for centralized exhaust (Case, Mounting screw)

ZR1−SA 6 −A

- 6: Applicable ejector

6	For ZR110S3
	For ZR110L3
	For ZR113S3
	For ZR113L3
	For ZR115S3
	For ZR115L3
7	For ZR118S3
	For ZR118L3
	For ZR120S3
	For ZR120L3

Valve Unit : ZR1-V□□□□□-□-□



Specifications

Valve unit part no.	ZR1-V□□□□□-□-□	
Components	Supply valve	Release valve
Operating method	Pilot operated	Pilot operated
Combination of supply valve and release valve	Refer to the combination of supply valve and release valve below.	
Supply pressure range of air pressure/ vacuum pressure supply (PV) port	–0.1 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of release pressure supply (PD) port	0.05 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of pilot pressure supply (PS) port	0.25 to 0.6 MPa	
Supply pressure range of pilot pressure supply (PA, PB) ports for supply and release Note)	PS port pressure to 0.6 MPa	
Main valve effective area (mm^2)	8.2	0.96
Main valve effective area (Cv)	0.45	0.053
Maximum operating frequency	5 Hz	
Operating temperature range	5 to 50°C	

Note) Combination of supply valve and release valve: K3, C2
The supply and release valves of this product have a structure which uses the pressure of the pilot pressure supply (PS) port to operate them. Be sure to supply a pressure that is the pressure of the pilot pressure supply (PS) port or more and 0.6 MPa or less to the pilot pressure supply (PA, PB) ports for supply and release.

Solenoid Valve/Specifications

Solenoid valve			SYJ3133-□□□□, SYJ3233-□□□□-X126
Rated voltage V	**DC**		24, 12, 6, 5, 3
	AC 50/60 Hz		100, 110
Allowable voltage range			Rated voltage ±10%
Power consumption W	**DC**		0.35 (With indicator light: 0.4)
Apparent power VA	**AC**	**100 V**	0.78 (With indicator light: 0.81)
		110 V	0.86 (With indicator light: 0.89)
Electrical entry			L/M plug connector, Grommet
Light/Surge voltage suppressor			Available, Not available (at grommet)
Manual operation			Non-locking push type, Locking slotted type

Combination of Supply Valve and Release Valve

Combination symbol	Vacuum switch valve	Release valve	Weight (kg)
K1	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)	0.34
K2	N.C. (SYJ3133)	N.C. (SYJ3133)	0.27
K3	Air operated (SYJA3130)	Air operated (SYJA3130)	0.194
C1	N.C. (SYJ3133)		0.22
C2	Air operated (SYJA3130)		0.174
C3	N.C. (SYJ3133)		0.21

∗ Weight includes Bracket B. (Solenoid valve: 24 VDC, M plug connector type)

How to Order

Refer to page 634 for further part no. information.

ZR1 – V [K1] [5] [M] [Z] [ ] – [L] – [ ]

- **K1**: Combination of vacuum valve and release valve
- **5**: Solenoid valve rated voltage
- **M**: Electrical entry
- **Z**: With light/surge voltage suppressor
- [ ]: Manual override
- **L**: Release flow rate adjusting needle/Bracket B
- [ ]: CE/UKCA-compliant

Ejector Unit/ZR1-W□□□-□

Model/Max. Vacuum Pressure –84 kPa (S: Standard type)

Model	Nozzle dia. (mm)	Maximum suction flow rate (L/min (ANR))	Air consumption (L/min (ANR))	Weight (With bracket) (kg)
ZR1-W10S□	1.0	25	53	0.132
ZR1-W13S□	1.3	42	86	0.134
ZR1-W15S□	1.5	63	102	0.136
ZR1-W18S□	1.8	74	155	0.154
ZR1-W20S□	2.0	95	194	0.156

Model/Max. Vacuum Pressure –53 kPa (L: Large flow type)

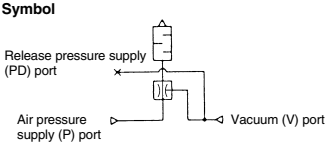
Model	Nozzle dia. (mm)	Maximum suction flow rate (L/min (ANR))	Air consumption (L/min (ANR))	Weight (With bracket) (kg)
ZR1-W10L□	1.0	44	53	0.133
ZR1-W13L□	1.3	55	86	0.133
ZR1-W15L□	1.5	88	102	0.135
ZR1-W18L□	1.8	105	155	0.155
ZR1-W20L□	2.0	132	194	0.154

Common Specifications

Supply pressure range	0.2 to 0.55 MPa
Standard supply pressure	0.45 MPa
Operating temperature range	5 to 50°C
Model (Ejector exhaust method)*	Code 1: Built-in silencer — For unit and manifold
	Code 2: Individual exhaust — For unit and manifold

* How to Order: Code 1 and 2 are the suffixes in the ordering number to indicate the exhaust method.
Note) Operation outside of the specified supply pressure and operating temperature range may cause a serious accident or damage.

Symbol



How to Order

ZR1−W 20 S 1 − □

Nozzle diameter

10	1.0
13	1.3
15	1.5
18	1.8
20	2.0

Maximum vacuum pressure

S	– 84 kPa
L	– 53 kPa

Ejector exhaust

1	Built-in silencer
2	Individual exhaust*

* Port size:
RC 1/4 (Nozzle dia. 1.0 to 1.5)
RC 3/8 (Nozzle dia. 1.8, 2.0)

Bracket B

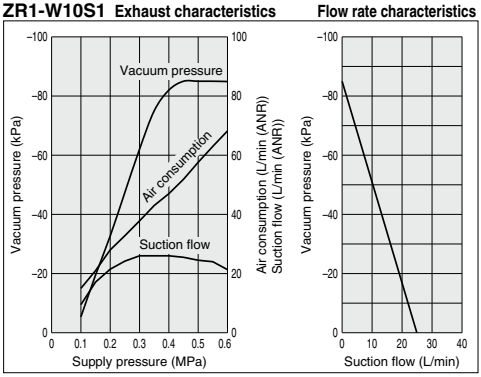
Nil	With Bracket B
N	Without Bracket B

Characteristics (Representative value)

Ejector Unit/Standard Type (S): Max. Vacuum Pressure –84 kPa

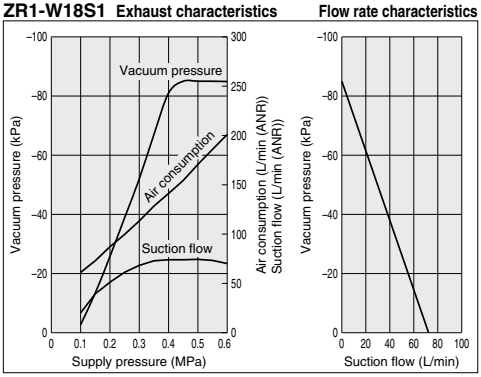
At 0.45 MPa

ZR1-W10S1 Exhaust characteristics



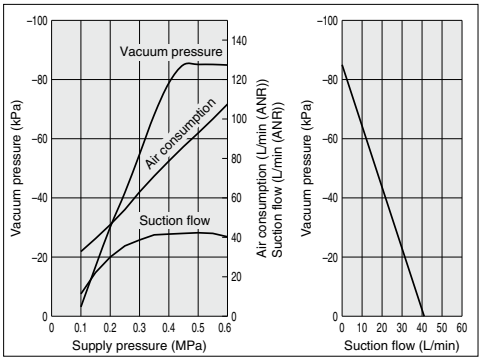
Flow rate characteristics

ZR1-W18S1 Exhaust characteristics



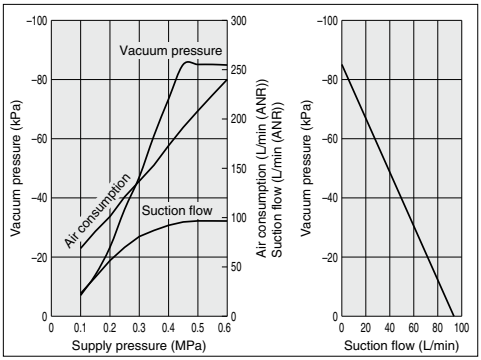
Flow rate characteristics

ZR1-W13S1 Exhaust characteristics



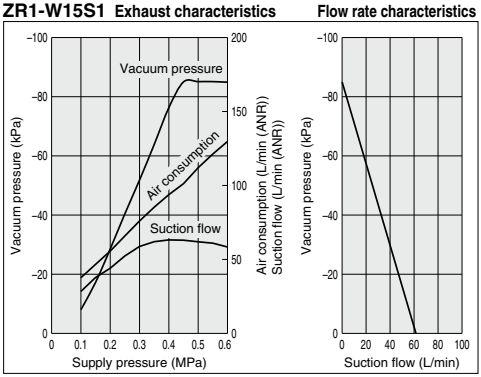
Flow rate characteristics

ZR1-W20S1 Exhaust characteristics



Flow rate characteristics

ZR1-W15S1 Exhaust characteristics

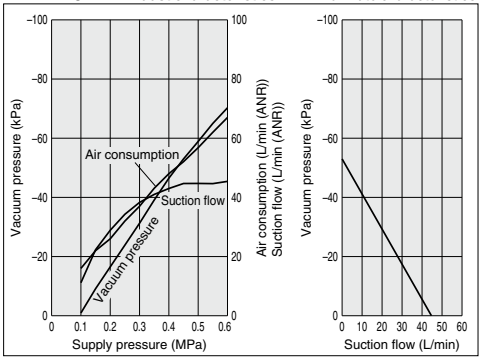


Flow rate characteristics

Ejector Unit/Large Flow Type (L): Max. Vacuum Pressure –53 kPa

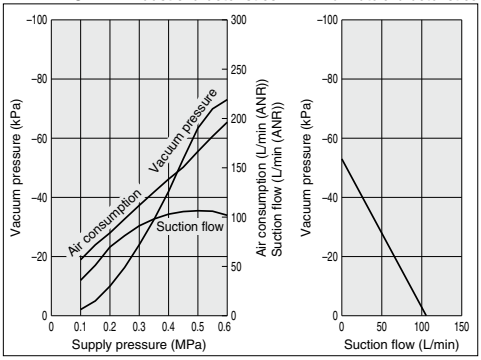
At 0.45 MPa

ZR1-W10L1 Exhaust characteristics



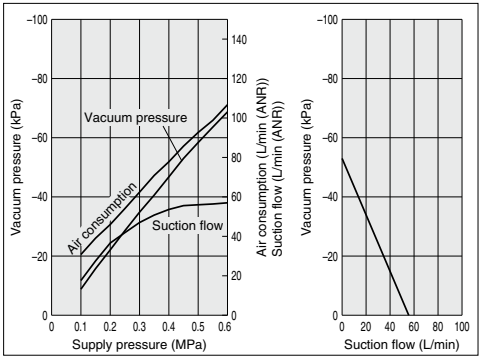
Flow rate characteristics

ZR1-W18L1 Exhaust characteristics



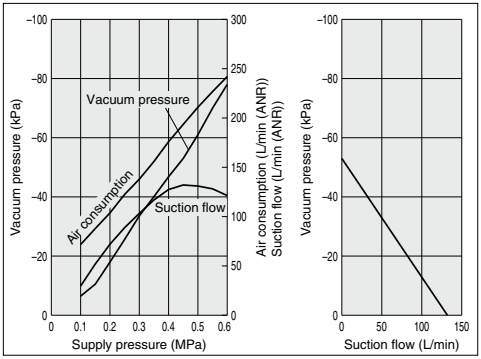
Flow rate characteristics

ZR1-W13L1 Exhaust characteristics



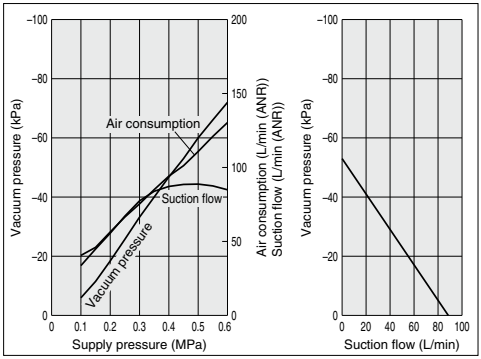
Flow rate characteristics

ZR1-W20L1 Exhaust characteristics



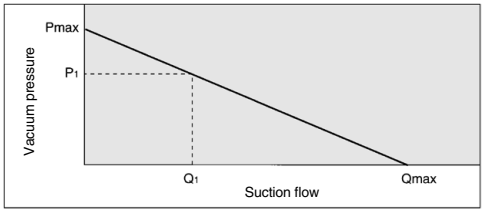
Flow rate characteristics

ZR1-W15L1 Exhaust characteristics



Flow rate characteristics

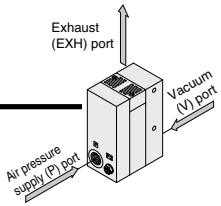
How to Read Flow Rate Characteristics Graph



Flow rate characteristics are expressed in ejector vacuum pressure and suction flow. If suction flow rate changes, the vacuum pressure will also be changed. Normally this relationship is expressed in ejector standard use. In graph, Pmax is max. vacuum pressure and Qmax is maximum suction flow. The values are specified according to catalog use. Changes in vacuum pressure are expressed in the below order.

1. When ejector suction port is covered and made airtight, suction flow becomes 0 and vacuum pressure is at maximum value (Pmax).
2. When suction port is opened gradually, air can flow through, (air leakage), suction flow increases, but vacuum pressure decreases. (condition P1 and Q1)
3. When suction port is opened further, suction flow moves to maximum value (Qmax), but vacuum pressure is near 0 (atmospheric pressure).

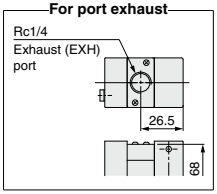
Based on the above, when vacuum port (vacuum piping) has no leakage, vacuum pressure becomes maximum, and vacuum pressure decreases as leakage increases. When leakage value is the same as max. suction flow, vacuum pressure is near 0. In the case when ventirative or leaky work should be adsorbed, please note that vacuum pressure will not rise.

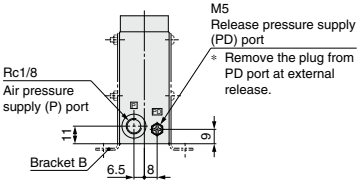


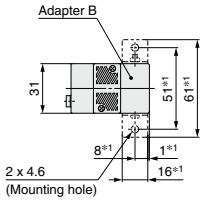
Ejector Unit — Nozzle Dia./ø1.0, ø1.3, ø1.5, ø1.8, ø2.0

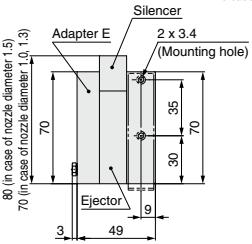
Nozzle dia./ø1.0, ø1.3, ø1.5

ZR1-W$^{10}_{13}_{15}$□□-□

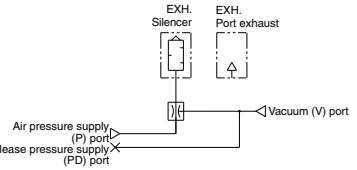


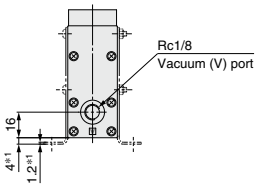






Circuit diagram

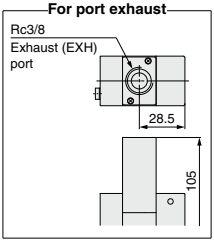


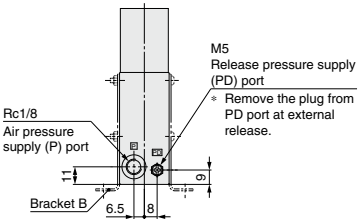


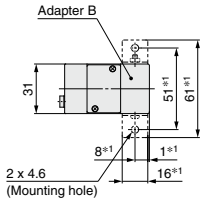
Note) Dimensions marked with "*1" are those after the bracket B is mounted.
Bracket B part no.: ZR1-OBB

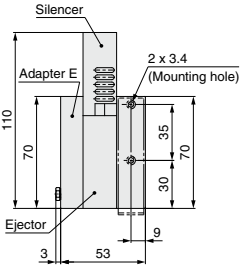
Nozzle dia./ø1.8, ø2.0

ZR1-W$^{18}_{20}$□□-□

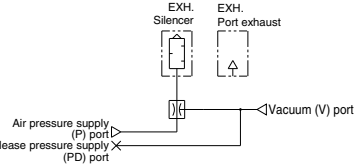


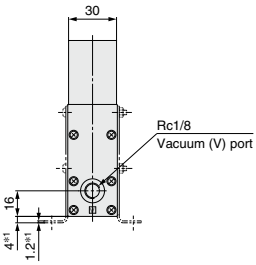






Circuit diagram





Pressure Switch Unit for Vacuum/Pressure Switch for Vacuum: ZSE2-0R-□□

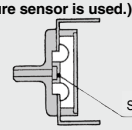
Quick response: 10 mS

Compact size: 39H x 20W x 15D (except the connecting portion)

Improved wiring: Connector type

Uses a carrier diffusion semiconductor pressure sensor

Pressure detector
(A carrier diffusion semiconductor pressure sensor is used.)



Specifications

Pressure switch for vacuum part no.	ZSE2-0R-15□	ZSE2-0R-55□
Fluid	Air	
Rated pressure range/Set pressure range	0 to -101 kPa	
Proof pressure	500 kPa	
Hysteresis	3% F.S. or less (Fixed)	
Temperature characteristics (Based on 25°C)	± 3% F.S. or less	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)	
Output	NPN Open collector 30 V, 80 mA	PNP Open collector 80 mA
Indicator light	Lights up when ON	
Current consumption	17 mA or less (when 24 VDC is ON)	
Proof pressure (Max. operating pressure)	0.5 MPa*	
Operating temperature range	5 to 50°C	

* When using ejector system, instantaneous pressure up to 0.5 MPa will not damage the switch.

Note 1) Operation outside of the maximum operating pressure and operating temperature range may cause a serious accident or damage.

Note 2) For details about wiring, refer to the Operation Manual that can be downloaded from our website (https://www.smcworld.com).

How to Order

ZSE2 − 0R − 15 L

Output specifications

15	NPN Open collector 30V 80mA
55	PNP Open collector 80mA

Piping specifications

Nil	Grommet type	Lead wire length 0.6 m
L		Lead wire length 3 m
C	Connector type	Lead wire length 0.6 m
CL		Lead wire length 3 m
CN		W/o lead wire

With Connector/How to Order

●**Without lead wire (housing and 3 sockets)** ZS-10-A

●**With lead wire** ..... ZS-10-5A-□

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

Note) When requiring a switch with lead wire of 5 m, indicate separately the model numbers of the connector type switch without lead wire and the connector assembly with 5 m lead wire.

Example) ZSE2-0R-15CN ..... 1 pc.
ZS-10-5A-50 ..... 1 pc.

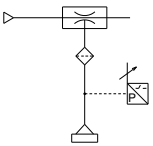
* Refer to the **WEB catalog** for detailed specifications of pressure switches for vacuum.

Pressure Switch Unit for Vacuum/Pressure Switch for Vacuum: ZSE2-0R-□□

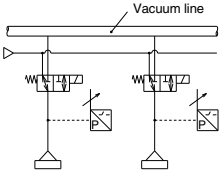
Guidelines for Use of Pressure Switch Unit for Vacuum

System circuit for work adsorption

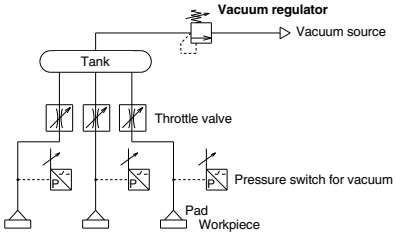
Ejector type



Vacuum pump type



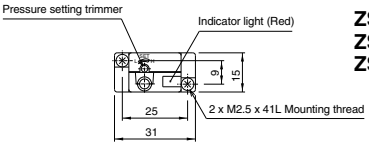
When pads and switches are common to one vacuum source, sometimes there is a possibility, depending on the number of adsorption and non-adsorption applications at each point in time, that the switches will not work within the range of set pressures due to pressure variations from the vacuum source. In particular, when small diameter nozzles are used for adsorption, the switches are greatly influenced by pressure variations. In order to remedy this situation, the following circuit is recommended.

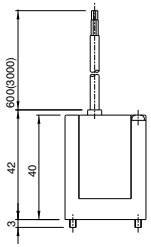


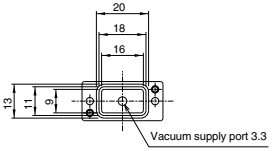
- Adjust the throttle valve to reduce the pressure fluctuation between absorption and non-absorption.
- Stabilize the source pressure by providing a tank and a vacuum regulator.
- If a vacuum switch valve is inserted into individual lines and false absorption occurs, each valve should be turned OFF to minimize the influences on other pads.

Pressure Switch for Vacuum: ZSE2-0R-□□

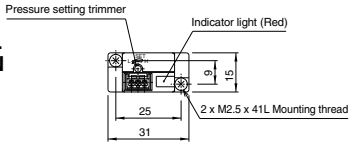
ZSE2-0R-□
ZSE2-0R-□L

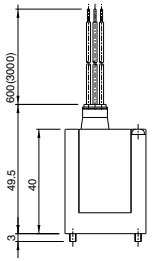


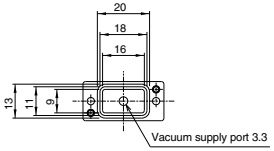




ZSE2-0R-□C
ZSE2-0R-□CL
ZSE2-0R-□CN

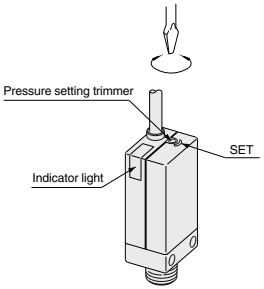




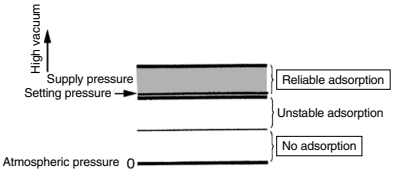


How to Set Vacuum Pressure

- Pressure trimmer selects the ON pressure. Clockwise rotation increases high vacuum set point.

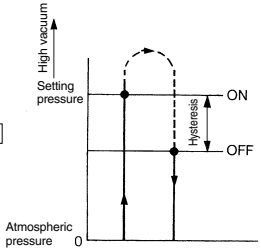


- When using the switch to confirm correct absorption, the vacuum pressure is set to the minimum value to reliably absorb. If the value is set below the minimum, the switch will be turned ON even when adsorption has failed or is insufficient. If the pressure is set too high, the switch may not operate stably even though it may absorb correctly.



Hysteresis

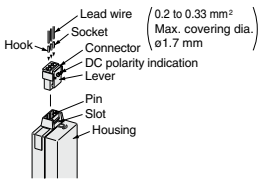
Hysteresis is the actual pressure variance from set pressure occuring when the output signal turns from ON to OFF. The set pressure is the pressure selected to switch from OFF to ON mode.



How to Use Connector

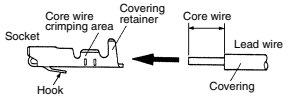
1. Attaching and detaching connectors

- When assembling the connector to the switch housing, push the connector straight onto the pins until the level locks into the housing slot.
- When removing the connector from the switch housing, push the lever down to unlock it from the slot and then withdraw the connector straight off of the pins.



2. Crimping of lead wires and sockets

Strip 3.2 to 3.7 mm at the end of the lead wires, insert the ends of core wires evenly into the sockets, and then crimp with a crimping tool. When this is done, take care that the coverings of the lead wires do not enter the core wire crimping area. (Crimping tool: model no. DXT170-75-1)



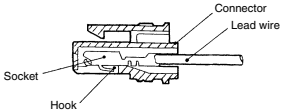
3. Attaching and detaching of socket to connector with lead wire

- **Attaching**

Insert the sockets into the square holes of the connector (with +, 1, 2, – indication), and continue to push the sockets all the way end. (When they are pushed in their hooks open and they are locked automatically.) Then confirm that they are locked by pulling lightly on the lead wires.

- **Detaching**

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (about 1 mm). If the socket will be used again, first spread the hook outward.



⚠ Precautions

Be sure to read this before handling the products.
Refer to page 33 for safety instructions and pages 34 to 36 for vacuum equipment precautions.

Mounting

⚠Warning

1. Do not give an excessive impact load.

Do not drop, bump or apply excessive impact (1000 m/s²) when handling. Even if the switch body is not damaged, the switch may suffer internal damage that will lead to malfunction.

2. Hold the product from the body side when handling.

When raising and moving the product, do not raise it by holding the lead wire only, but hold the body. It may cause malfunction due to broken contacts.

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum:ZR1-**ZSE20A**-□-□-00-□

How to Order

Refer to the **Web Catalog** for details.

ZR1 − ZSE20A − [R] − [M] − 00 − [L]

① ② ③

① Output specifications

X	NPN open collector 2 outputs + Copy function
Y	PNP open collector 2 outputs + Copy function
R	NPN open collector 2 outputs + Analog voltage output Note 1)
S	NPN open collector 2 outputs + Analog current output Note 1)
T	PNP open collector 2 outputs + Analog voltage output Note 1)
V	PNP open collector 2 outputs + Analog current output Note 1)

Note 1) Can be switched to auto-shift or copy function

② Display unit

Nil	With unit display switching function
M	Fixed SI unit
P	With unit display switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

③ Option (Connector/Lead wire specifications)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Note) This product is not interchangeable with the existing product (lead wire with connector for the ZSE30A).
When using the lead wire with a connector for the ZSE30A to connect the ZSE20A, use the conversion cable. (Refer to page 680-1.)

Specifications

Model			ZSE20A (Vacuum pressure)
Applicable fluid			Air, Non-corrosive gas, Non-flammable gas
Pressure	**Rated pressure range**		0.0 to −101.0 kPa
	Display/Set pressure range		10.0 to −105.0 kPa
	Display/Smallest settable increment		0.1 kPa
	Withstand pressure		500 kPa
Power supply	**Power supply voltage**		12 to 24 VDC ±10%, Ripple (p-p) 10% or less
	Current consumption		35 mA or less
	Protection		Polarity protection
Accuracy	**Display accuracy**		±2% F.S. ±1 digit (Ambient temperature of 25 ±3°C)
	Repeatability		±0.2% F.S. ±1 digit
	Analog output accuracy		±2.5% F.S. (Ambient temperature of 25 ±3°C)
	Analog output linearity		±1% F.S.
	Temperature characteristics		±2% F.S. (25°C standard)
Switch output	**Output type**		NPN or PNP open collector 2 outputs
	Output mode		Hysteresis mode, Window comparator mode, Error output, Output OFF
	Switch operation		Normal output, Reversed output
	Max. load current		80 mA
	Max. applied voltage (NPN only)		28 V
	Internal voltage drop (Residual voltage)		1 V or less (at load current of 80 mA)
	Delay time∗1		1.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000, 5000 ms)
	Hysteresis	**Hysteresis mode**	Variable from 0∗2
		Window comparator mode	
	Short circuit protection		Yes
Analog output	Voltage output	**Output type**	Voltage output: 1 to 5 V
		Output impedance	Approx. 1 kΩ
	Current output	**Output type**	Current output: 4 to 20 mA
		Load impedance	Maximum load impedance at power supply voltage of 12 V: 300 Ω at power supply voltage of 24 V: 600 Ω Minimum load impedance: 50 Ω
Auto-shift input	**Input type**		Non-voltage input: 0.4 V or less
	Input mode		Select from Auto-shift or Auto-shift zero.
	Input time		5 ms or more
Display	**Unit**∗3		MPa, kPa, kgf/cm², bar, psi, inHg, mmHg
	Display type		LCD
	Number of screens		3-screen display (Main screen, Sub screen x 2)
	Display color		1) Main screen: Red/Green 2) Sub screen: Orange
	Number of display digits		1) Main screen: 4 digits (7 segments) 2) Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)
	Indicator light		Lights up when switch output is turned ON. OUT1, OUT2: Orange
Digital filter∗4			0, 10, 50, 100, 500, 1000, 5000 ms
Environmental resistance	**Enclosure**		IP40
	Withstand voltage		1000 VAC for 1 minute between terminals and housing
	Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing
	Operating temperature range		Operating: −5 to 50°C, Stored: −10 to 60°C (No condensation or freezing)
	Operating humidity range		Operating/Stored: 35 to 85% RH (No condensation)
Standards			CE/UKCA marking
Length of lead wire with connector			2 m

∗1 Value without digital filter (at 0 ms)
∗2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.
∗3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.
∗4 The response time indicates when the set value is 90% in relation to the step input.
∗ Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

∗The vacuum pressure switch mounted on this product is equivalent to our SMC product, the **ZSE20A** series compact digital pressure switch.

●Pressure switch correspondence table

Large size vacuum module ZR series **ZR1**※※※−※※※※※※※−**D**

Vacuum pressure switch (For ZR) **ZR1 − ZSE20A −** □ **−** □ **−00−** □

Output specifications ● Unit specifications ● ● Lead wire specifications

For details about vacuum pressure switch functions, refer to the ZSE20A series in the Web Catalog.

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 647-1 for details on the new product with a built-in ZSE20A.

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum: ZR1-ZSE30A-00-□-□□

How to Order

Refer to the **Web Catalog** for details.

ZR1 − ZSE30A − 00 − N − M

Output specifications

Symbol	Output		Analog output	
	Type	Point	Voltage	Current
N	NPN	1	—	—
P	PNP	1	—	—
A	NPN	2	—	—
B	PNP	2	—	—
C	NPN	1	○	—
D	NPN	1	—	○
E	PNP	1	○	—
F	PNP	1	—	○

Option 1 (Connector/Lead wire specifications)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Display unit

Nil	With unit display switching function
M	Fixed SI unit
P	With unit display switching function (Initial value psi)

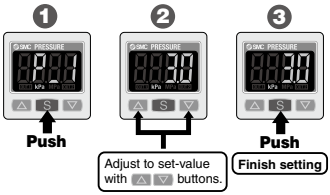
Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Specifications

Rated pressure range			0.0 to −101.0 kPa
Set pressure range			10.0 to −105.0 kPa
Withstand pressure			500 kPa
Minimum unit setting			0.1 kPa
Applicable fluid			Air
Power supply voltage			12 to 24 VDC ±10% (with power supply polarity protection)
Current consumption			40 mA (at no load)
Switch output			NPN or PNP open collector 1 output NPN or PNP open collector 2 outputs (selectable)
	Maximum load current		80 mA
	Maximum applied voltage		28 V (at NPN output)
	Residual voltage		1 V or less (with load current of 80 mA)
	Response time		2.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000 ms)
	Short circuit protection		Yes
Repeatability			±0.2% F.S. ±1 digit
Hysteresis	**Hysteresis mode**		Variable (0 to variable)
	Window comparator mode		
Analog output	Note 1) Voltage output	**Output voltage (Rated pressure range)**	1 to 5 V ±2.5% F.S.
		Linearity	±1% F.S. or less
		Output impedance	Approx. 1 kΩ
	Note 2) Current output	**Output current (Rated pressure range)**	4 to 20 mA ±2.5% F.S.
		Linearity	±1% F.S. or less
		Load impedance	Maximum load impedance: Power supply voltage 12 V: 300 Ω, Power supply voltage 24 V: 600 Ω Minimum load impedance: 50 Ω
Display			4-digit, 7-segment, 2-color LCD (Red/Green) Sampling cycle: 5 times/sec.
Display accuracy			±2% F.S. ±1 digit (Ambient temperature of 25°C)
Indicator light			Lights up when switch output is turned ON. (OUT1: Green, OUT2: Red)
Environment resistance	**Enclosure**		IP40
	Operating temperature range		Operating: 0 to 50°C, Stored: −10 to 60°C (No freezing or condensation)
	Operating humidity range		Operating/Stored: 35 to 85% RH (No condensation)
	Withstand voltage		1000 VAC for 1 minute between terminals and housing
	Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing
Temperature characteristics			±2% F.S. (Based on 25°C)
Lead wire			Oilproof heavy-duty vinyl cable, 3 cores ø3.5, 2 m 4 cores Conductor area: 0.15 mm² (AWG26) Insulator O.D.: 1.0 mm
Standards			CE/UKCA Marking, RoHS compliance

Note 1) When analog voltage output is selected, analog current output cannot be used together.
Note 2) When analog current output is selected, analog voltage output cannot be used together.
Note 3) If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width, otherwise, chattering will occur.

● 3-step setting



● Power-saving function

Power consumption is reduced by turning off the monitor. (Reduce power consumption by up to 20%.)

∗The vacuum pressure switch mounted on this product is equivalent to our SMC product, the ZSE30A series compact digital pressure switch.

●Pressure switch correspondence table

Digital pressure switch ZSE30A series	**ZSE30A-00-□-□-□**
Large size vacuum module ZR series	**ZR1**※※※-※※※※※※※**-D□-□-□-**※
Vacuum pressure switch (For ZR)	**ZR-ZSE30A-00-□-□-□**

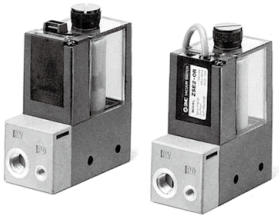
For details about vacuum pressure switch functions, refer to the ZSE30A series in the Web Catalog.

Lead wire specifications
Unit specifications
Output specifications

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 649-1 for details on the new product with a built-in ZSE20A.

Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□-□

Combination unit of vacuum pressure switch for vacuum pressure detection and suction filter to protect the unit from dust and contamination.



Specification

Unit no.		ZR1-F□□□□-□
Suction filter	Rated pressure range/Set pressure range	-100 to 100 kPa
	Proof pressure	500 kPa
	Operating temperature range	5 to 50°C
	Filtration degree	30 μm
Filtration material		PVA sponge
Pressure switch for vacuum		Refer to pages 645 and 648-1 regarding pressure switch for vacuum.

Note) If not operated within the specified range of pressure and temperature, trouble may be caused.

Combination of Pressure Switch for Vacuum and Suction Filter

Combination symbol	Suction filter	Pressure switch for vacuum	Weight (with bracket A) (kg)
E	●	ZSE2	0.15
D	●	ZSE20A	0.24
F	●	—	0.15

Filter case

⚠Caution

1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

How to Order

ZR1 − F □□□□ − □

Combination of pressure switch/filter

D	Digital pressure switch for vacuum (**ZSE20A**) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

∗The filter mounted on the product is a simplified one. When used in an environment with a lot of dust, the built-in filter is likely to be clogged soon. The use with the ZFA, ZFB and ZFC series is recommended.

Output specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

X	NPN open collector 2 outputs + Copy function
Y	PNP open collector 2 outputs + Copy function
R	NPN open collector 2 outputs + Analog voltage output Note 1)
S	NPN open collector 2 outputs + Analog current output Note 1)
T	PNP open collector 2 outputs + Analog voltage output Note 1)
V	PNP open collector 2 outputs + Analog current output Note 1)

Note 1) Can be switched to auto-shift or copy function

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Bracket A

Nil	With Bracket A
N	Without Bracket A

Lead wire specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (5 cores lead wire, 2 m)

Note 1) Refer to "Table (2)" for part no. of lead wire with connector.
Note 2) This product is not interchangeable with the existing product (lead wire with connector for the ZSE30A). When using the lead wire with a connector for the ZSE30A to connect the ZSE20A, use the conversion cable. (Refer to page 681.)

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (1)" for part numbers for lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

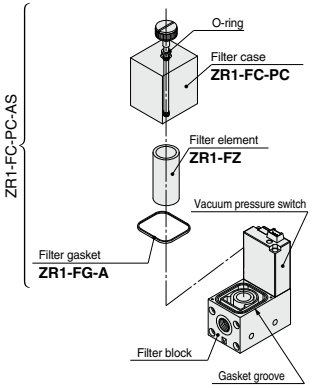
How to order

When requiring a switch with lead wire of 5 m, indicate separately the model numbers of a pressure switch unit for vacuum without a lead wire connector and the 5 m lead wire connector.

Ex.) ZR1□□□-□□□□□-□CN ····· 1 pc.
∗ ZS-10-5A-50 ····· 2 pcs.

How to Replace Elements

When an element becomes clogged, adsorption performance and response times are degraded. Stop operation and replace element. (Element no. ZR1-FZ). Please ensure that gasket is in slot before re-installation.



(1) Lead wire length for pressure switch for vacuum connector assembly

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

(2) Lead wire length for digital pressure switch for vacuum connector assembly

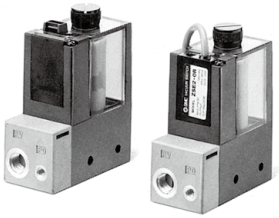
ZS − 46 − 5L

∗ Length 2 m, 5 cores

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 648-1 for details on the new product with a built-in ZSE20A.

Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□-□

Combination unit of vacuum pressure switch for vacuum pressure detection and suction filter to protect the unit from dust and contamination.



Specification

Unit no.		ZR1-F□□□□-□
Suction filter	Rated pressure range/Set pressure range	-100 to 100 kPa
	Proof pressure	500 kPa
	Operating temperature range	5 to 50°C
	Filtration degree	30 μm
Filtration material		PVA sponge
Pressure switch for vacuum		Refer to pages 645 and 648 regarding pressure switch for vacuum.

Note) If not operated within the specified range of pressure and temperature, trouble may be caused.

Combination of Pressure Switch for Vacuum and Suction Filter

Combination symbol	Suction filter	Pressure switch for vacuum	Weight (with bracket A) (kg)
E	●	ZSE2	0.15
D	●	ZSE30A	0.23
F	●	—	0.15

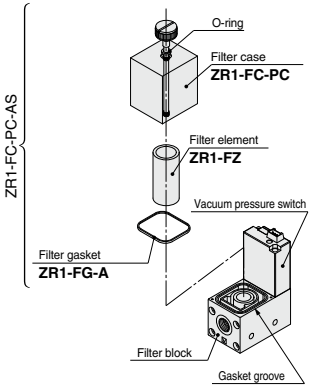
Filter case

⚠Caution

1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

How to Replace Elements

When an element becomes clogged, adsorption performance and response times are degraded. Stop operation and replace element. (Element no. ZR1-FZ). Please ensure that gasket is in slot before re-installation.



How to Order

ZR1 − F □□□□ − □

Combination of pressure switch/filter

D	Digital pressure switch for vacuum (ZSE30A) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

∗The filter mounted on the product is a simplified one. When used in an environment with a lot of dust, the built-in filter is likely to be clogged soon. The use with the ZFA, ZFB and ZFC series is recommended.

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

How to order

When requiring a switch with lead wire of 5 m, indicate separately the model numbers of a pressure switch unit for vacuum without a lead wire connector and the 5 m lead wire connector.

Ex.) ZR1□□□-□□□□□-□CN ····· 1 pc.
∗ ZS-10-5A-50 ····· 2 pcs.

Bracket A

Nil	With Bracket A
N	Without Bracket A

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (2)" for part numbers for lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	Without lead wire with connector

Refer to "Table (1)" for part numbers for lead wire with connector.

Filter specifications (F)

Nil	No setting

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

(1) Lead wire length for pressure switch for vacuum connector assembly

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

(2) Lead wire length for digital pressure switch for vacuum connector assembly

ZS − 38 − 3 L

Lead wire core

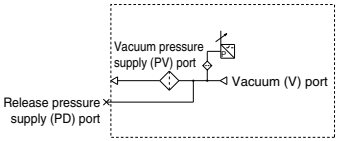
3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

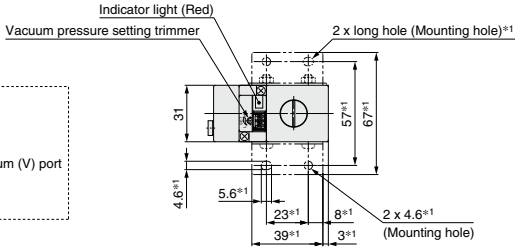
Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□-□

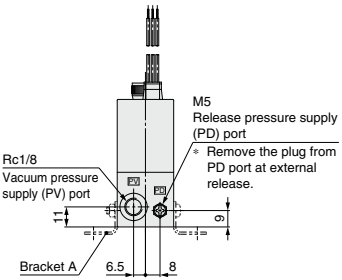
Dimensions: ZR1-F□□□□-□

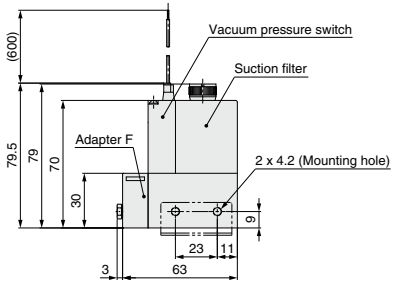
ZR1-FE□□□-□

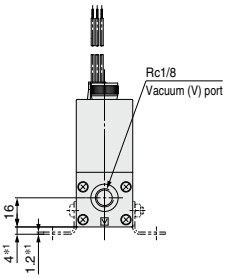
Circuit diagram





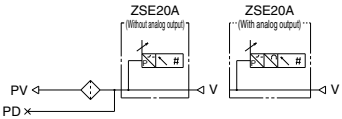


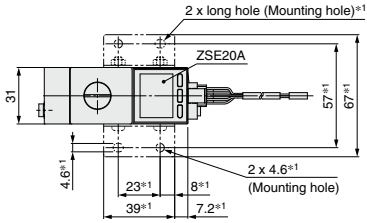


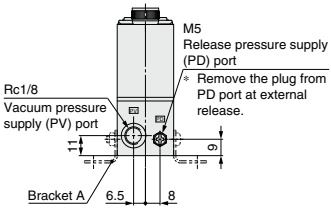


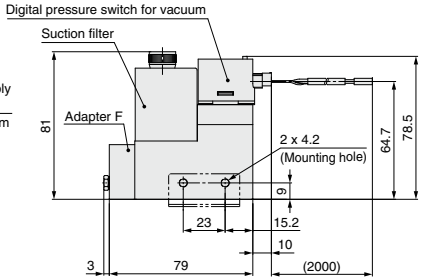
ZR1-FD□□□

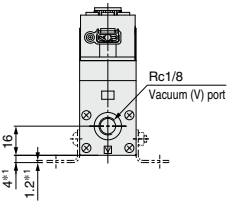
Circuit diagram











Note) Dimensions marked with "*1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

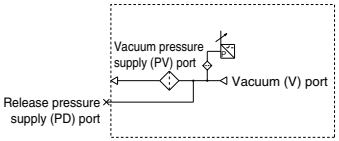
This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 649-1 for details on the new product with a built-in ZSE20A.

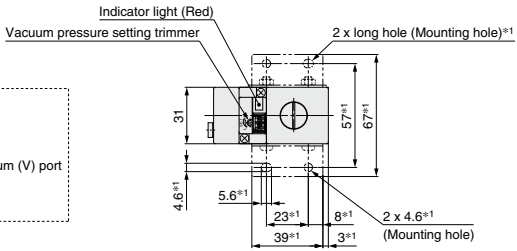
Pressure Switch for Vacuum + Suction Filter Unit: ZR1-F□□□□-□

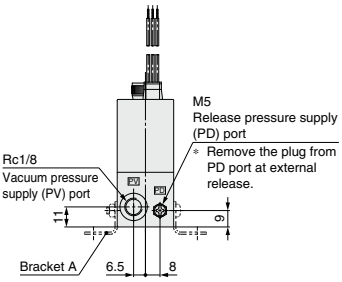
Dimensions: ZR1-F□□□□-□

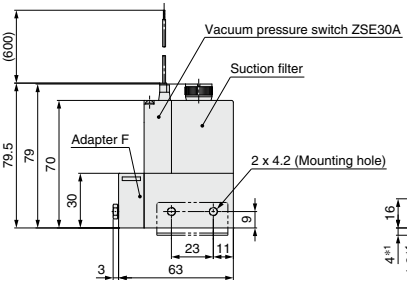
ZR1-FE□□□-□

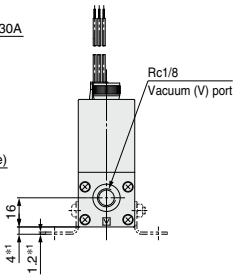
Circuit diagram





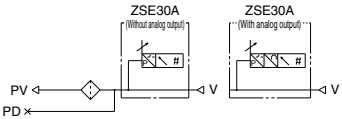


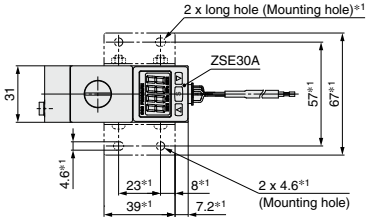


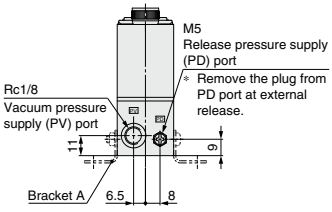


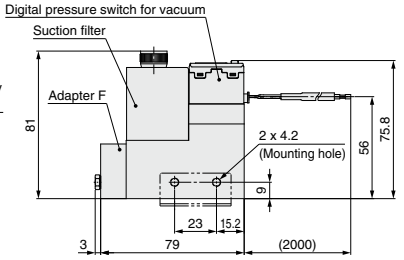
ZR1-FD□□□

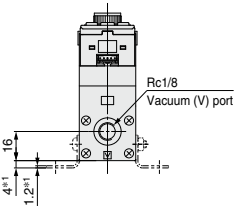
Circuit diagram











Note) Dimensions marked with "*1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

Suction Filter: ZR1-FX-□

ZR1-FX is to be used alone and cannot be combined with other units.

Specification

Model	ZR1-FX-□
Operating pressure range	-0.1 to 0.5 MPa
Operating temperature range	5 to 50°C
Filtration efficiency	30 μm
Element	PVA sponge
Weight (With bracket)	0.1 kg

How to Order

ZR1 − FX − □

Bracket C

Nil	With bracket C
N	Without bracket C

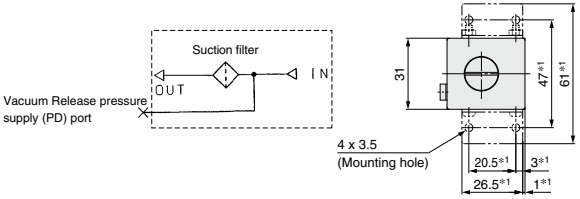
Filter case

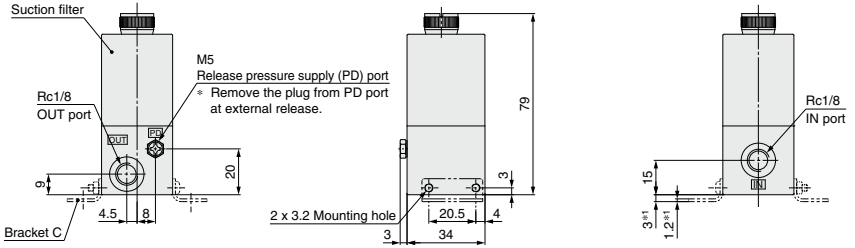
⚠ Caution

1. The case is made of polycarbonate. Therefore, do not use it with or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkaline), etc.
2. Do not expose it to direct sunlight.

Dimensions: ZR1-FX-□

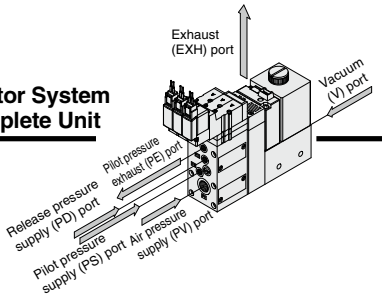
Circuit diagram





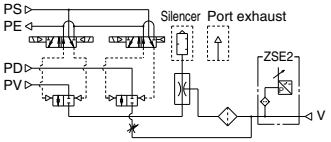
Note) Dimensions marked with "*1" are those after the bracket C is mounted.
Bracket C part no.: ZR1-OBC

Ejector System Complete Unit



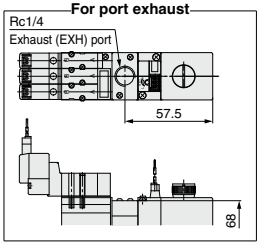
<Components>
Ejector + Valve + Pressure Switch for Vacuum + Filter

Circuit diagram
Pressure switch for vacuum (E)



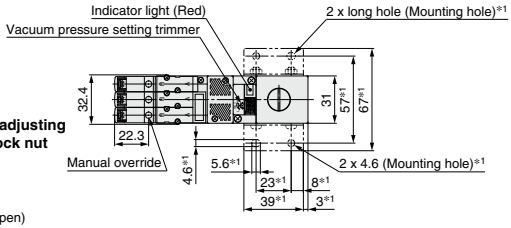
Nozzle dia./ø1.0, ø1.3, ø1.5

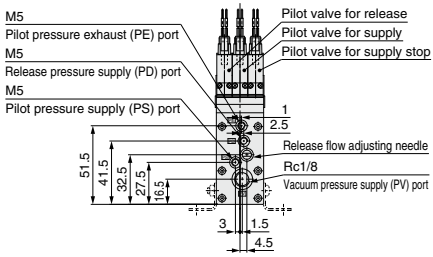
ZR1$^{10}_{13}_{15}$□1-K1□M□□-E□□-□-□

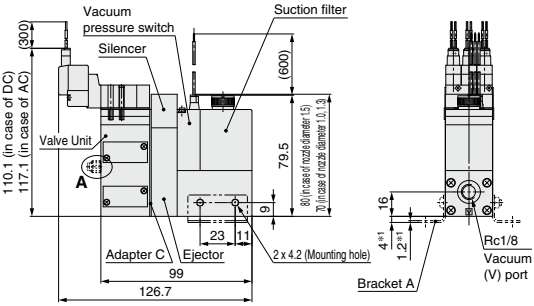


A: Release flow adjusting needle with lock nut

(Needle fully open)

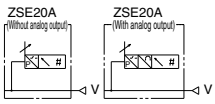


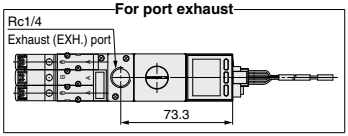


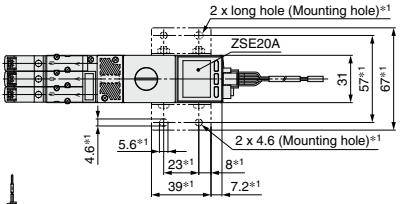


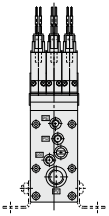
ZR1$^{10}_{13}_{15}$□-K1□M□□-D□□□-□-□

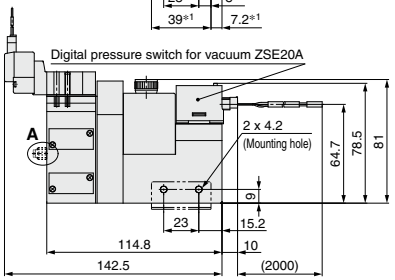
Circuit diagram
Digital pressure switch for vacuum (D)

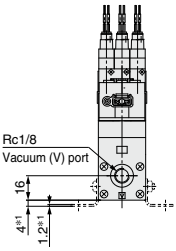




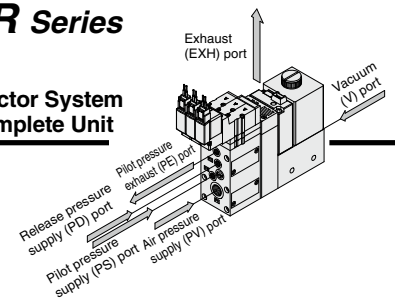








Ejector System Complete Unit



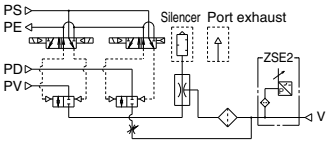
This page contains information about the ZSE30A, which is to be discontinued. Refer to page 651-1 for details on the new product with a built-in ZSE20A.

<Components>

Ejector + Valve + Pressure Switch for Vacuum + Filter

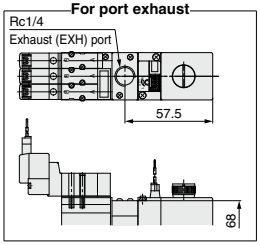
Circuit diagram

Pressure switch for vacuum (E)



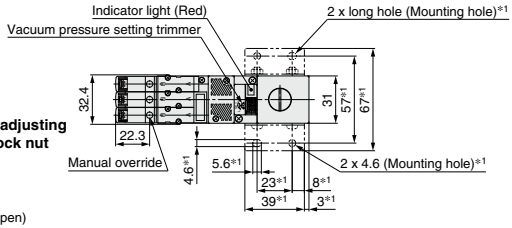
Nozzle dia./ø1.0, ø1.3, ø1.5

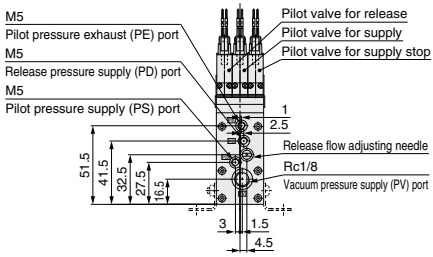
ZR1$^{10}_{13}_{15}$□1-K1□M□□-E□□-□-□

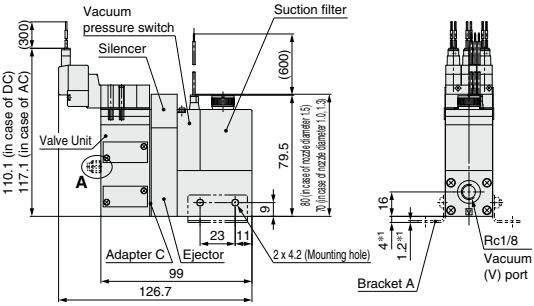


A: Release flow adjusting needle with lock nut

(Needle fully open)



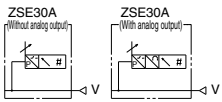


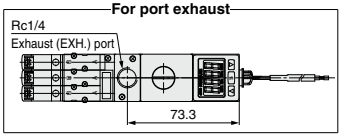


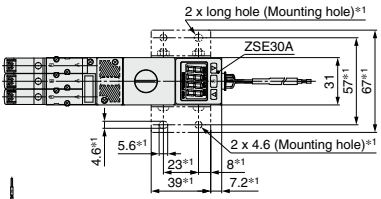
ZR1$^{10}_{13}_{15}$□-K1□M□□-D□□□-□-□

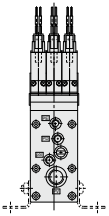
Circuit diagram

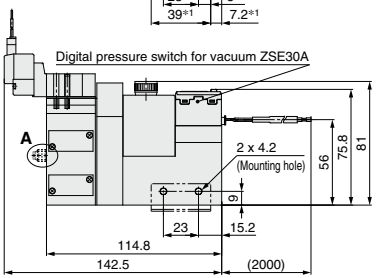
Digital pressure switch for vacuum (D)

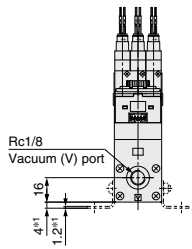






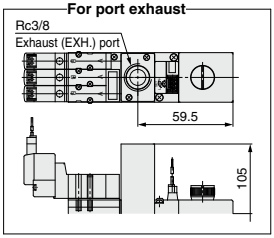






Nozzle dia./ø1.8, ø2.0

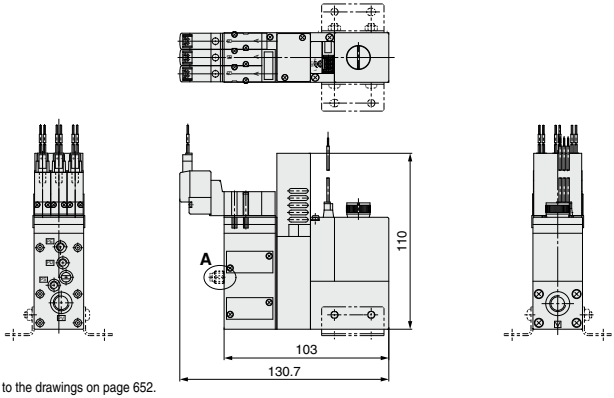
ZR1$^{18}_{20}$□1-K1□M□□-E□□-□-□



Note) Dimensions marked with "∗1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

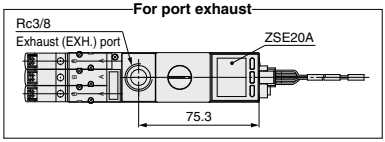
A: Release flow adjusting needle with lock nut

(Needle fully open)



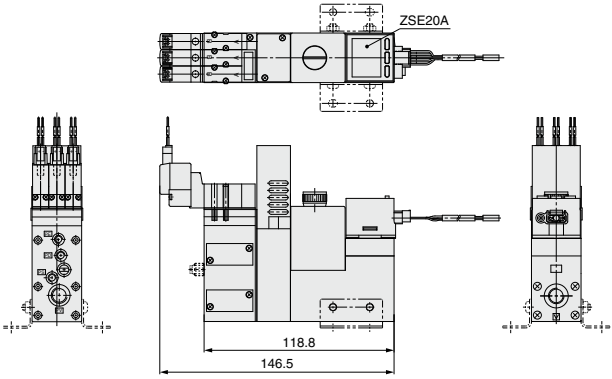
★Dimensions not indicated are identical to the drawings on page 652.

ZR1$^{18}_{20}$□1-K1□M□□-D□□□-□-□



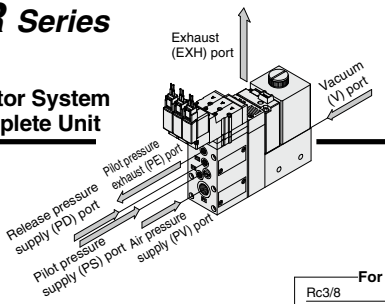
A: Release flow adjusting needle with lock nut

(Needle fully open)



Ejector System Complete Unit

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 652-1 for details on the new product with a built-in ZSE20A.



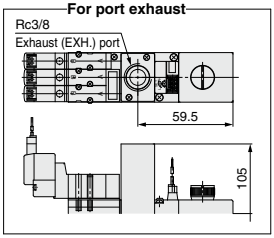
<Components>

Ejector + Valve + Pressure Switch for Vacuum + Filter

Note) Dimensions marked with "∗1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

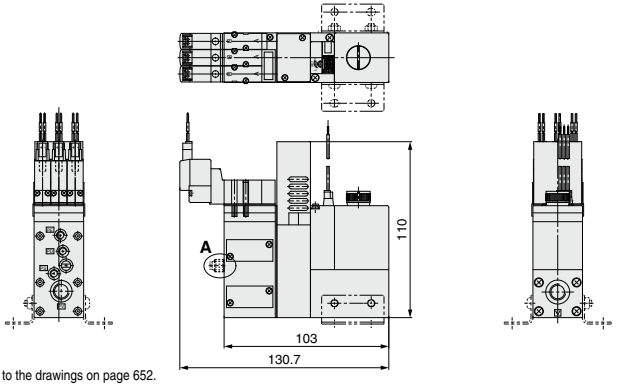
Nozzle dia./ø1.8, ø2.0

ZR1$^{18}_{20}$□1-K1□M□□-E□□-□-□



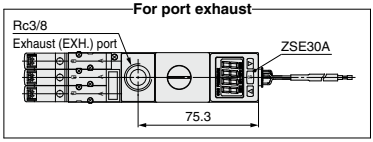
A: Release flow adjusting needle with lock nut

(Needle fully open)



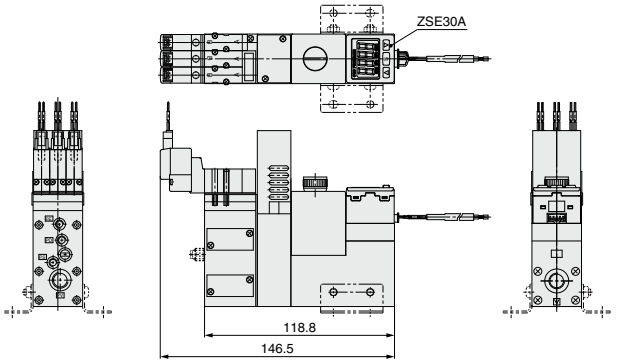
★Dimensions not indicated are identical to the drawings on page 652.

ZR1$^{18}_{20}$□1-K1□M□□-D□□□-□-□

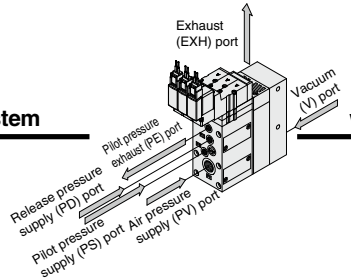


A: Release flow adjusting needle with lock nut

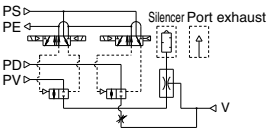
(Needle fully open)



Ejector System with Valve

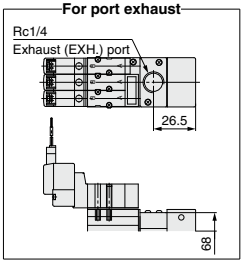


Circuit diagram

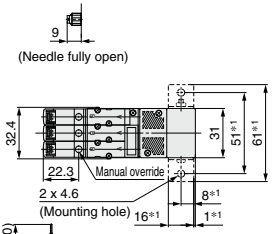


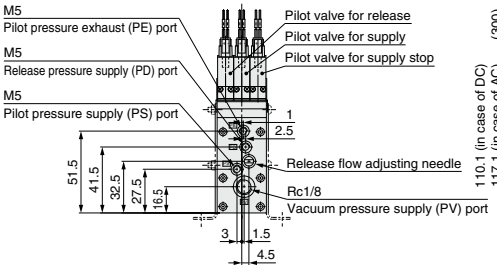
Nozzle dia./ø1.0, ø1.3, ø1.5

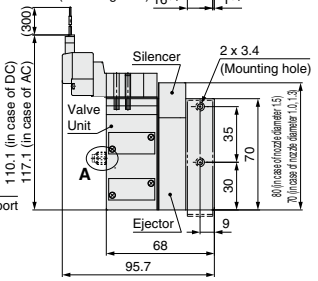
ZR1$^{10}_{13}_{15}$□1-K1□M□□-□-□

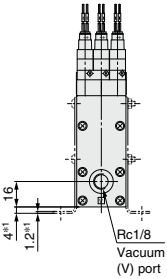


A: Release flow adjusting needle with lock nut





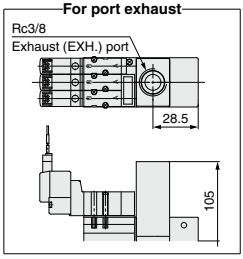


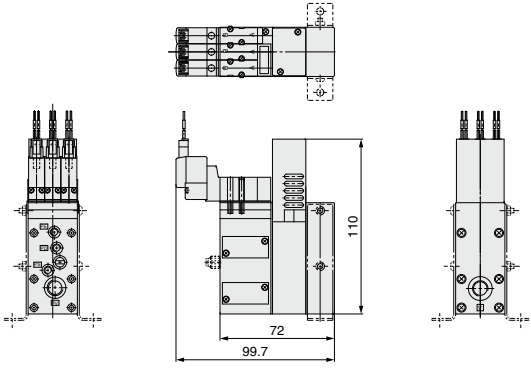


Note) Dimensions marked with "*1" are those after the bracket B is mounted.
Bracket B part no.: ZR1-OBB

Nozzle dia./ø1.8, ø2.0

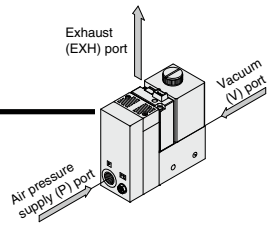
ZR1$^{18}_{20}$□1-K1□M□□-□-□



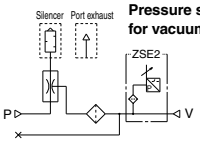


★ Dimensions not indicated are identical to the drawings above.

Ejector System — without Valve



Circuit diagram

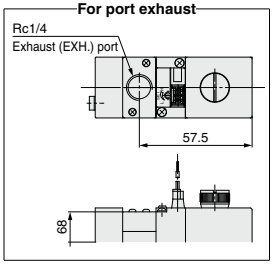


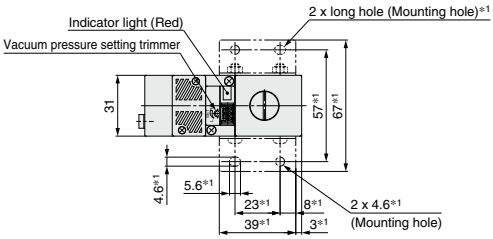
Pressure switch for vacuum (E)

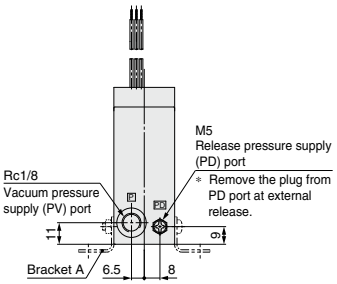
Nozzle dia./ø1.0, ø1.3, ø1.5

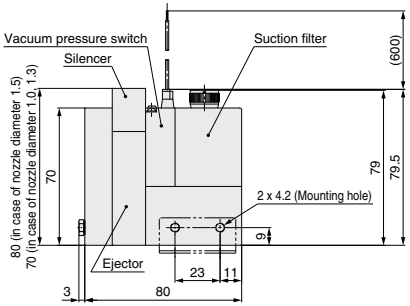
ZR1$^{10}_{13}_{15}$□1-E□□-□

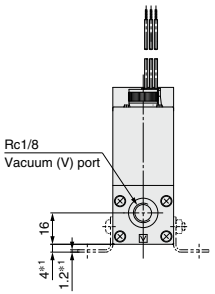
For port exhaust





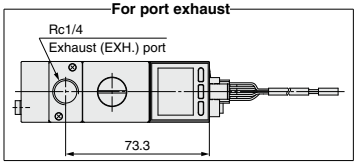


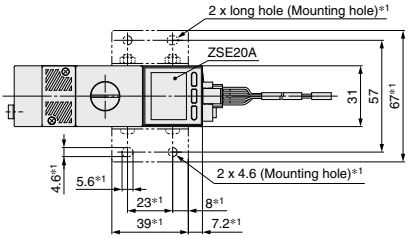




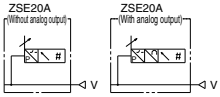
ZR1$^{10}_{13}_{15}$□1-D□□□-□

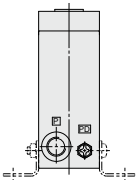
For port exhaust

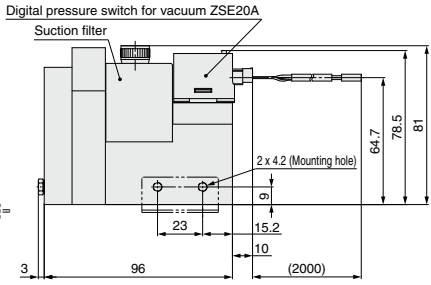


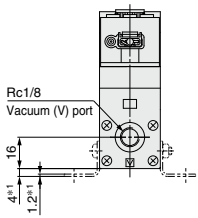


Digital pressure switch for vacuum (D)







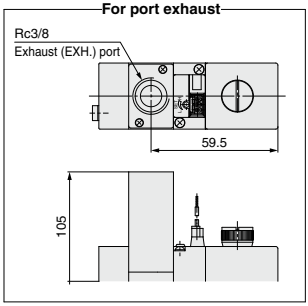


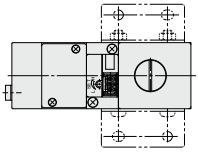
Nozzle dia./ø1.8, ø2.0

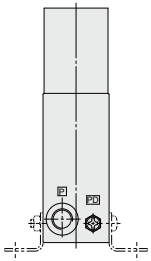
ZR1$^{18}_{20}$□1-E□□-□

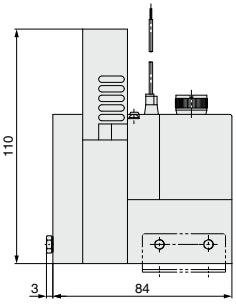
Note) Dimensions marked with "∗1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

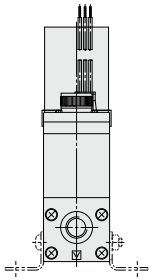
For port exhaust





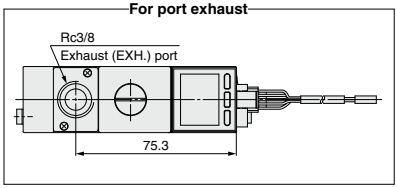


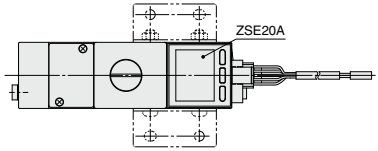


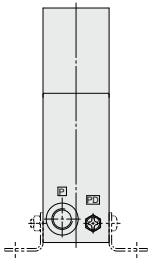


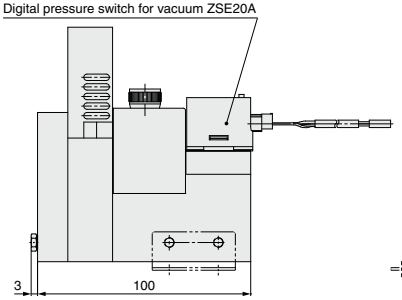
ZR1$^{18}_{20}$□1-D□□□-□

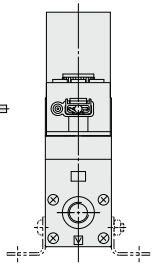
For port exhaust



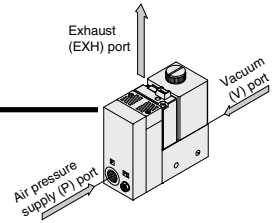








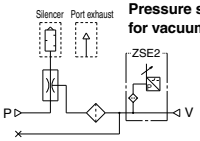
★ Dimensions not indicated are identical to the drawings above.



This page contains information about the ZSE30A, which is to be discontinued. Refer to page 655-1 for details on the new product with a built-in ZSE20A.

Ejector System without Valve

Circuit diagram

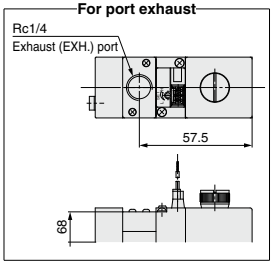


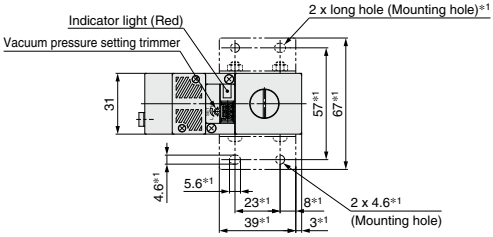
Pressure switch for vacuum (E)

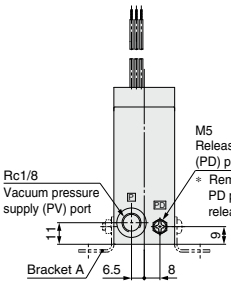
Nozzle dia./ø1.0, ø1.3, ø1.5

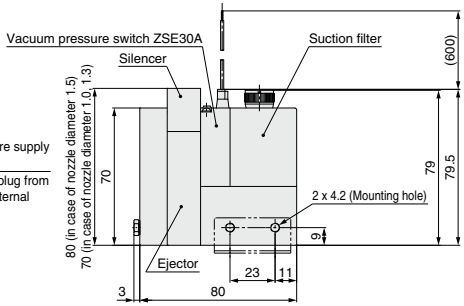
ZR1$^{10}_{13}_{15}$□1-E□□-□

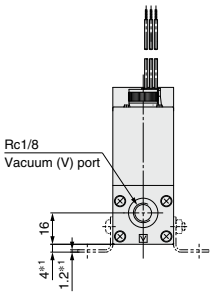
For port exhaust





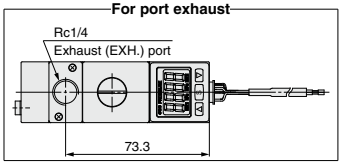


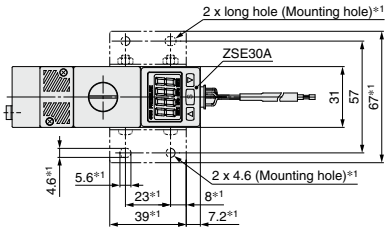




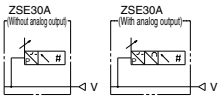
ZR1$^{10}_{13}_{15}$□1-D□□□-□

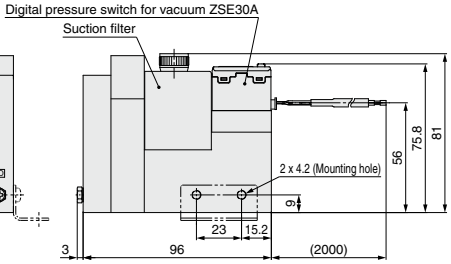
For port exhaust

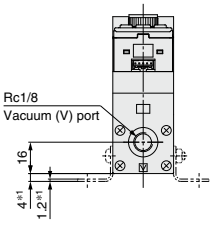




Digital pressure switch for vacuum (D)





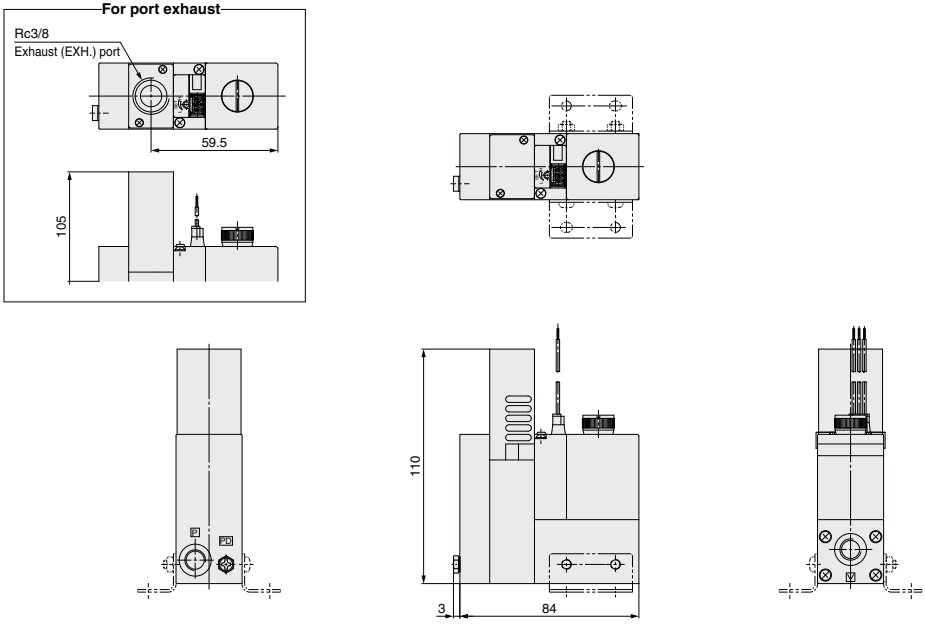


This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 655-2 for details on the new product with a built-in ZSE20A.

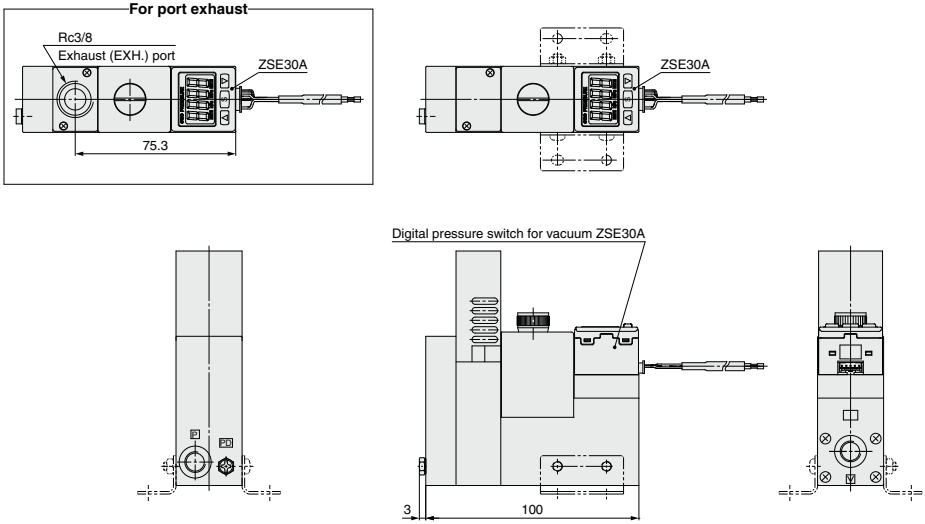
Nozzle dia./ø1.8, ø2.0

ZR1$^{18}_{20}$□1-E□□-□

Note) Dimensions marked with "∗1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

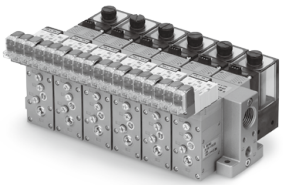


ZR1$^{18}_{20}$□1-D□□□-□



★ Dimensions not indicated are identical to the drawings above.

Ejector System/Manifold Specifications



Specifications

Max. number of units	Max. 6 stations
Port	**Port size**
Common air pressure supply (PV) port	1/8 (Rc, NPTF, G)
Common pilot pressure supply (PS) port	M5
Common release pressure supply (PD) port	M5
Common exhaust (EXH.) port	1/2 (Rc, NPTF, G)
Weight (Manifold bases only)	Basic mass for one station is 0.28 kg. Additional mass per one station is 0.12 kg.

(1) When using 3 or more stations with ZR120□□ manifold, utilize PV port as supply port on both sides.
(2) When using 3 or more stations with ZR120□ 3 manifold, utilize EXH port as exhaust port on both sides.

Manifold Air Supply

Supply port location \ Manifold	Left			Right		
Port	PV	PS	PD	PV	PS	PD
L (Left side)	○	○	○	●	●	●
R (Right side)	●	●	●	○	○	○
B (Both sides)	○	○	○	○	○	○

Air supply to ○ port
BLANK plug attached to ● port
Note) BLANK plug is attached on all ports of valve unit.

Individual Spacer

Part no.	Port	Function
ZR1-R1 to R16	PV	Possible to set the air supply pressure individually
	PS	Possible to set the pilot valve air supply pressure individually
	PD	Possible to set the release valve supply pressure individually
	PE	Possible to set the pilot valve exhaust individually

Individual spacer is used when the connecting port of each unit is not common for the manifold connecting port. Mixed specifications of common and individual unit connecting ports for each unit is possible on manifolds with this individual spacer.

How to Order Manifold

<Manifold base>

ZZR1 [06] – [ ] [R]

Stations

01	1
⋮	⋮
06	6

Thread type

Nil	Rc
F	G Note)
T	NPTF

Note) The thread ridge shape is compatible with the G thread standard (JIS B 0202), but other shapes are not conforming to ISO16030 and ISO1179.

Port location

R	Right side
L	Left side
B	Both sides

∗ Viewed from the front side of valve unit, confirm the port location on the right and/or left side.

<Function plate>

ZR1 – RV [1] – [1]

Piping specifications

Symbol	Symbol	PV port	PS port	PD port
1	PV↔PS↔PD	Common		
2	PV↔PS·PD	Common		Individual

Arrangement (Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.

Example 2) Attached to the first and third stations
∗ZR1-RV1-1
∗ZR1-RV1-3

Example 3) Attached to all stations.
∗ZR1-RV1-A···3
Fill the number

<Individual spacer>

ZR1 – R1 – [1]
⋮
R16

Refer to "About individual spacer."

Arrangement (Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.
∗ When shipping only spacers, specify nothing.

Example 4) Attached to the first and third stations
∗ZR1-R1-1
∗ZR1-R1-3

Example 1)
ZZR106-R ····· 1 pc. (Manifold base only)
∗ ZR120S1-K15MZ-EC ···5 pcs. (Unit)
∗ ZR1-BM1 ····· 1 pc. (Blank plate)
∗ ZR1-R1-3 ····· 1 pc. (Individual spacer)
With reference from valve side, the third station from right side

<Blanking plate>

ZR1 – BM1

Refer to Example 1).

⚠ Caution when ordering manifold

The asterisk denotes the symbol for assembly. Prefix it to the ejector part numbers to be mounted. When it is not added, the manifold base and ejector are shipped separately.

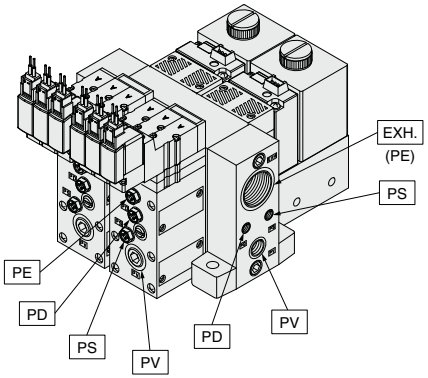
About individual spacers

• In the right table, ports with the symbol ↕ mean that they are manifold supply, while others are individual supply from the valve unit.
• Symbols in the right table are printed on the surface of individual spacers.

Part no.	Symbol	Part no.	Symbol
ZR1-R1	R1	**ZR1-R9**	R9 ↕PV
-R2	R2 ↕PE	**-R10**	R10 ↕PV ↕PE
-R3	R3 ↕PD	**-R11**	R11 ↕PV ↕PD
-R4	R4 ↕PD ↕PE	**-R12**	R12 ↕PV ↕PD ↕PE
-R5	R5 ↕PS	**-R13**	R13 ↕PV ↕PS
-R6	R6 ↕PS ↕PE	**-R14**	R14 ↕PV ↕PS ↕PE
-R7	R7 ↕PS ↕PD	**-R15**	R15 ↕PV ↕PS ↕PD
-R8	R8 ↕PS ↕PD ↕PE	**-R16**	R16 ↕PV ↕PS ↕PD ↕PE

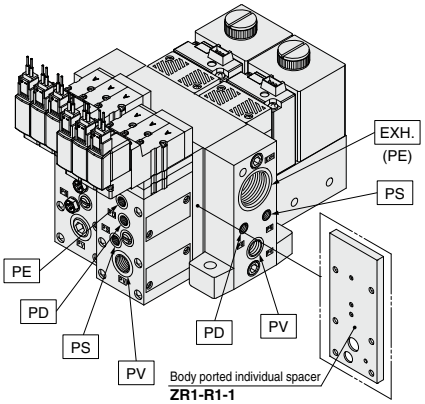
Manifold/System Circuit Example

When not using individual spacer



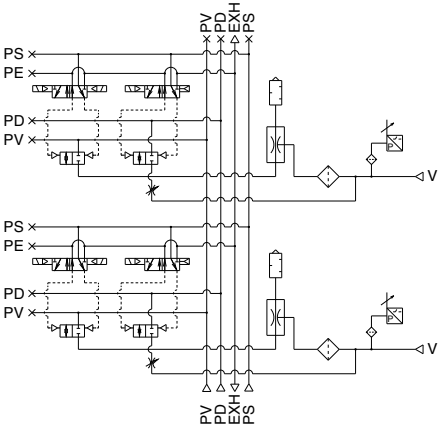
PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port

When using individual spacer

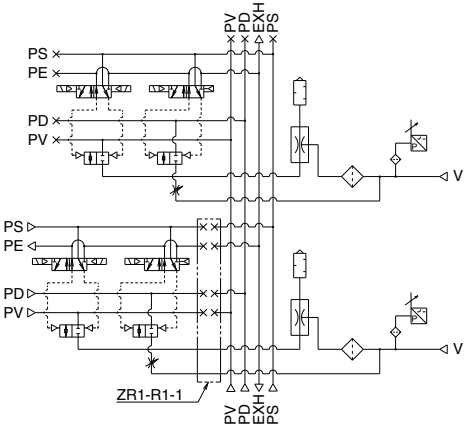


PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port

<System circuit example>



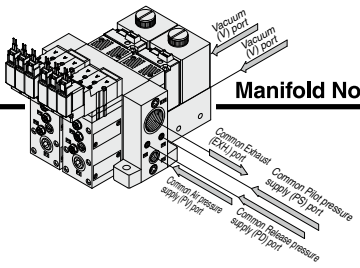
<System circuit example>

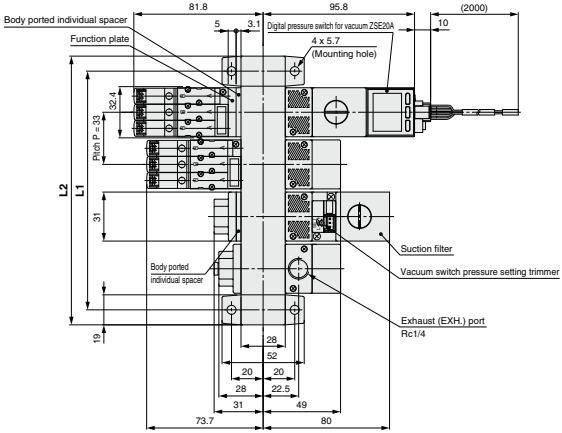


∗ The common exhaust (EXH.) port is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

Ejector System

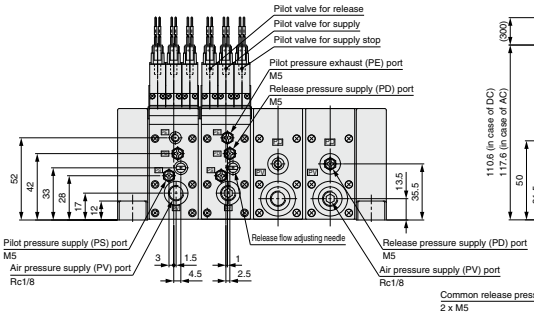
Manifold Nozzle Dia./ø1.0, ø1.3, ø1.5

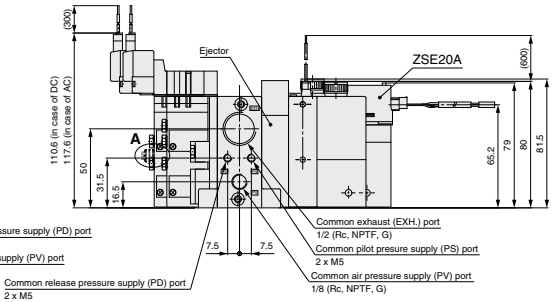




A: Release flow adjusting needle with lock nut

(Needle fully open)



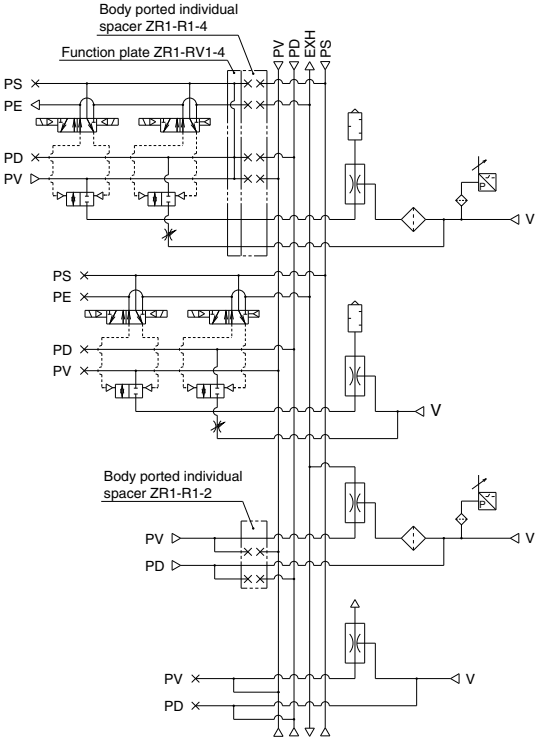


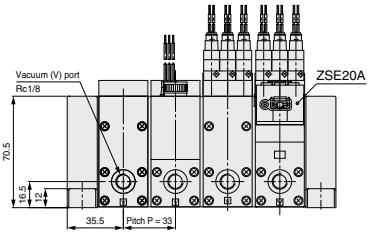
∗ The common exhaust (EXH.) port is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

(mm)

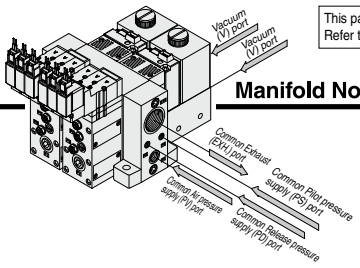
Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

Circuit diagram





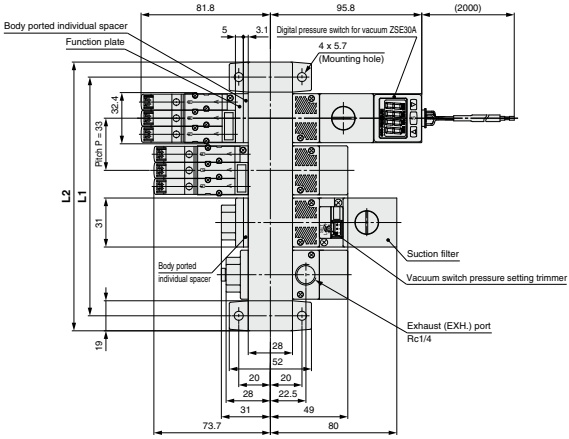
PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Exhaust port
V: Vacuum Port



This page contains information about the ZSE30A, which is to be discontinued. Refer to page 659-1 for details on the new product with a built-in ZSE20A.

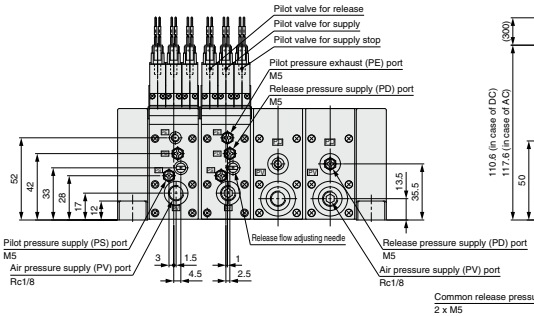
Ejector System

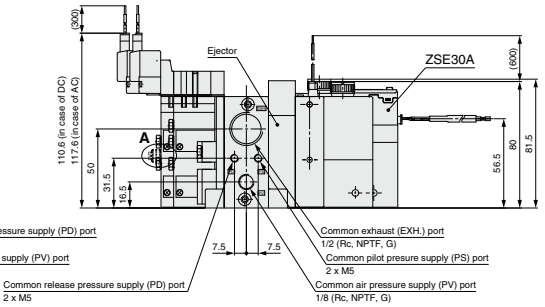
Manifold Nozzle Dia./ø1.0, ø1.3, ø1.5



A: Release flow adjusting needle with lock nut

(Needle fully open)





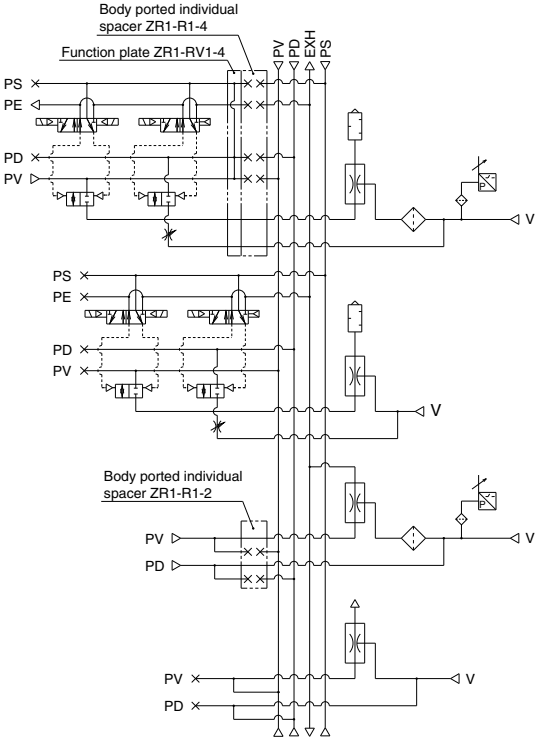
∗ The common exhaust (EXH.) port is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

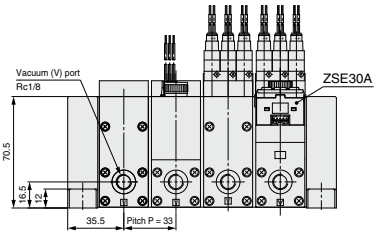
(mm)

Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 659-2 for details on the new product with a built-in ZSE20A.

Circuit diagram

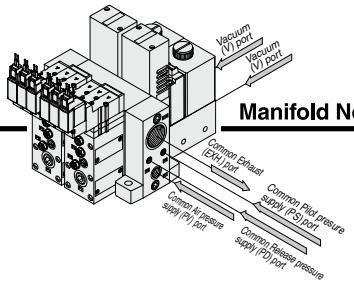


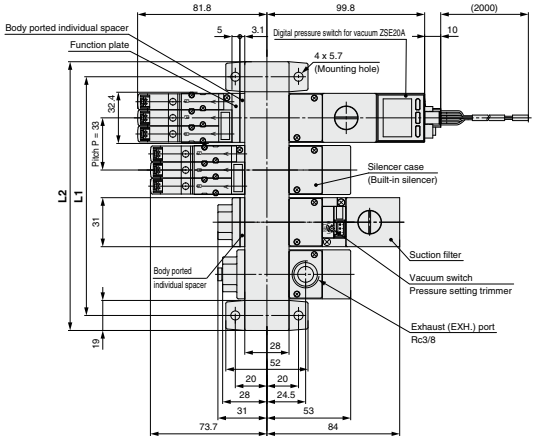


PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Exhaust port
V: Vacuum Port

Ejector System

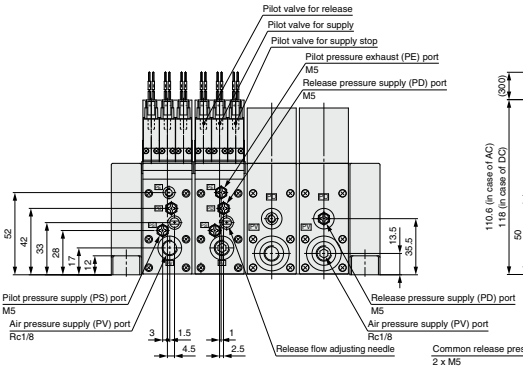
Manifold Nozzle Dia./ø1.8, ø2.0

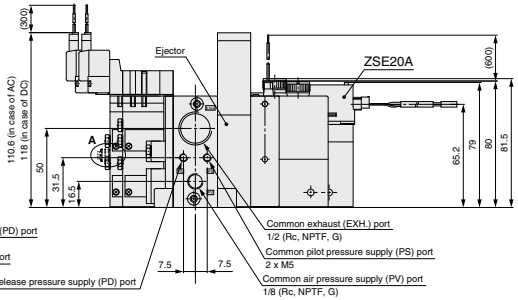




A: Release flow adjusting needle with lock nut

(Needle fully open)



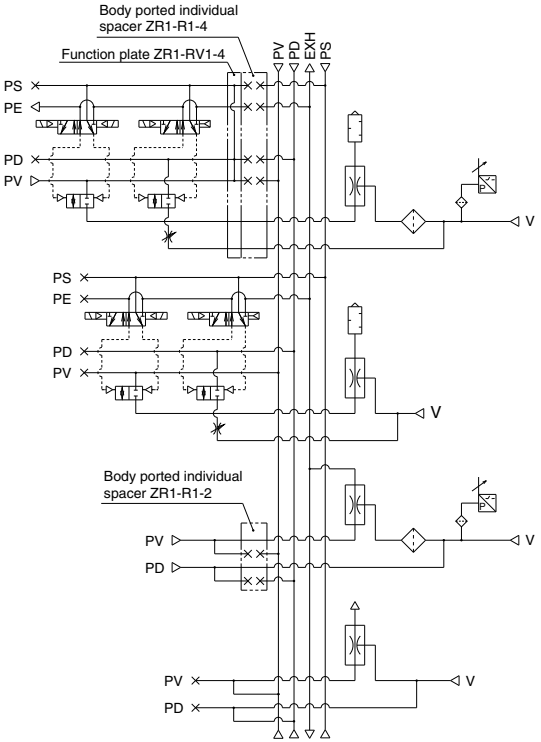


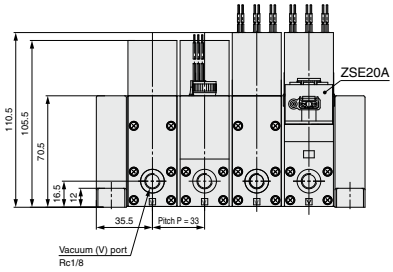
∗ The common exhaust (EXH.) port is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

(mm)

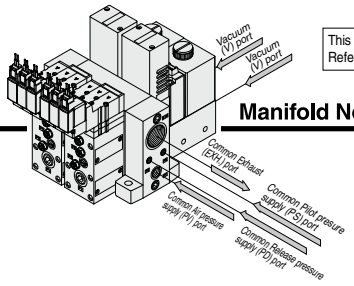
Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

Circuit diagram





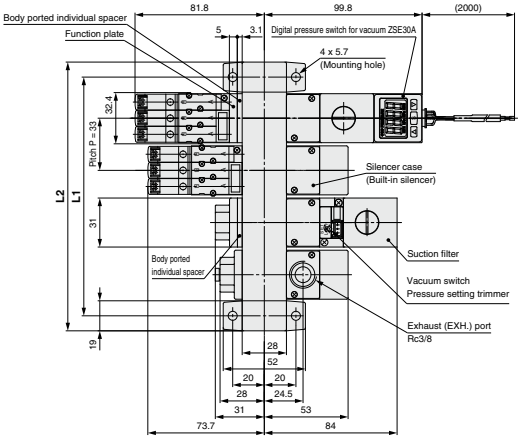
PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port



This page contains information about the ZSE30A, which is to be discontinued. Refer to page 661-1 for details on the new product with a built-in ZSE20A.

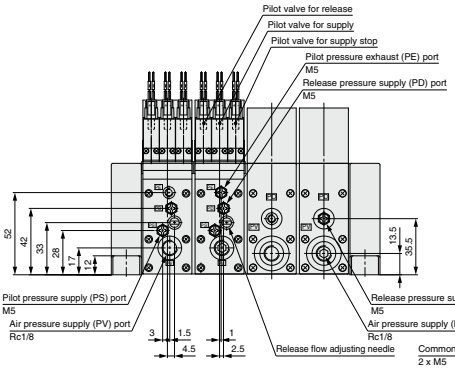
Ejector System

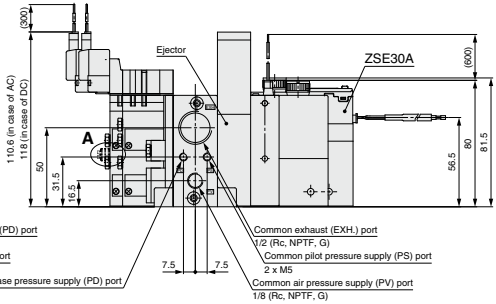
Manifold Nozzle Dia./ø1.8, ø2.0



A: Release flow adjusting needle with lock nut

(Needle fully open)





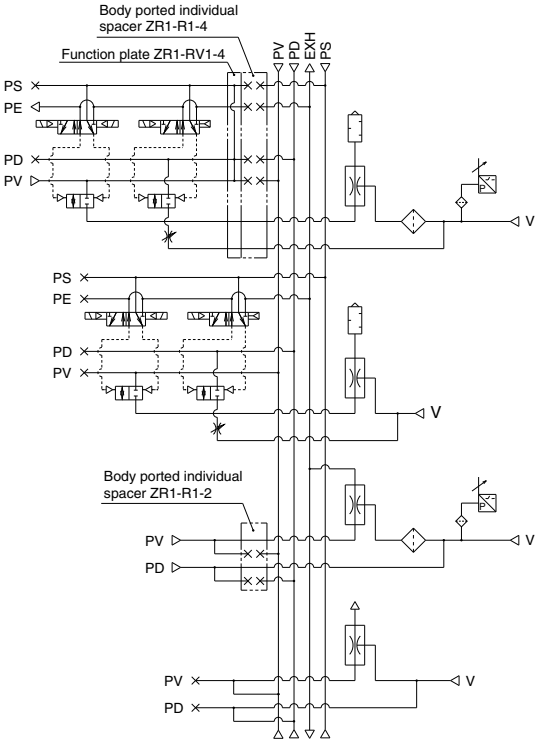
∗ The common exhaust (EXH.) port is also used as the pilot pressure exhaust (PE) port of the pilot valve. Use while the port is open to the atmosphere.

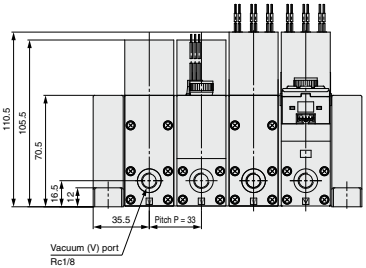
(mm)

Symbol / Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 661-2 for details on the new product with a built-in ZSE20A.

Circuit diagram



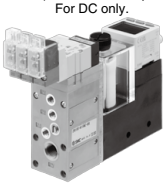


PV: Air pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port

Large Size Vacuum Module: Vacuum Pump System

ZR Series

[Option]
Note) CE/UKCA-compliant: For DC only.



How to Order

Note for model selection

Take function plates into consideration. (Refer to page 667.)

Components

Valve unit – Pressure switch for vacuum – Suction filter

ZR100 – K1 5 M Z – D

Combination of supply switch valve and release valve (Refer to "Table (1)") | Solenoid valve rated voltage | Electrical entry | Light/Surge voltage suppressor | Manual override | Combination of switch/filter | Output specifications | Unit specifications | Lead wire specifications | Option

CE/UKCA-compliant

Nil	—
Q	CE/UKCA-compliant (DC only)

Combination of vacuum valve and release valve

Refer to "Table (1)" in page 665 for details.

Solenoid valve rated voltage

		CE/UKCA-compliant
Nil Note)	Air operated	—
5	24 VDC	●
6	12 VDC	●
V	6 VDC	●
S	5 VDC	●
R	3 VDC	●
D1 Note)	100 VAC (5/60 Hz)	—
D2 Note)	110 VAC (5/60 Hz)	—

Note) Air operated, 100 VAC, and 110 VAC type are not CE/UKCA-compliant.

Option/Shipped separately

	Release flow adjusting needle with lock nut	Bracket (Included)
Nil	None	●
L	●	●
M	●	None
N	None	None

Shipped with the manifold assembly

	Release flow adjusting needle with lock nut
Nil	None
L	●

Note) Brackets are not shipped together with the manifold assembly.

Electrical entry

Nil	Air operated	
L	L plug connector type	Lead wire length 0.3 m
LN		Without lead wire
LO		Without connector
M	M plug connector type	Lead wire length 0.3 m
MN		Without lead wire
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)

• Refer to "Table (2)" on page 665 for part no. of lead wire with connector.

Lead wire specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (5 cores lead wire, 2 m)

Note 1) Refer to "Table (4)" on page 665 for part no. of lead wire with connector.
Note 2) This product is not interchangeable with the existing product (lead wire with connector for the ZSE30A). When using the lead wire with a connector for the ZSE30A to connect the ZSE20A, use the conversion cable. (Refer to page 681.)

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	With connector/Without lead wire

Refer to "Table (3)" on page 665 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

∗ DC voltage: If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.
AC voltage: S is not available for AC.

Manual override

Nil	Non-locking push type
B	Slotted locking type

Combination of switch/filter

D	Digital pressure switch for vacuum (**ZSE20A**) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Unit specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Output specifications

Digital pressure switch for vacuum (ZSE20A) specifications (D)

X	NPN open collector 2 outputs + Copy function
Y	PNP open collector 2 outputs + Copy function
R	NPN open collector 2 outputs + Analog voltage output Note 1)
S	NPN open collector 2 outputs + Analog current output Note 1)
T	PNP open collector 2 outputs + Analog voltage output Note 1)
V	PNP open collector 2 outputs + Analog current output Note 1)

Note 1) Can be switched to auto-shift or copy function

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

Table (1) Valve Unit/Combination of Vacuum Switch Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)
○	○	○	N.C. (SYJ3133)	N.C. (SYJ3133)
○	○	○	Air operated (SYJA3130)	Air operated (SYJA3130)
×	○	○	N.C. (SYJ3133)	
×	○	○	Air operated (SYJA3130)	
×	○	○	N.O. (SYJ3133)	
◎: Possible ○: Possible with limitations (without self-holding function) ×: Not possible			—	

Symbol	Supply valve			Release valve	
	Solenoid valve		Air operated	Solenoid valve	Air operated
	Double SOL. (SYJ3233-X126)	N.C (SYJ3133)	(SYJA3130)	N.C (SYJ3133)	(SYJA3130)
K1	●	—	—	●	—
K2	—	●	—	●	—
K3	—	—	●	—	●
C1	—	●	—	(Common with supply valve)	—
C2	—	—	●	—	(Common with supply valve)
C3	—	●	—	(Common with supply valve)	—

Table (2) How to Order Valve Plug Connector Assembly

DC **SY100− 30 − 4A −** □

For 100 VAC: **SY100− 30 − 1A −** □

For 110 VAC: **SY100− 30 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm
50	5000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR100-K15MOZ-EC (-Q) ····· 1 pc.
＊ SY100-30-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire with connector and the 5 m lead wire connector separately.

Example) ZR100-□□□□□-□CN (-Q) ····· 1 pc.
＊ ZS-10-5A-50 ····· 1 pc.

Table (4) Digital Pressure Switch for Vacuum/ Lead Wire with Connector

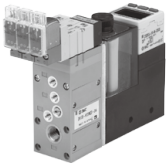
ZS − 46 − 5L

＊ Length 2 m, 5 cores

Large Size Vacuum Module: Vacuum Pump System

ZR Series

[Option]
Note) CE/UKCA-compliant: For DC only.



The ZR large size vacuum module with a built-in ZSE30A is to be discontinued as of August 2024. Select the new ZR with a built-in ZSE20A on page 663-1 instead.

How to Order

Note for model selection

Take function plates into consideration. (Refer to page 667.)

Components

Valve unit – Pressure switch for vacuum – Suction filter

ZR100 – K1 5 M Z – D

Combination of supply switch side and release side (Refer to "Table (1)") | Solenoid valve rated voltage | Electrical entry | Light/Surge voltage suppressor | Manual override | Combination of switch/filter | Output specifications | Unit specifications | Lead wire specifications | Option

CE/UKCA-compliant

Nil	—
Q	CE/UKCA-compliant (DC only)

Combination of vacuum valve and release valve

Refer to "Table (1)" in page 665 for details.

Solenoid valve rated voltage

		CE/UKCA-compliant
Nil Note)	Air operated	—
5	24 VDC	●
6	12 VDC	●
V	6 VDC	●
S	5 VDC	●
R	3 VDC	●
D1 Note)	100 VAC (50/60Hz)	—
D2 Note)	110 VAC (50/60Hz)	—

Note) Air operated, 100 VAC, and 110 VAC type are not CE/UKCA-compliant.

Option/Shipped separately

	Release flow adjusting needle with lock nut	Bracket (Included)
Nil	None	●
L	●	●
M	●	None
N	None	None

Shipped with the manifold assembly

	Release flow adjusting needle with lock nut
Nil	None
L	●

Note) Brackets are not shipped together with the manifold assembly.

Electrical entry

Nil	Air operated	
L	L plug connector type	Lead wire length 0.3 m
LN		Without lead wire
LO		Without connector
M	M plug connector type	Lead wire length 0.3 m
MN		Without lead wire
MO		Without connector
G	Grommet type	Lead wire length 0.3 m (Applicable to only DC)
H		Lead wire length 0.6 m (Applicable to only DC)

• Refer to "Table (2)" on page 665 for part no. of lead wire with connector.

Lead wire specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	Without lead wire
L	Lead wire with connector (Length 2 m)

Refer to "Table (4)" on page 665 for part no. of lead wire with connector.

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	Grommet/Lead wire (Length 0.6 m)
L	Grommet/Lead wire (Length 3 m)
C	Lead wire with connector (Length 0.6 m)
CL	Lead wire with connector (Length 3 m)
CN	With connector/Without lead wire

Refer to "Table (3)" on page 665 for part no. of lead wire with connector.

Filter specifications (F)

Nil	No setting

Light/Surge voltage suppressor

Nil	None
Z	With light/surge voltage suppressor
S	With surge voltage suppressor

∗ DC voltage: If the polarity is incorrect at DC (surge voltage suppressor), diode or switching element may be damaged.
AC voltage: S is not available for AC.

Manual override

Nil	Non-locking push type
B	Slotted locking type

Combination of switch/filter

D	Digital pressure switch for vacuum (**ZSE30A**) + Filter
E	Pressure switch for vacuum (ZSE2) + Filter
F	Filter

Unit specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

Nil	With unit switching function
M	SI unit only
P	With unit switching function (Initial value psi)

Note 1) This is no longer sold for use in Japan due to the Weight and Measure Act (implemented October, 1999).
Note 2) Fixed unit: kPa

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	No setting

Filter specifications (F)

Nil	No setting

Output specifications

Digital pressure switch for vacuum (ZSE30A) specifications (D)

N	NPN open collector 1 output
P	PNP open collector 1 output
A	NPN open collector 2 outputs
B	PNP open collector 2 outputs
C	NPN open collector 1 output + Analog voltage output
D	NPN open collector 1 output + Analog current output
E	PNP open collector 1 output + Analog voltage output
F	PNP open collector 1 output + Analog current output

Pressure switch for vacuum (ZSE2) specifications (E)

Nil	NPN open collector 1 output
55	PNP open collector 1 output

Filter specifications (F)

Nil	No setting

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 663-2 for details on the new product with a built-in ZSE20A.

Table (1) Valve Unit/Combination of Vacuum Switch Valve and Release Valve

Valve unit function			Valve unit components	
Operation stop	Vacuum adsorption	Vacuum release	Supply valve	Release valve
◎	◎	○	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)
○	○	○	N.C. (SYJ3133)	N.C. (SYJ3133)
○	○	○	Air operated (SYJA3130)	Air operated (SYJA3130)
×	○	○	N.C. (SYJ3133)	
×	○	○	Air operated (SYJA3130)	
×	○	○	N.O. (SYJ3133)	
◎: Possible ○: Possible with limitations (without self-holding function) ×: Not possible			—	

Symbol	Supply valve			Release valve	
	Solenoid valve		Air operated	Solenoid valve	Air operated
	Double SOL. (SYJ3233-X126)	N.C (SYJ3133)	(SYJA3130)	N.C (SYJ3133)	(SYJA3130)
K1	●	—	—	●	—
K2	—	●	—	●	—
K3	—	—	●	—	●
C1	—	●	—	(Common with supply valve)	—
C2	—	—	●	—	(Common with supply valve)
C3	—	●	—	(Common with supply valve)	—

Table (2) How to Order Valve Plug Connector Assembly

DC **SY100− 30 − 4A −** □

For 100 VAC: **SY100− 30 − 1A −** □

For 110 VAC: **SY100− 30 − 3A −** □

Lead wire length

Nil	300 mm (Standard)
6	600 mm
10	1000 mm
15	1500 mm
20	2000 mm
25	2500 mm
30	3000 mm
50	5000 mm

How to order

When requiring a vacuum unit equipped with valves with lead wires of 600 mm or more, specify the vacuum module valves without the standard connectors and order the required connector ass'ys separately.

Example) ZR100-K15MOZ-EC (-Q) ····· 1 pc.
* SY100-30-4A-6 ····· 3 pcs.

Table (3) Pressure Switch for Vacuum/ Lead Wire with Connector

ZS − 10 − 5A − □

Lead wire length

Nil	0.6 m
30	3 m
50	5 m

How to order

When requiring a vacuum switch with a lead wire of 5 m, indicate the part numbers of the vacuum unit switch without a lead wire with connector and the 5 m lead wire connector separately.

Example) ZR100-□□□□□-□CN (-Q) ····· 1 pc.
* ZS-10-5A-50 ····· 1 pc.

Table (4) Digital Pressure Switch for Vacuum (ZSE30A)/ Lead Wire with Connector

ZS − 38 − 3 L

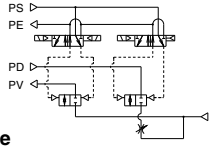
Lead wire core

3	3 cores, 1 output, 2 m (Output specifications: N, P)
4	4 cores, 2 outputs, 2 m (Output specifications: A, B, C, D, E, F)

Vacuum Pump System/Combination of supply valve and release valve

Combination Symbol : K1

Feature : Double solenoid vacuum valve allows for self-holding.

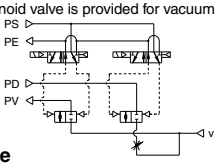


How to Operate

Operation \ Pilot valve operation	Supply valve		Release valve	Note
	Pilot valve for supply	Pilot valve for supply stop	Pilot valve for release	
1. Adsorption	ON	OFF	OFF	When power supply is cut off while the supply valve is ON, the operational state is held.
2. Vacuum release	OFF	ON	ON	
3. Operation stop	OFF	ON	OFF	

Combination Symbol : K2

Feature: Single solenoid valve is provided for vacuum valve.

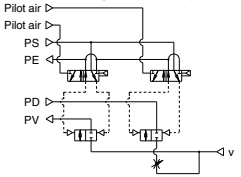


How to Operate

Operation \ Pilot valve operation	Supply valve	Release valve	Note
	Pilot valve for supply	Pilot valve for release	
1. Adsorption	ON	OFF	When power supply is stopped, all operations will be stopped.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol : K3

Feature: Operation can be controlled by an external pilot valve.

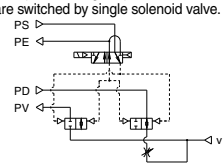


How to Operate

Operation \ Pilot valve operation	Supply valve	Release valve	Note
	Air operated a	Air operated b	
1. Adsorption	ON	OFF	The product is used under the environment in which solenoid valves cannot be used or when the centralized control is applied using external pilot air.
2. Vacuum release	OFF	ON	
3. Operation stop	OFF	OFF	

Combination Symbol : C1

Feature: Adsorption of workpieces (when energized) and release of vacuum (when de-energized) are switched by single solenoid valve.

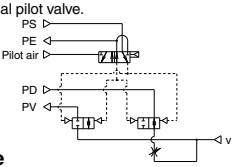


How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	Pilot valve for supply/release	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol : C2

Feature: Adsorption of workpieces and release of vacuum are switched by an external pilot valve.

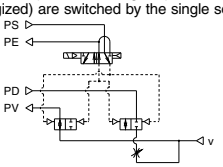


How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	Air operated a	
1. Adsorption	ON	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	OFF	

Combination Symbol : C3

Feature: Adsorption of workpieces (when de-energized) and release of vacuum (when energized) are switched by the single solenoid valve.



How to Operate

Operation \ Pilot valve operation	Supply valve/Release valve	Note
	Pilot valve for supply/release	
1. Adsorption	OFF	Be careful for blowing off of workpieces or displacement of adsorption position in case of small and/or lightweight workpieces.
2. Vacuum release	ON	

⚠ Caution

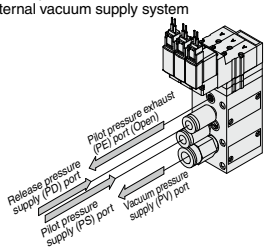
When pipe connection is made to two port connections (PV) port, (PD) port only, use a function plate (ZR1-RV3). Refer to page 667 for further information.

Function Plate : ZR1-RV3

A function plate is used when each connecting port for the valve unit is common. If a function plate is not used (standard), make individual pipe connections to PV, PS, and PD ports respectively.

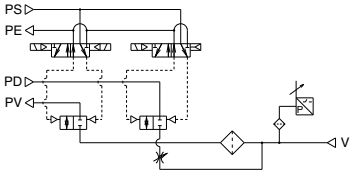
Without Function Plate (Standard)

Applicable system: Ejector system
External vacuum supply system



Pipe connection

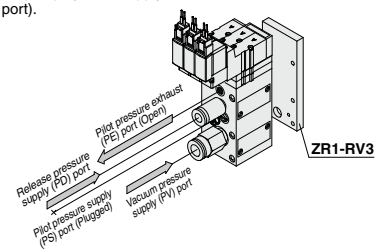
Example of circuit diagram



With Function Plate/Applicable to Vacuum Pump System Only

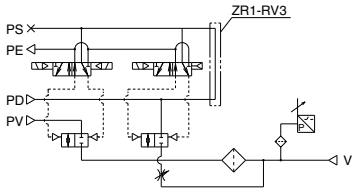
When ZR1-RV3 (PV/PS⇔PD) is Selected

Since compressed air is necessary to operate pilot valve in vacuum pump system, supply air to PD port (or PS port).



Pipe connection

Example of circuit diagram



How to Order Function Plate Unit (For Pump System)

ZR1 − RV 3

Piping specifications

Symbol	Symbol	PV port	PS/PD port
3	PV/PS ⇔ PD	Individual	Common

How to order
Indicate the model numbers of the vacuum module and the function plate.
Example) ZR100-K15MZ-E ····· 1
＊ZR1-RV3 ····· 1

⚠Caution

Length of assembling mounting threads varies when adding function plate later.
Order from the mounting thread parts list for unit combination on page 679.
Order a plug (ZX1-MP1) separately in order to plug the PD and PS ports that are no longer used due to the addition of function plate.

Valve Unit : ZR1-V□□□□□-□-□

Specifications

Valve unit part no.	ZR1-V□□□□□-□-□	
Components	Supply valve	Release valve
Operating method	Pilot operated	Pilot operated
Combination of supply valve and release valve	Refer to the combination of supply valve and release valve below.	
Supply pressure range of air pressure/vacuum pressure supply (PV) port	–0.1 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of release pressure supply (PD) port	0.05 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of pilot pressure supply (PS) port	0.25 to 0.6 MPa	
Supply pressure range of pilot pressure supply (PA, PB) ports for supply and release Note)	PS port pressure to 0.6 MPa	
Main valve effective area (mm^2)	8.2	0.96
Main valve effective area (Cv)	0.45	0.053
Maximum operating frequency	5 Hz	
Operating temperature range	5 to 50°C	
Standard	Bracket B (ZR1-OBB)	

Note) Combination of supply valve and release valve: K3, C2
The supply and release valves of this product have a structure which uses the pressure of the pilot pressure supply (PS) port to operate them. Be sure to supply a pressure that is the pressure of the pilot pressure supply (PS) port or more and 0.6 MPa or less to the pilot pressure supply (PA, PB) ports for supply and release.

Solenoid Valve/Specifications

Solenoid valve			SYJ3133-□□□□, SYJ3233-□□□□-X126
Rated voltage V	**DC**		24, 12, 6, 5, 3
	AC 50/60 Hz		100, 110
Allowable voltage range			Rated voltage ±10%
Power consumption W	**DC**		0.35 (With indicator light: 0.4)
Apparent power VA	**AC**	**100 V**	0.78 (With indicator light: 0.81)
		110 V	0.86 (With indicator light: 0.89)
Electrical entry			L/M plug connector, Grommet
Light/Surge voltage suppressor			Available, Not available (at grommet)
Manual operation			Non-locking push type, Locking slotted type

Combination of Supply Valve and Release Valve

Combination symbol	Vacuum switch valve	Release valve	Weight (kg)
K1	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)	0.34
K2	N.C. (SYJ3133)	N.C. (SYJ3133)	0.27
K3	Air operated (SYJA3130)	Air operated (SYJA3130)	0.194
C1	N.C. (SYJ3133)		0.22
C2	Air operated (SYJA3130)		0.174
C3	N.C. (SYJ3133)		0.21

∗ Weight includes Bracket B. (Solenoid valve: 24 VDC, M plug connector type)

How to Order

Refer to page 664 for further part no. information.

ZR1 – V | K1 | 5 | M | Z | | – | L | – | |

- **K1**: Combination of vacuum valve and release valve
- **5**: Solenoid valve rated voltage
- **M**: Electrical entry
- **Z**: With light/surge voltage suppressor
- **L**: Release flow rate adjusting needle/Bracket B
- **CE/UKCA-compliant**

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum : ZR1-ZSE20A-□-□-00-□

Refer to page 647-1 for further specifications.

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 667-1 for details on the new product with a built-in ZSE20A.

Valve Unit : ZR1-V□□□□□-□-□

Specifications

Valve unit part no.	ZR1-V□□□□□-□-□	
Components	Supply valve	Release valve
Operating method	Pilot operated	Pilot operated
Combination of supply valve and release valve	Refer to the combination of supply valve and release valve below.	
Supply pressure range of air pressure/vacuum pressure supply (PV) port	–0.1 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of release pressure supply (PD) port	0.05 to 0.6 MPa (PS port pressure or less)	
Supply pressure range of pilot pressure supply (PS) port	0.25 to 0.6 MPa	
Supply pressure range of pilot pressure supply (PA, PB) ports for supply and release Note)	PS port pressure to 0.6 MPa	
Main valve effective area (mm^2)	8.2	0.96
Main valve effective area (Cv)	0.45	0.053
Maximum operating frequency	5 Hz	
Operating temperature range	5 to 50°C	
Standard	Bracket B (ZR1-OBB)	

Note) Combination of supply valve and release valve: K3, C2
The supply and release valves of this product have a structure which uses the pressure of the pilot pressure supply (PS) port to operate them. Be sure to supply a pressure that is the pressure of the pilot pressure supply (PS) port or more and 0.6 MPa or less to the pilot pressure supply (PA, PB) ports for supply and release.

Solenoid Valve/Specifications

Solenoid valve			SYJ3133-□□□□, SYJ3233-□□□□-X126
Rated voltage V	**DC**		24, 12, 6, 5, 3
	AC 50/60 Hz		100, 110
Allowable voltage range			Rated voltage ±10%
Power consumption W	**DC**		0.35 (With indicator light: 0.4)
Apparent power VA	**AC**	**100 V**	0.78 (With indicator light: 0.81)
		110 V	0.86 (With indicator light: 0.89)
Electrical entry			L/M plug connector, Grommet
Light/Surge voltage suppressor			Available, Not available (at grommet)
Manual operation			Non-locking push type, Locking slotted type

Combination of Supply Valve and Release Valve

Combination symbol	Vacuum switch valve	Release valve	Weight (kg)
K1	Double SOL. (SYJ3233-X126)	N.C. (SYJ3133)	0.34
K2	N.C. (SYJ3133)	N.C. (SYJ3133)	0.27
K3	Air operated (SYJA3130)	Air operated (SYJA3130)	0.194
C1	N.C. (SYJ3133)		0.22
C2	Air operated (SYJA3130)		0.174
C3	N.C. (SYJ3133)		0.21

∗ Weight includes Bracket B. (Solenoid valve: 24 VDC, M plug connector type)

How to Order

Refer to page 664 for further part no. information.

ZR1 – V [**K1**] [**5**] [**M**] [**Z**] [ ] – [**L**] – [ ]

- **K1**: Combination of vacuum valve and release valve
- **5**: Solenoid valve rated voltage
- **M**: Electrical entry
- **Z**: With light/surge voltage suppressor
- [ ]: Manual override
- **L**: Release flow rate adjusting needle/Bracket B
- [ ]: CE/UKCA-compliant

Vacuum Pressure Switch Unit/Digital Pressure Switch for Vacuum : ZR1-**ZSE30A**-00-□-□□

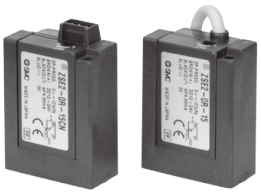
Specifications

Rated pressure range	0.0 to –101.0 kPa
Set pressure range	10.0 to –105.0 kPa
Withstand pressure	500 kPa
Applicable fluid	Air
Power supply voltage	12 to 24 VDC ±10% (with power supply polarity protection)
Current consumption	40 mA (at no load)
Switch output	NPN or PNP open collector 1 output NPN or PNP open collector 2 outputs (selectable)
Hysteresis **Hysteresis mode**	Variable (0 to variable)
Hysteresis **Window comparator mode**	
Display	4-digit, 7-segment, 2-color LCD (Red/Green) Sampling cycle: 5 times/sec.
Display accuracy	±2% F.S. ±1 digit (Ambient temperature of 25°C)
Environment resistance **Enclosure**	IP40
Environment resistance **Operating temperature range**	Operating: 0 to 50°C, Stored: –10 to 60°C (No freezing or condensation)
Environment resistance **Operating humidity range**	Operating/Stored: 35 to 85% RH (No condensation)
Environment resistance **Withstand voltage**	1000 VAC for 1 minute between terminals and housing
Temperature characteristics	±2% F.S. (Based on 25°C)

Note 1) When analog voltage output is selected, analog current output cannot be used together.
Note 2) When analog current output is selected, analog voltage output cannot be used together.
Note 3) If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width, otherwise, chattering will occur.

Refer to page 648 for further specifications.

Vacuum Pressure Switch : ZSE2-0R-□□



Specifications

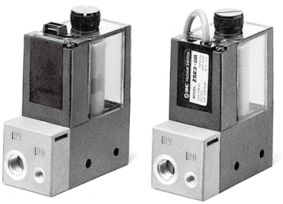
Pressure switch for vacuum part no.	ZSE2-0R-15□	ZSE2-0R-55□
Fluid	Air	
Rated pressure range/Set pressure range	0 to -101 kPa	
Proof pressure	500 kPa	
Hysteresis	3% F.S. or less (Fixed)	
Temperature characteristics (Based on 25°C)	± 3% F.S. or less	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)	
Output	NPN Open collector 30 V, 80 mA	PNP Open collector 80 mA
Indicator light	Lights up when ON	
Current consumption	17 mA or less (when 24 VDC is ON)	
Proof pressure (Max. operating pressure)	0.5 MPa*	
Operating temperature range	5 to 50°C	

* When using the ejector system, instantaneous pressure up to 0.5 MPa will not damage the switch.

Note) Operation outside of the maximum operating pressure and operatingtemperature range may cause a serious accident or damage.

Refer to page 645 for further specifications.

Pressure Switch for Vacuum/Suction Filter Unit : ZR1-F□□□□-□



Specifications

Unit no.		ZR1-F□□□□-□
Suction filter	Rated pressure range/Set pressure range	-100 to 0.5 MPa
	Operating temperature range	5 to 50°C
	Filtration degree	30 μm
Filtration material		PVA sponge
Pressure switch for vacuum		Refer to pages 645 and 648 regarding pressure switch for vacuum.

Note) Operation outside of the operating pressure and operating temperature rangemay cause a serious accident or damage.

Refer to page 649 for further specifications.

Filter case

⚠ Caution

① The case is made of polycarbonate. Therefore, do not use it with or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, watersoluble cutting oil (alkalinic), etc.

② Do not expose it to direct sunlight.

Suction Filter : ZR1-FX-□

Specifications

Model	ZR1-FX-□
Operating pressure range	-0.1 to 0.5 MPa
Operating temperature range	5 to 50°C
Filtration efficiency	30 μm
Filter media	PVA sponge
Weight (with bracket)	0.1 kg

Note) Operation outside of the operating pressure and operating temperature rangemay cause a serious accident or damage.

Refer to page 651 for further specifications.

Filter case

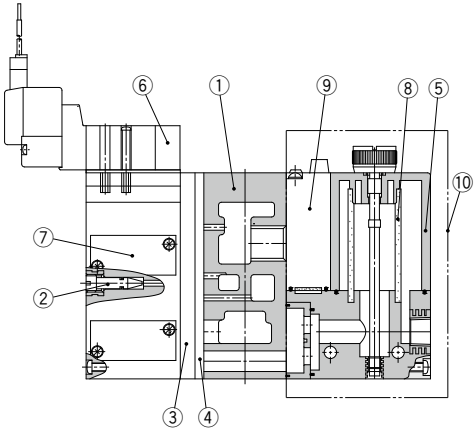
⚠ Caution

① The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, watersoluble cutting oil (alkalinic), etc.

② Do not expose it to direct sunlight.

This page contains information about the ZSE30A, which is to be discontinued.
Refer to the operation manual for details on the new product with a built-in ZSE20A.

Construction



Components Parts

No.	Description	Material	Part model
①	**Manifold base**	Aluminum alloy	
②	**Release flow rate adjusting needle**	Stainless steel	Refer to ZR1-NA Note 2)
③	**Function plate**	PBT	Refer to page 674.
④	**Individual spacer**	PBT	Refer to page 674.
⑤ (1)	**Filter case**	Polycarbonate	Refer to page 649.
⑥	**Pilot valve assembly**	—	Refer to Table (1)
⑦	**Valve body assembly**	—	Refer to Table (2)
⑧	**Filter element**	PVA sponge	ZR1-FZ (30 μm)
⑨	**Pressure switch for vacuum**	—	ZSE2-OR-$^{15}_{55}$-□
⑩	**Filter switch unit for replacement**	—	ZR1-F□□□□-D

Note 1) Precautions on handling the filter case
1. The case is made of polycarbonate. Therefore, do not contact it or expose it to the following chemicals: paint thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water soluble cutting oil (alkalinic), etc.
2. Do not expose it to direct sunlight.

Note 2) Turning the release flow rate adjusting needle 2 full turns from the fully closed position renders the needle valve fully open. Do not turn more than two times since turning excessively may cause the needle fall off. In order to prevent the needle from loosening and falling out, a release flow rate adjusting needle (ZR1-ND-L) with lock nut is available.

Table (1) How to Order Pilot Valves

Symbol	Components		Model
	Supply valve	Release valve	
K1	Double solenoid valve N.C. (SYJ3233)	Single solenoid valve N.C. (SYJ3133)	Refer to "How to Order" below. Supply:ZR1-SYJ3233-□□□□-X126 Release:ZR1-SYJ3133-□□□□
K3	Air operated N.C. (SYJA3130)	Air operated N.C. (SYJA3130)	SYJA3130

Table (2) How to Order Valve Body Assembly

ZR1−VD K1 □ 5 M Z □ − L − □

- Combination of supply valve and release valve
- Pilot valve
- Solenoid valve rated voltage
- Electrical entry
- With light/surge voltage suppressor
- Manual override
- Release flow rate adjusting needle
- CE/UKCA-compliant

Nil	Without lock nut
L	With lock nut

Refer to page 664 for further symbol specifications.
Bracket is not included.

Table (3) Pressure Switch for Vacuum (ZSE30A) + Suction Filter Unit

ZR1− F □ □ □ □ − D

- Option (Connector/lead wire specifications)
- Unit specifications
- Output specifications
- Combination of switch/filter

Refer to page 649 for further symbol specifications.
Bracket is not included.

How to Order Solenoid Valves/Air Operated Valves

Air operated

SYJA3130

Solenoid valve

ZR1−SYJ3233− □ □ □ □ −X126− □

SYJ3133− □ □ □ □ − □

rated voltage

5	24 VDC
6	12 VDC
V	6 VDC
S	5 VDC
R	3 VDC
1	100 VAC (50/60Hz)
3	110 VAC (50/60Hz)

CE/UKCA-compliant

Nil	Standard
Q	CE/UKCA-compliant (DC only)

Manual override

Nil	Non-locking push type
D	Slotted locking type

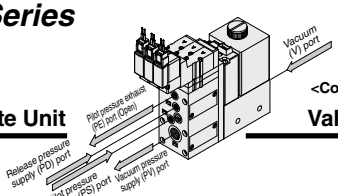
Electrical entry

L	L plug connector type	Lead wire: 0.3 m
LN		Without lead wires
LO		Without connector
M	M plug connector type	Lead wire: 0.3 m
MN		Without lead wires
MO		Without connector
G	Grommet type	Lead wire: 0.3 m
H		Lead wire: 0.6 m

Light/Surge voltage suppressor

Nil	None
Z	With light and surge voltage suppressor
S	With surge voltage suppressor (DC only)

Note) Mounting screw and pilot valve gasket are included.



<Components>

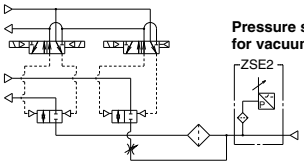
Complete Unit

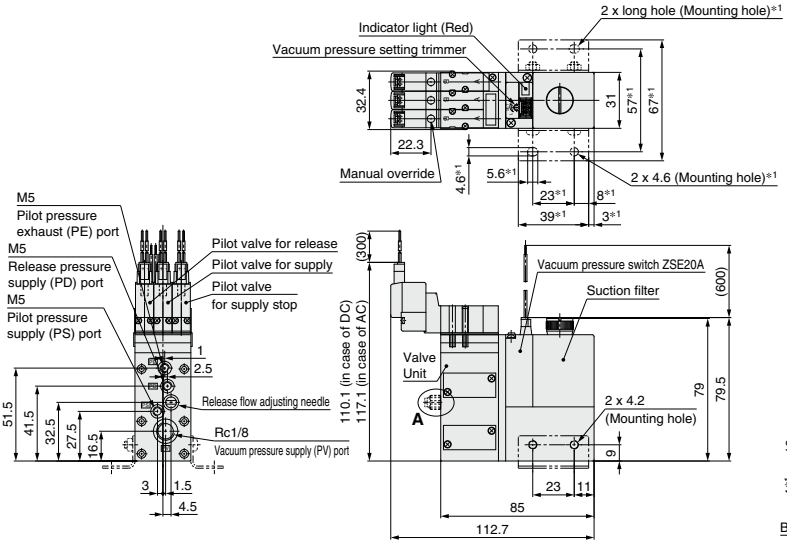
Valve + Pressure Switch for Vacuum + Filter Unit

Type K1
Vacuum valve: Double SOL.
Release valve: Single SOL. (N.C.)

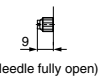
ZR100-K1□M□□-E□□-□-□

Circuit diagram

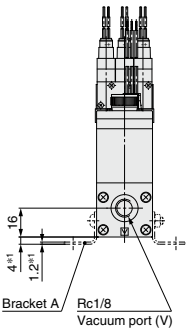




A: Release flow adjusting needle with lock nut

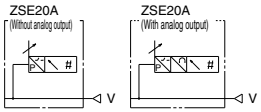


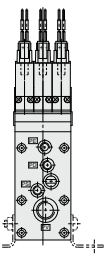
(Needle fully open)

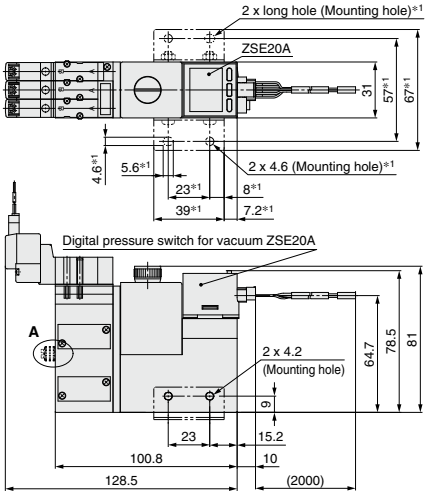


ZR100-K1□M□□-D□□□-□-□

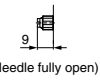
Digital pressure switch for vacuum (D)



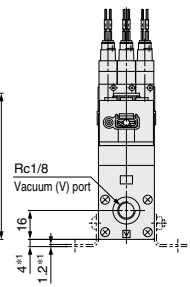




A: Release flow adjusting needle with lock nut

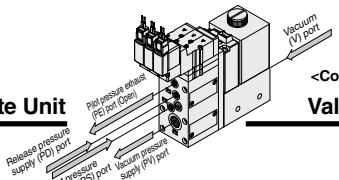


(Needle fully open)



Note) Dimensions marked with "*1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 670-1 for details on the new product with a built-in ZSE20A.



<Components>

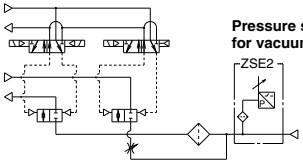
Complete Unit

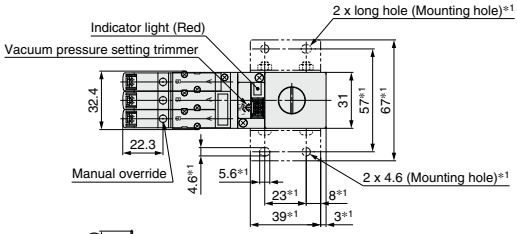
Valve + Pressure Switch for Vacuum + Filter Unit

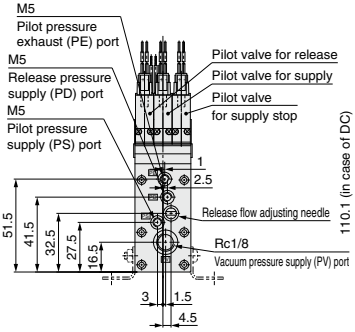
Type K1
Vacuum valve: Double SOL.
Release valve: Single SOL. (N.C.)

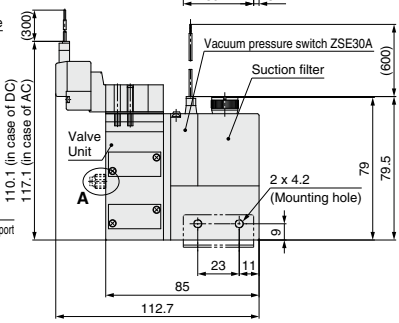
ZR100-K1□M□□-E□□-□-□

Circuit diagram

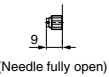


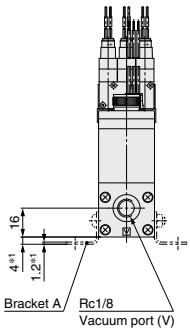






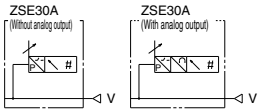
A: Release flow adjusting needle with lock nut

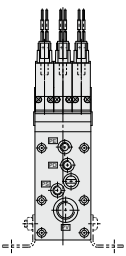


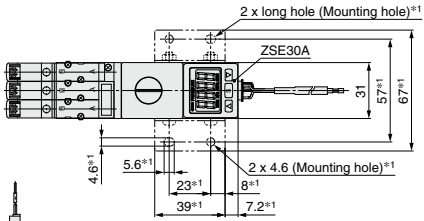


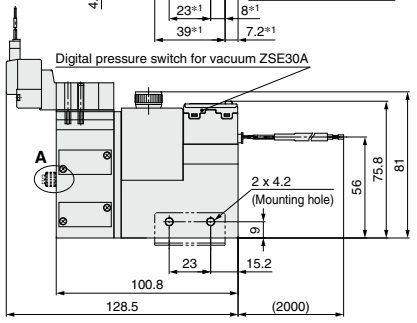
ZR100-K1□M□□-D□□□-□-□

Digital pressure switch for vacuum (D)

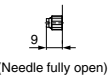


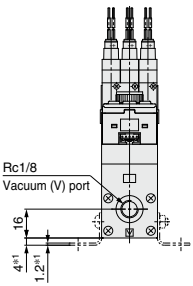






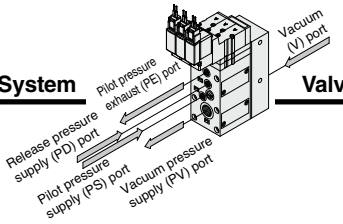
A: Release flow adjusting needle with lock nut





Note) Dimensions marked with "*1" are those after the bracket A is mounted.
Bracket A part no.: ZR1-OBA

Vacuum Pump System

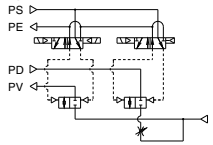


Valve Unit

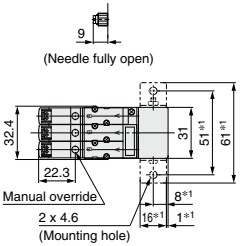
Type K1

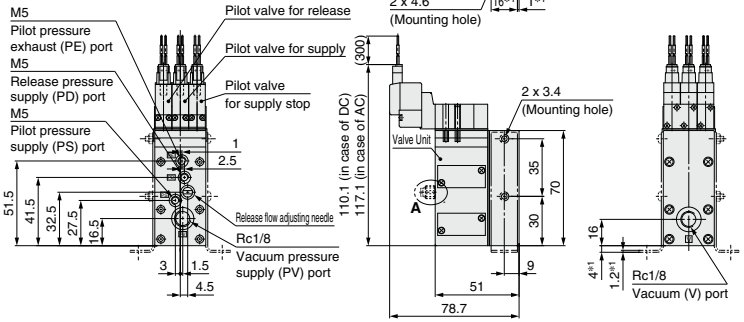
ZR1-VK1□M□□-□-□

Circuit diagram



A: Release flow adjusting needle with lock nut

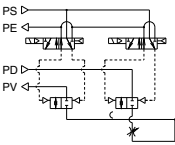


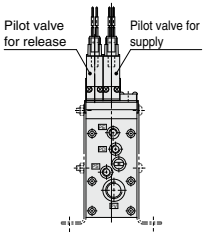


Type K2

ZR1-VK2□M□□-□-□

Circuit diagram



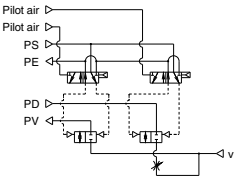


Note) Dimensions marked with "*1" are those after the bracket B is mounted.
Bracket B part no.: ZR1-OBB

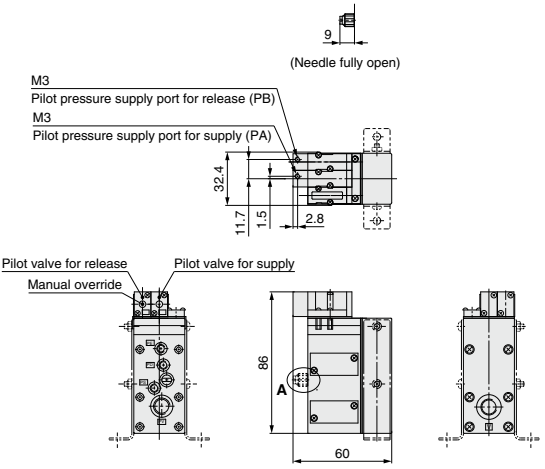
Type K3

ZR1-VK3-□

Circuit diagram

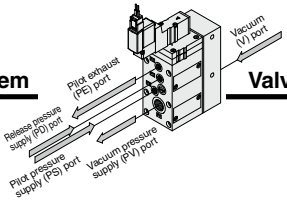


A: Release flow adjusting needle with lock nut



★ Dimensions not indicated are identical to type K2.

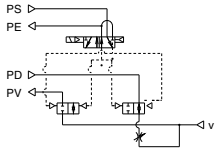
Vacuum Pump System



Valve Unit

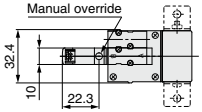
Type C1
ZR1-VC1□M□□-□-□

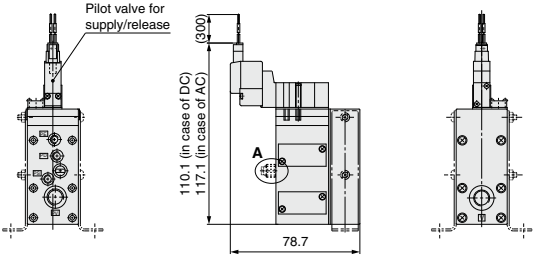
Circuit diagram



A: Release flow adjusting needle with lock nut

(Needle fully open)

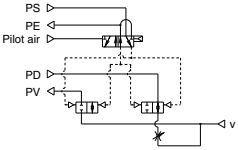




Note) Dimensions marked with "∗1" are those after the bracket B is mounted.
Bracket B part no.: ZR1-OBB

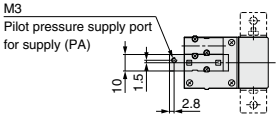
Type C2
ZR1-VC2-□

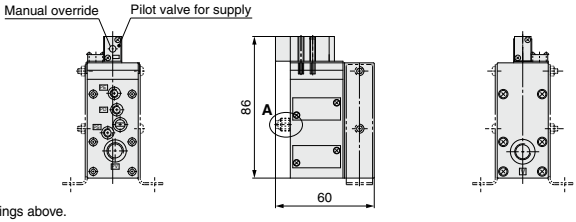
Circuit diagram



A: Release flow adjusting needle with lock nut

(Needle fully open)

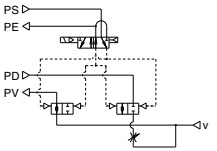


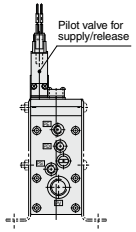


★ Dimensions not indicated are identical to the drawings above.

Type C3
ZR1-VC3□M□□-□-□

Circuit diagram





Manifold Specifications/Vacuum Pump System

Specifications

Max. number of units	6 stations
Port	**Port size**
Common vacuum pressure supply (PV) port	1/8 (Rc, NPTF, G)
Common pilot pressure supply (PS) port	M5
Common release pressure supply (PD) port	M5
Common exhaust (EXH) port	1/2 (Rc, NPTF, G)
Weight (Manifold bases only)	Basic mass for one station is 0.28kg. Additional mass per one station is 0.12 kg.

Note) When using 3 or more stations with ZR100 manifold, utilize PV port as suction on both sides.

Manifold Vacuum/Air Supply

Supply port location \ Manifold / Port	Left PV	Left PS	Left PD	Right PV	Right PS	Right PD
L (Left side)	◎	○	○	●	●	●
R (Right side)	●	●	●	◎	○	○
B (Both sides)	◎	○	○	◎	○	○

Vacuum supply to ◎ PV port.
Air supply to ○ port.
BLANK plug attached to ● port.
Note) BLANK plug is attached on all ports of valve unit.

Individual Spacer

Part no.	Port	Function
ZR1-R1 to R16	PV	Possible to set the external vacuum pressure individually
	PS	Possible to set the pilot valve air supply pressure individually
	PD	Possible to set the release valve supply pressure individually
	PE	Possible to set the pilot valve exhaust individually

Individual spacer is used when the connecting port of each unit is not common for the manifold connecting port. Mixed specifications of common and individual unit connecting ports for each unit is possible on manifolds with this individual spacer.

How to Order Manifold

<Manifold base>

ZZR1 [06] – [ ] [ ]

Stations

01	1
⋮	⋮
06	6

Port location

R	Right side
L	Left side
B	Both sides

∗ Viewed from the front side of valve unit, confirm the port location on the right and/or left side.

Thread type

Nil	Rc
F	G Note)
T	NPTF

Note) The thread ridge shape is compatible with the G thread standard (JIS B 0202), but other shapes are not conforming to ISO16030 and ISO1179.

Example 1)
ZZR106-R ····· 1 pc. (Manifold base only)
∗ZR100-K15MZ-EC ····· 5 pcs. (Unit)
∗ZR1-BM1 ····· 1 pc. (Blank plate)
∗ZR1-R1-3 ····· 1 pc. (Individual spacer)
● With reference from valve side, the third station from right side

<Function plate>

ZR1 – RV3 – [1]

Arrangement
(Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.

Example 2) Attached to the first and third stations
∗ZR1-RV3-1
∗ZR1-RV3-3

Example 3) Attached to all stations.
∗ZR1-RV3-A···2
↑
Fill the number

<Individual spacer>

ZR1 – R1 – [1]
⋮
R16

Refer to
(About individual spacer.)

Arrangement
(Right valve station which is looked from valve side is first station.)

1	1 station only
⋮	⋮
6	6 stations only
A	All stations

∗ When the spacers are attached to the specified locations, specify all spacers.
∗ When shipping only spacers, specify nothing.

Example 4) Attached to the first and third stations
∗ZR1-R1-1
∗ZR1-R1-3

<Blanking plate>

ZR1 – BM1

Refer to Example 1).

⚠ Caution when ordering manifold

The asterisk denotes the symbol for assembly. Prefix it to the ejector part numbers to be mounted.
When it is not added, the manifold base and pump system are shipped separately.

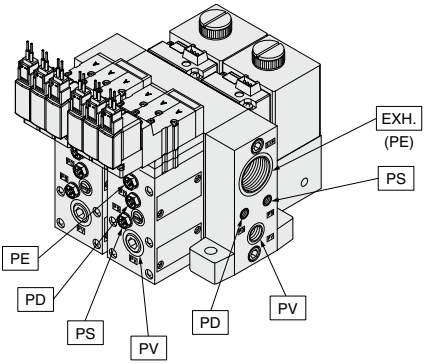
About individual spacers

- Manifold supply or valve unit supply can be selectable for each port. In the right table, ports with the symbol ↕ mean that they are manifold supply, while others are individual supply from the valve unit.
- Symbols in the right table are printed on the surface of individual spacers.

Part no.	Symbol	Part no.	Symbol
ZR1-R1	R1	**ZR1-R9**	R9 ↕PV
-R2	R2 ↕PE	**-R10**	R10 ↕PV ↕PE
-R3	R3 ↕PD	**-R11**	R11 ↕PV ↕PD
-R4	R4 ↕PD ↕PE	**-R12**	R12 ↕PV ↕PD ↕PE
-R5	R5 ↕PS	**-R13**	R13 ↕PV ↕PS
-R6	R6 ↕PS ↕PE	**-R14**	R14 ↕PV ↕PS ↕PE
-R7	R7 ↕PS ↕PD	**-R15**	R15 ↕PV ↕PS ↕PD
-R8	R8 ↕PS ↕PD ↕PE	**-R16**	R16 ↕PV ↕PS ↕PD ↕PE

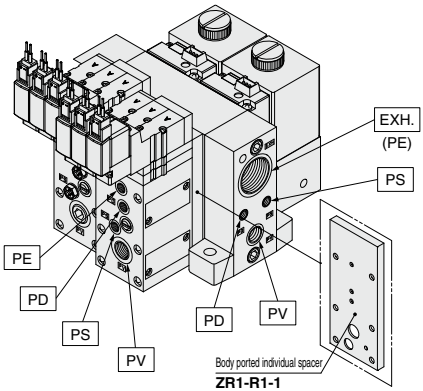
Manifold/System Circuit Example

When not using individual spacer



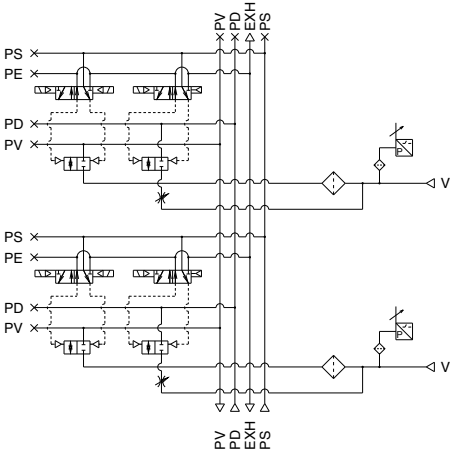
PV: Vacuum pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port

When using individual spacer

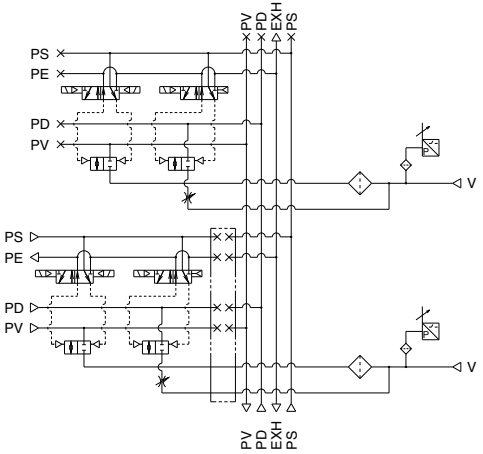


PV: Vacuum pressure supply port
PS: Pilot pressure supply port
PD: Release pressure supply port
PE: Pilot pressure exhaust port
EXH.: Common exhaust port
V: Vacuum Port

<System circuit example>

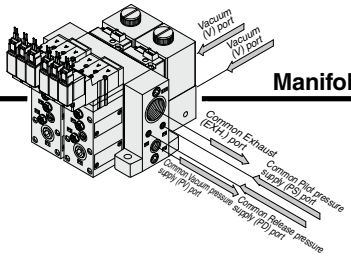


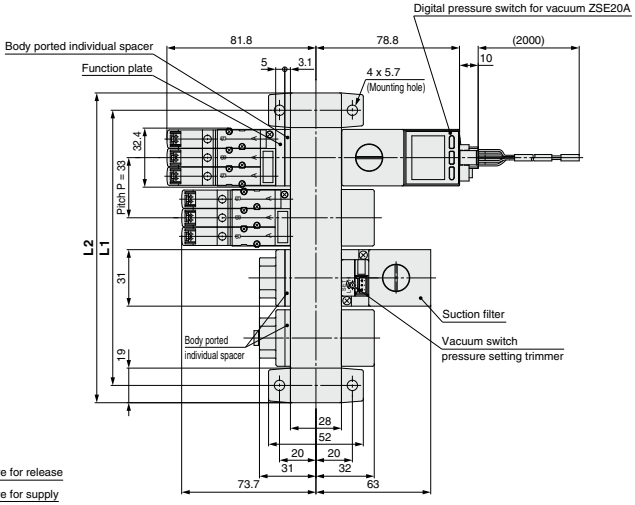
<System circuit example>



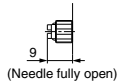
∗ The pilot exhaust air from the pilot valve is exhausted from the common exhaust (EXH.) port. Use with the port open to the atmosphere.

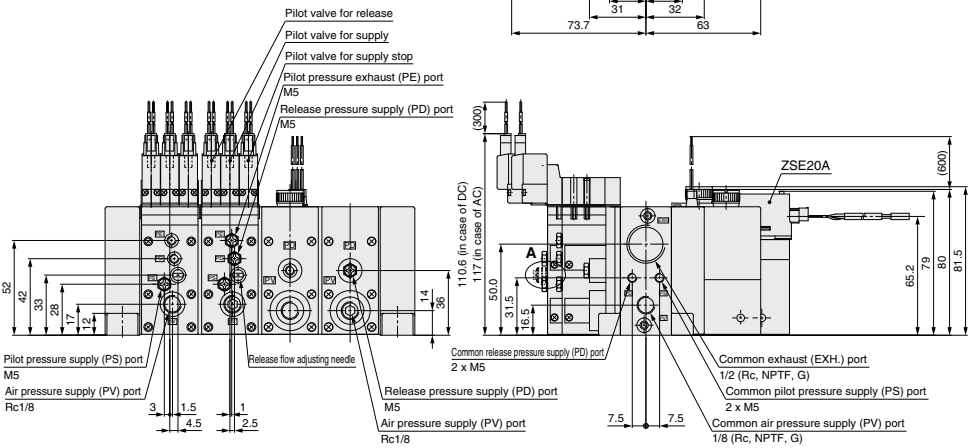
Vacuum Pump System — Manifold





A: Release flow adjusting needle with lock nut



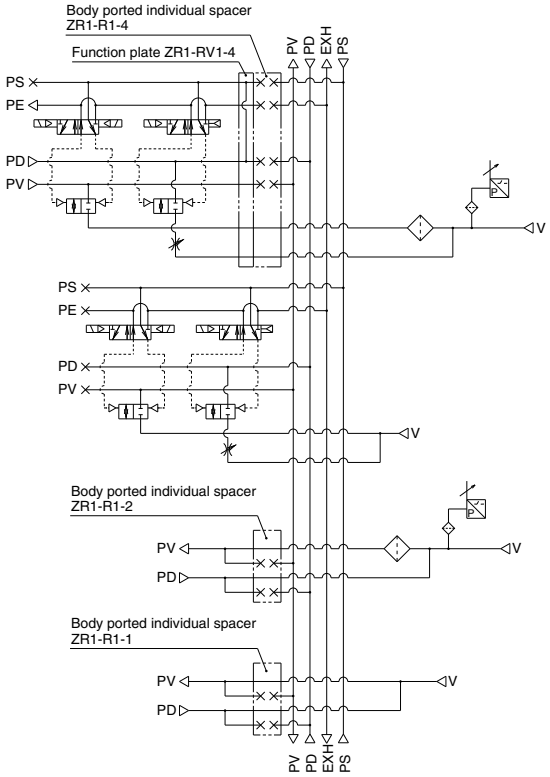


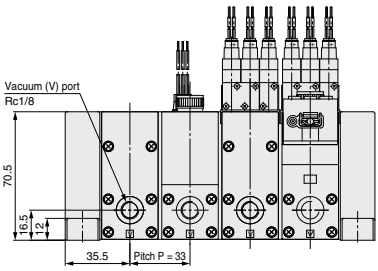
∗ The pilot exhaust air from the pilot valve is exhausted from the common exhaust (EXH.) port. Use with the port open to the atmosphere.

(mm)

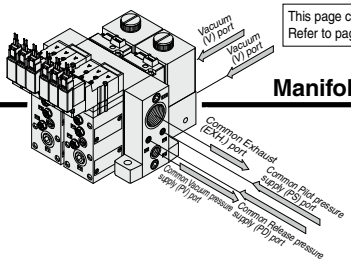
Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

Circuit diagram





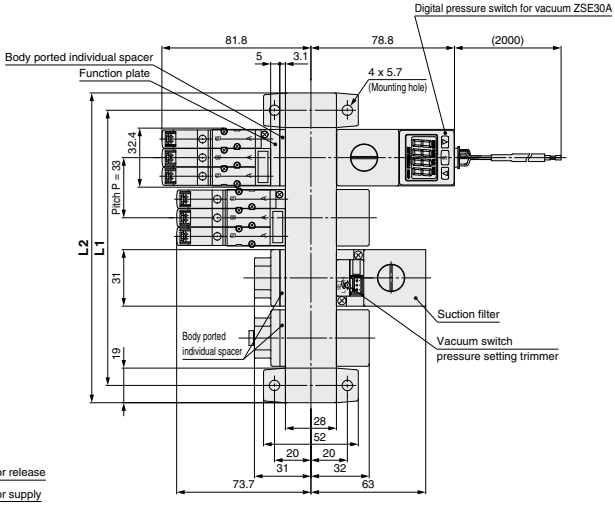
PV : Vacuum pressure supply port
PS : Common pilot pressure supply port
PD : Common release pressure supply port
PE : Pilot valve exhaust port
EXH : Common exhaust port
V : Vacuum Port

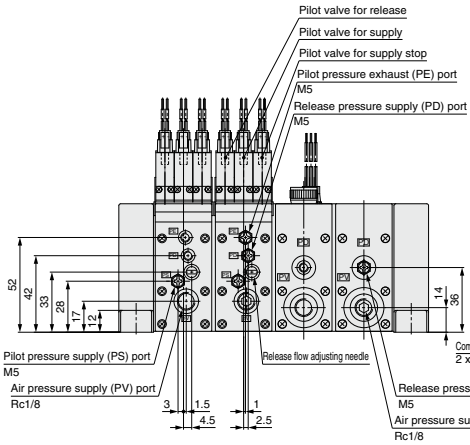


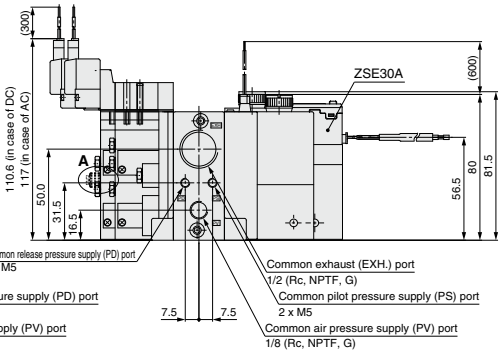
This page contains information about the ZSE30A, which is to be discontinued. Refer to page 675-1 for details on the new product with a built-in ZSE20A.

Vacuum Pump System Manifold

A: Release flow adjusting needle with lock nut







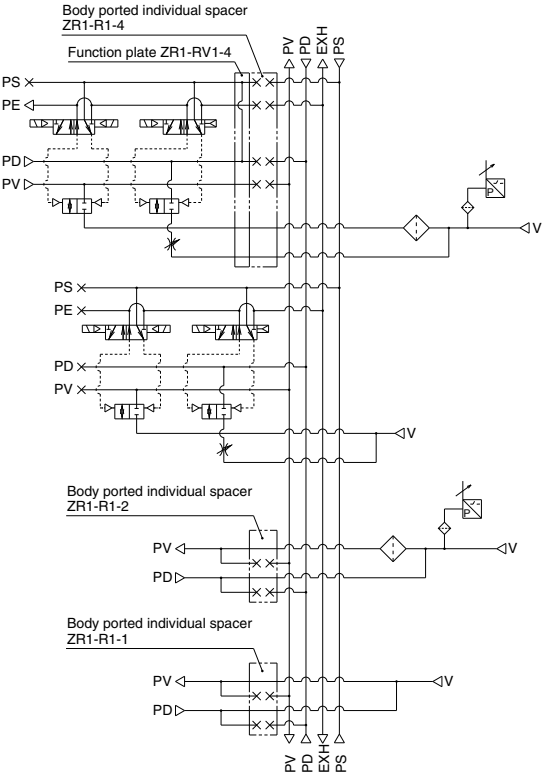
∗ The pilot exhaust air from the pilot valve is exhausted from the common exhaust (EXH.) port. Use with the port open to the atmosphere.

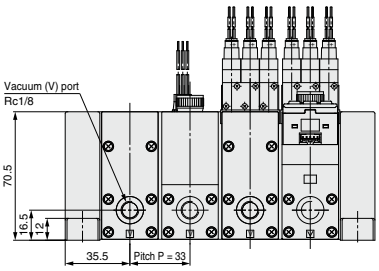
(mm)

Symbol \ Stations	1	2	3	4	5	6
L1	52	85	118	151	184	217
L2	71	104	137	170	203	236

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 675-2 for details on the new product with a built-in ZSE20A.

Circuit diagram



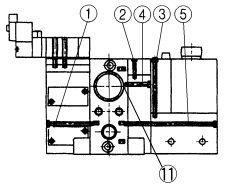


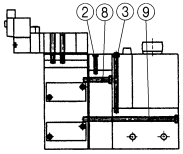
PV : Vacuum pressure supply port
PS : Common pilot pressure supply port
PD : Common release pressure supply port
PE : Pilot valve exhaust port
EXH : Common exhaust port
V : Vacuum Port

Ejector System

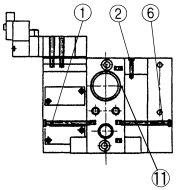
Mounting Thread Parts List for Unit Combination

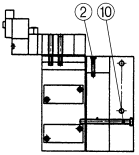
Manifold Specifications	Without Manifold
Components	Valve unit + Ejector unit + Pressure switch for vacuum (ZSE20A)/Filter unit



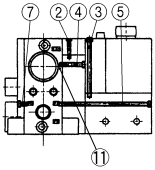


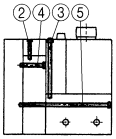
Components	Valve unit + Ejector unit



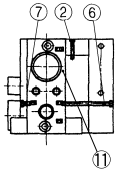


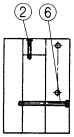
Components	Ejector unit + Pressure switch for vacuum (ZSE20A)/Filter unit

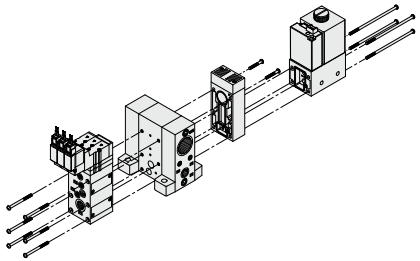




Components	Ejector unit







Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Assembly part numer
1	**Standard (without options)**	ZR1-SR2-33-A(a set of six threads)
	With individual spacer	ZR1-SR2-37-A(a set of six threads)
	With function plate	ZR1-SR2-39-A(a set of six threads)
	With individual spacer + with function plate	ZR1-SR2-41-A(a set of six threads)
2	Individual, common and port exhaust type for nozzle size 10, 13 Common and port exhaust type for nozzle size 15	ZR1-SR1-13-A(a set of two threads)
	Individual exhaust type for nozzle size 15	ZR1-SR1-23-A(a set of two threads)
	Common and port exhaust type for nozzle size 18, 20	ZR1-SR1-48-A(a set of two threads)
	Individual exhaust type for nozzle size 18, 20	ZR1-SR1-53-A(a set of two threads)
3	**For vacuum switch and adapter A**	ZR1-SR2-41-1A(a set of two threads)
4	**For nozzle size 10, 13, 15**	ZR1-SR2-17-A(a set of two threads)
	For nozzle size 18, 20	ZR1-SR2-21-A(a set of two threads)
5	**For nozzle size 10, 13, 15**	ZR1-SR2-66-A(a set of four threads)
	For nozzle size 18, 20	ZR1-SR2-70-A(a set of four threads)
	For nozzle size 10, 13, 15 [For ZSE20A spec.]	ZR1-SR2-82-A(a set of four threads)
	For nozzle size 18, 20 [For ZSE20A spec.]	ZR1-SR2-86-A(a set of four threads)
6	**For nozzle size 10, 13, 15**	ZR1-SR2-35-A(a set of six threads)
	For nozzle size 18, 20	ZR1-SR2-39-A(a set of six threads)
7	**Standard (without options)**	ZR1-SR2-5-A(a set of six threads)
	With individual spacer	ZR1-SR2-8-A(a set of six threads)
8	**For nozzle size 10, 13, 15**	ZR1-SR3-19-1A(a set of two threads)
	For nozzle size 18, 20	ZR1-SR3-23-A(a set of two threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-24-1A(a set of two threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-28-A(a set of two threads)
9	**For nozzle size 10, 13, 15**	ZR1-SR3-68-A(a set of four threads)
	For nozzle size 18, 20	ZR1-SR3-72-A(a set of four threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-73-A(a set of four threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-77-A(a set of four threads)
	For nozzle size 10, 13, 15 [For ZSE20A spec.]	ZR1-SR3-84-A(a set of four threads)
	For nozzle size 18, 20 [For ZSE20A spec.]	ZR1-SR3-88-A(a set of four threads)
	For nozzle size 10, 13, 15 + with function plate [For ZSE20A spec.]	ZR1-SR3-89-A(a set of four threads)
	For nozzle size 18, 20 + with function plate [For ZSE20A spec.]	ZR1-SR3-93-A(a set of four threads)
10	**For nozzle size 10, 13, 15**	ZR1-SR3-37-A(a set of six threads)
	For nozzle size 18, 20	ZR1-SR3-41-A(a set of six threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-42-A(a set of six threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-46-A(a set of six threads)
Note 1) 11	**When the ejector is compatible with silencer exhaust or port exhaust**	BA00601(M12 x 12)
	When the ejector is compatible with common exhaust	Unnecessary

Note 1) • BA00601 (M12 x 12 screws/Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include BA00601. Please order them separately.

Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of ZX1-MP1 for PS, PD, PE ports and 1 pc. of TB00148 for PV port are required.

⚠ Precautions

Be sure to read this before handling the products. Refer to page 33 for safety instructions and pages 34 to 36 for vacuum equipment precautions.

⚠ Caution

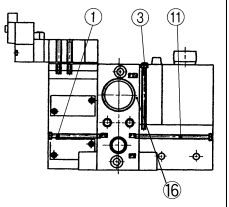
Refer to the Vacuum Equipment Model Selection on page 11 for precautions on matching with vacuum circuit.

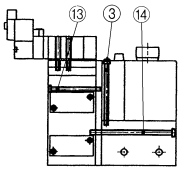
Vacuum Pump System

Mounting Thread Parts List for Unit Combination

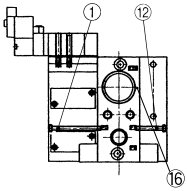
Manifold Specifications	Without Manifold

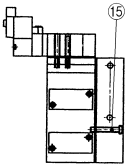
Components	Valve unit + Pressure switch for vacuum (ZSE20A) / Filter unit



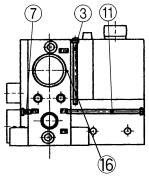


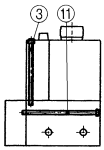
Components	Valve unit

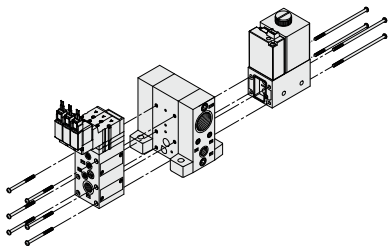




Components	Pressure switch for vacuum (ZSE20A) / Filter unit







Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Assembly part numer
1	**Standard (Without options)**	ZR1-SR2-33-A(a set of six threads)
	With individual spacer	ZR1-SR2-37-A(a set of six threads)
	With function plate	ZR1-SR2-39-A(a set of six threads)
	With individual spacer + with function plate	ZR1-SR2-41-A(a set of six threads)
3	**For vacuum switch and adapter A**	ZR1-SR2-41-1A(a set of two threads)
7	**Standard (Without options)**	ZR1-SR2-5-A(a set of six threads)
	With individual spacer	ZR1-SR2-8-A(a set of six threads)
11	**Standard (Without options)**	ZR1-SR2-49-A(a set of four threads)
	Standard (Without options) [For ZSE20A spec.]	ZR1-SR2-66-A(a set of four threads)
12	**Standard (Without options)**	ZR1-SR2-18-A(a set of six threads)
13	**Standard (Without options)**	ZR1-SR2-33-1A(a set of two threads)
	With function plate	ZR1-SR2-39-1A(a set of two threads)
14	**Standard (Without options)**	ZR1-SR3-54-A(a set of four threads)
	With function plate	ZR1-SR3-59-A(a set of four threads)
	Standard (Without options) [For ZSE20A spec.]	ZR1-SR3-70-A(a set of four threads)
	With function plate [For ZSE20A spec.]	ZR1-SR3-75-A(a set of four threads)
15	**Standard (Without options)**	ZR1-SR3-19-A(a set of six threads)
	With function plate	ZR1-SR3-24-A(a set of six threads)
16 Note 1)	**Standard**	BA00601(M12 x 12)

Note 1) • BA00601 (M12 x 12 screws/Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include BA00601. Please order them separately.

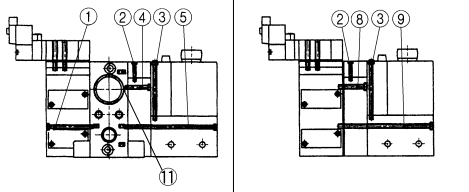
Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of ZX1-MP1 for PS, PD, PE ports and 1 pc. of TB00148 for PV port are required.

This page contains information about the ZSE30A, which is to be discontinued. Refer to page 677-1 for details on the new product with a built-in ZSE20A.

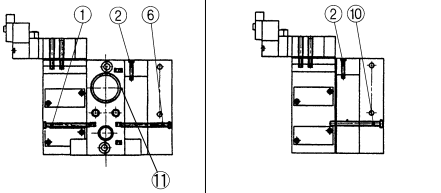
Ejector System

Mounting Thread Parts List for Unit Combination

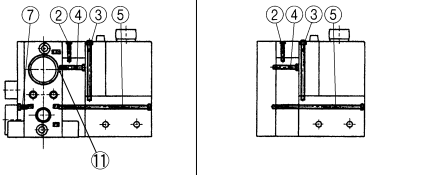
Manifold Specifications	Without Manifold
Components	Valve unit + Ejector unit + Pressure switch for vacuum (ZSE30A)/Filter unit



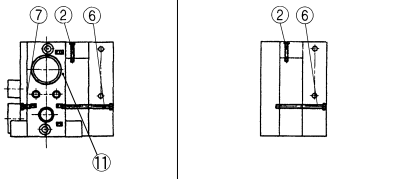
Components	Valve unit + Ejector unit

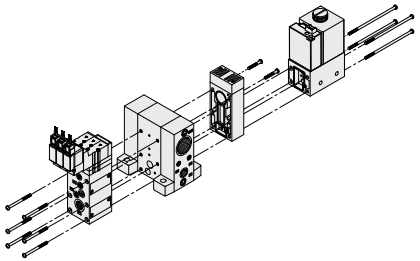


Components	Ejector unit + Pressure switch for vacuum (ZSE30A)/Filter unit



Components	Ejector unit





Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Assembly part numer
1	**Standard (without options)**	ZR1-SR2-33-A(a set of six threads)
	With individual spacer	ZR1-SR2-37-A(a set of six threads)
	With function plate	ZR1-SR2-39-A(a set of six threads)
	With individual spacer + with function plate	ZR1-SR2-41-A(a set of six threads)
2	**Individual, common and port exhaust type for nozzle size 10, 13**	ZR1-SR1-13-A(a set of two threads)
	Common and port exhaust type for nozzle size 15	
	Individual exhaust type for nozzle size 15	ZR1-SR1-23-A(a set of two threads)
	Common and port exhaust type for nozzle size 18, 20	ZR1-SR1-48-A(a set of two threads)
	Individual exhaust type for nozzle size 18, 20	ZR1-SR1-53-A(a set of two threads)
3	**For vacuum switch and adapter A**	ZR1-SR2-41-1A(a set of two threads)
4	**For nozzle size 10, 13, 15**	ZR1-SR2-17-A(a set of two threads)
	For nozzle size 18, 20	ZR1-SR2-21-A(a set of two threads)
5	**For nozzle size 10, 13, 15**	ZR1-SR2-66-A(a set of four threads)
	For nozzle size 18, 20	ZR1-SR2-70-A(a set of four threads)
	For nozzle size 10, 13, 15 [For ZSE30A spec.]	ZR1-SR2-82-A(a set of four threads)
	For nozzle size 18, 20 [For ZSE30A spec.]	ZR1-SR2-86-A(a set of four threads)
6	**For nozzle size 10, 13, 15**	ZR1-SR2-35-A(a set of six threads)
	For nozzle size 18, 20	ZR1-SR2-39-A(a set of six threads)
7	**Standard (without options)**	ZR1-SR2-5-A(a set of six threads)
	With individual spacer	ZR1-SR2-8-A(a set of six threads)
8	**For nozzle size 10, 13, 15**	ZR1-SR3-19-1A(a set of two threads)
	For nozzle size 18, 20	ZR1-SR3-23-A(a set of two threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-24-1A(a set of two threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-28-A(a set of two threads)
9	**For nozzle size 10, 13, 15**	ZR1-SR3-68-A(a set of four threads)
	For nozzle size 18, 20	ZR1-SR3-72-A(a set of four threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-73-A(a set of four threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-77-A(a set of four threads)
	For nozzle size 10, 13, 15 [For ZSE30A spec.]	ZR1-SR3-84-A(a set of four threads)
	For nozzle size 18, 20 [For ZSE30A spec.]	ZR1-SR3-88-A(a set of four threads)
	For nozzle size 10, 13, 15 + with function plate [For ZSE30A spec.]	ZR1-SR3-89-A(a set of four threads)
	For nozzle size 18, 20 + with function plate [For ZSE30A spec.]	ZR1-SR3-93-A(a set of four threads)
10	**For nozzle size 10, 13, 15**	ZR1-SR3-37-A(a set of six threads)
	For nozzle size 18, 20	ZR1-SR3-41-A(a set of six threads)
	For nozzle size 10, 13, 15 + with function plate	ZR1-SR3-42-A(a set of six threads)
	For nozzle size 18, 20 + with function plate	ZR1-SR3-46-A(a set of six threads)
Note 1) 11	**When the ejector is compatible with silencer exhaust or port exhaust**	BA00601(M12 x 12)
	When the ejector is compatible with common exhaust	Unnecessary

Note 1) • BA00601 (M12 x 12 screws/Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include BA00601. Please order them separately.

Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of ZX1-MP1 for PS, PD, PE ports and 1 pc. of TB00148 for PV port are required.

⚠ Precautions

Be sure to read this before handling the products. Refer to page 33 for safety instructions and pages 34 to 36 for vacuum equipment precautions.

⚠ Caution

Refer to the Vacuum Equipment Model Selection on page 11 for precautions on matching with vacuum circuit.

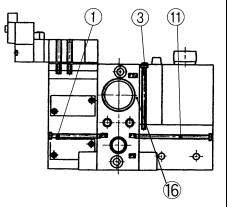
This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 677-2 for details on the new product with a built-in ZSE20A.

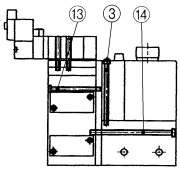
Vacuum Pump System

Mounting Thread Parts List for Unit Combination

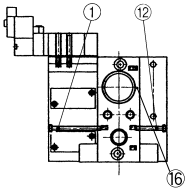
Manifold Specifications	Without Manifold

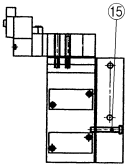
Components	Valve unit + Pressure switch for vacuum (ZSE30A) / Filter unit



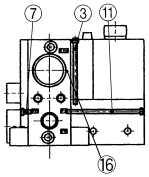


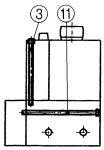
Components	Valve unit

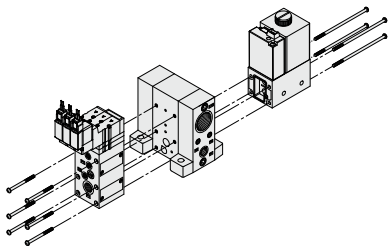




Components	Pressure switch for vacuum (ZSE30A) / Filter unit







Mounting Thread Parts List for Unit Combination

No.	Combination specifications	Assembly part numer
1	**Standard (Without options)**	ZR1-SR2-33-A(a set of six threads)
	With individual spacer	ZR1-SR2-37-A(a set of six threads)
	With function plate	ZR1-SR2-39-A(a set of six threads)
	With individual spacer + with function plate	ZR1-SR2-41-A(a set of six threads)
3	**For vacuum switch and adapter A**	ZR1-SR2-41-1A(a set of two threads)
7	**Standard (Without options)**	ZR1-SR2-5-A(a set of six threads)
	With individual spacer	ZR1-SR2-8-A(a set of six threads)
11	**Standard (Without options)**	ZR1-SR2-49-A(a set of four threads)
	Standard (Without options) [For ZSE30A spec.]	ZR1-SR2-66-A(a set of four threads)
12	**Standard (Without options)**	ZR1-SR2-18-A(a set of six threads)
13	**Standard (Without options)**	ZR1-SR2-33-1A(a set of two threads)
	With function plate	ZR1-SR2-39-1A(a set of two threads)
14	**Standard (Without options)**	ZR1-SR3-54-A(a set of four threads)
	With function plate	ZR1-SR3-59-A(a set of four threads)
	Standard (Without options) [For ZSE30A spec.]	ZR1-SR3-70-A(a set of four threads)
	With function plate [For ZSE30A spec.]	ZR1-SR3-75-A(a set of four threads)
15	**Standard (Without options)**	ZR1-SR3-19-A(a set of six threads)
	With function plate	ZR1-SR3-24-A(a set of six threads)
16 Note 1)	**Standard**	BA00601(M12 x 12)

Note 1) • BA00601 (M12 x 12 screws/Hexagon socket head set screws) in until the head aligns with the manifold base surface.
• The manifold base not assembled with the unit does not include BA00601. Please order them separately.

Note 2) When the valve unit is assembled from a single unit function to a manifold function, 3 pcs. of ZX1-MP1 for PS, PD, PE ports and 1 pc. of TB00148 for PV port are required.

ZR Series
Specific Product Precautions 1

Be sure to read this before handling the products.
Refer to page 33 for safety instructions and pages 34 to 36 for vacuum equipment precautions.

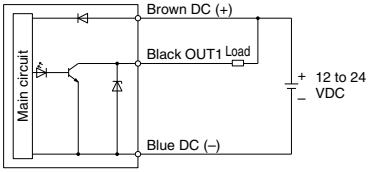
Vacuum Switch (ZSE20A)

⚠Warning

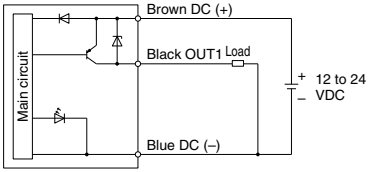
1. The following diagram shows the internal circuits of the vacuum switch as well as wiring examples. Incorrect wiring could cause malfunction or failure, leading to an electric shock or fire.

For Vacuum pressure switch (ZSE2)

NPN open collector (1 output)



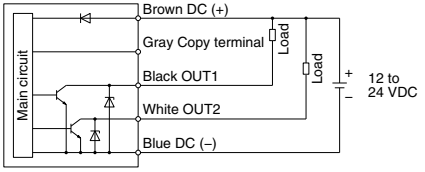
PNP open collector (1 output)



For Digital pressure switch for vacuum (ZSE20A)

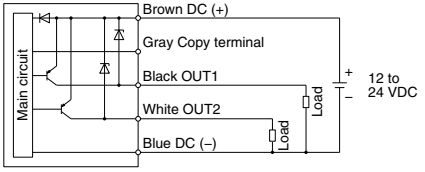
-X

NPN (2 outputs) + Copy function

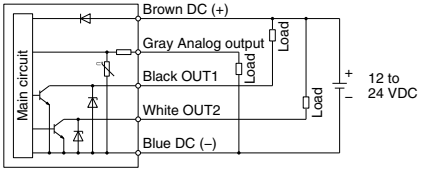


-Y

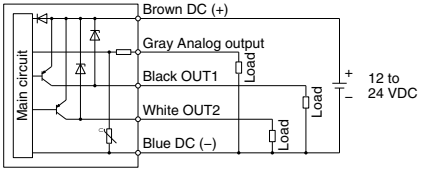
PNP (2 outputs) + Copy function



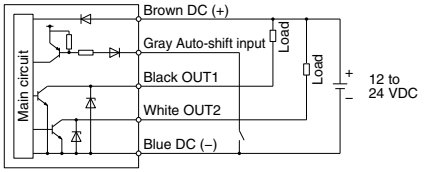
-R: NPN (2 outputs) + Analog voltage output
-S: NPN (2 outputs) + Analog current output



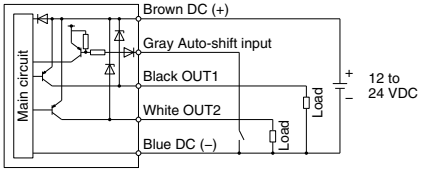
-T: PNP (2 outputs) + Analog voltage output
-V: PNP (2 outputs) + Analog current output



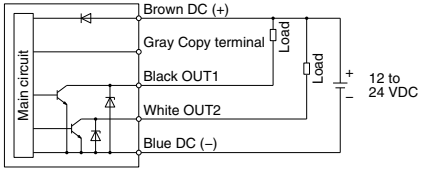
-R: NPN (2 outputs) + Auto-shift input
-S: NPN (2 outputs) + Auto-shift input



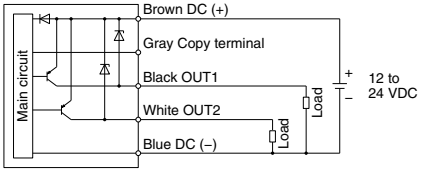
-T: PNP (2 outputs) + Auto-shift input
-V: PNP (2 outputs) + Auto-shift input



-R: NPN (2 outputs) + Copy function
-S: NPN (2 outputs) + Copy function



-T: PNP (2 outputs) + Copy function
-V: PNP (2 outputs) + Copy function



Specific Product Precautions 2

Be sure to read this before handling the products.
For safety instructions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 679-1 for details on the new product with a built-in ZSE20A.

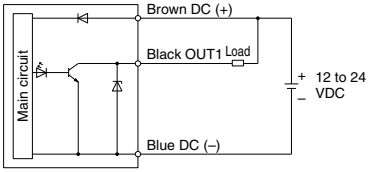
Vacuum Switch (ZSE30A)

⚠Warning

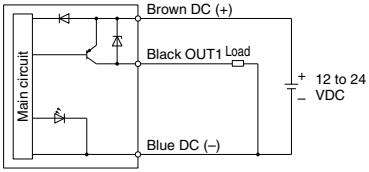
1. The following diagram shows the internal circuits of the vacuum switch as well as wiring examples. Incorrect wiring could cause malfunction or failure, leading to an electric shock or fire.

For Vacuum pressure switch (ZSE2)

NPN open collector (1 output)



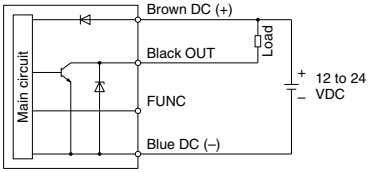
PNP open collector (1 output)



For Digital pressure switch for vacuum (ZSE30A)

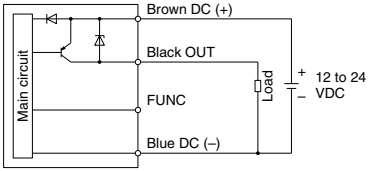
N

NPN open collector (1 output)



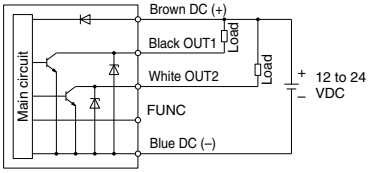
P

PNP open collector (1 output)



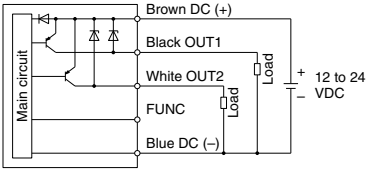
A

NPN open collector (2 outputs)



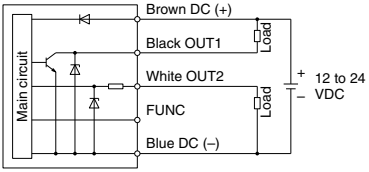
B

PNP open collector (2 outputs)



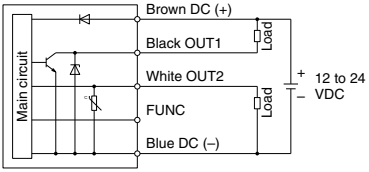
C

NPN open collector (1 output) + Analog voltage output



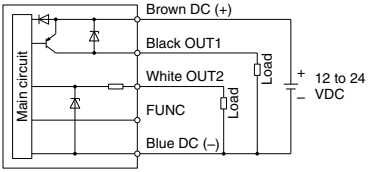
D

NPN open collector (1 output) + Analog current output



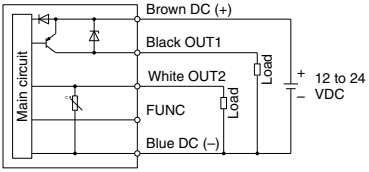
E

PNP open collector (1 output) + Analog voltage output



F

PNP open collector (1 output) + Analog current output



∗ The FUNC terminal is connected when using the copy function. (Refer to the operation manual of the ZSE30A series.)

ZR Series
Specific Product Precautions 3

Be sure to read this before handling the products.
Refer to page 33 for safety instructions and pages 34 to 36 for vacuum equipment precautions.

This page contains information about the ZSE30A, which is to be discontinued.
Refer to page 632-1 for details on the new product with a built-in ZSE20A.

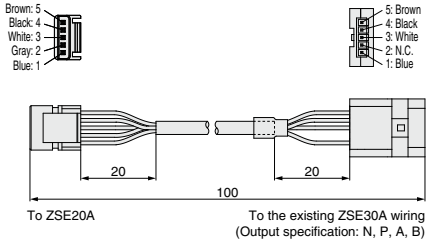
Conversion Cable for the ZSE30A Lead Wire with Connector

⚠Caution

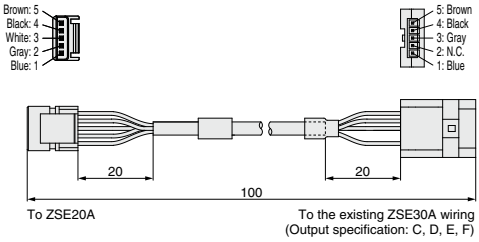
The pressure switch (ZSE20A) lead wire with a connector is not interchangeable with the existing product (lead wire with connector for the ZSE30A).
Therefore, in order to connect the ZSE20A using the lead wire with a connector for the existing ZSE30A, the conversion cable shown below is required.
The conversion cable to be used varies depending on the existing pressure switch (ZSE30A) output specifications.

· Existing pressure switch (ZSE30A) output specification symbols
For N, P, A, B: ZS-46-5LA-X424
For C, D, E, F: ZS-46-5LB-X424

ZS-46-5LA-X424



ZS-46-5LB-X424



∗ While this conversion cable allows for use of the existing wiring, output and functions other than that of the ZSE30A will be invalid (not wired).