In-line Type Vacuum Ejector

ZU A Series





Application Examples

For preventing pad adsorption failures from the vacuum source



Numerous pads can be used to adsorb workpieces with holes.



For improving responsiveness by installing on flexible parts

Can be used to open and close plastic bags



on the end of a Z-axis air cylinder

Variations

Madal	Nozzle size	Standard supply	Ultimate vacuum pressure [kPa]		Maximum suction flow rate [L/min (ANR)]		Air consumption	Dort oizo
woder	[mm]	pressure [MPa]	Type S	Type L	Type S	Type L	[L/min (ANR)]	FUILSIZE
ZU03⊟A	0.3	0.05	-85	40	1.8	3.4	4.2	ø4 One-touch fitting
ZU04⊡A	0.4	0.35	-87	-40	3.2	5.8	7.7	ø5/32"
ZU05 🗆 A	0.5	0.45	-90	-48	7	13	14	ø6 One-touch fitting
ZU07 🗆 A	0.7				11	16	28	Rc1/8



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RoHS



-48 kPa

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Specifications

Operating tempera	ture range	-5 to 50°C (No freezing)			
Fluid		Air			
Applicable tubing r	naterial	FEP, PFA, Nylon, Soft nylon, Polyurethane			
Operating pressure range		0.1 to 0.6 MPa			
Standard supply	ZU03/04	0.35 MPa			
pressure	ZU05/07	0.45 MPa			

L

Ejector Specifications*1

Model	Nozzle diameter [mm]	Ultimate vacuum pressure*2 [kPa]		Maximum suction flow rate*2 [L/min (ANR)]		Air consumption*2	Weight [g]	
		Type S	Type L	Type S	Type L	[L/min (ANR)]	One-touch connection	Screw-in connection
ZU03⊡A	0.3	-85	40	1.8	3.4	4.2	2.4	_
ZU04⊡A	0.4	-87	-40	3.2	5.8	7.7		
ZU05 A	0.5	00	10	7	13	14	3.9	18.6
ZU07⊡A	0.7	-90	-40	11	16	28	4.3	19.1

*1 The values indicating characteristics are representative values, and may vary depending on the atmospheric pressure (weather, altitude, etc.) and measurement method.

*2 Standard supply pressure

Construction



Exhaust Characteristics/Flow Rate Characteristics (Representative Value)

(Flow rate characteristics: Standard supply pressure)











Exhaust Characteristics







ZU04LA









Flow Rate Characteristics (0.45 MPa)

ZU05SA



ZU07SA









@SMC

ZU05LA



Ascumption (ANM)

-60

0 2 4 6 8 10 12 14 16 Suction flow rate [L/min (ANR)]





ZUTA Series

Dimensions



One-touch Conne	cuon		Screw-in Connection			
Model	L1	L2	Model	L1		
ZU05⊟A	52	25.4	ZU05□A01	67.2		
ZU07□A	59	32.4	ZU07□A01	74.2		

▲ Specific Product Precautions

I Be sure to read this before handling the products. For safety instructions, refer to the "Handling Precautions I I for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Mounting

∧ Caution

1. When the product is mounted in between piping, the piping on both the P port side and the V port side should be adequately supported in order to avoid any unnecessary load from the piping being applied to the product.

Failure to do so may lead to performance issues or damage to the body of the product.

When mounting the product, please do not block the exhaust port at the center of the body as this may cause performance issues.

Piping

▲ Caution

1. Piping diameter

The piping diameter we recommend for each port is the same as that of the standard size One-touch fitting. If the piping diameter is reduced, it may lead to an insufficient flow of supply air, a reduction in suction flow, or a reduction in the ultimate vacuum pressure.

Model Selection

∧ Caution 1. Supply valve

Select a supply valve which can provide a sufficient flow rate with ejector air consumption taken into account. If the flow rate of the supply valve is insufficient, it may lead to vacuum failure. The selected supply valve should have a C factor of at least that shown in the table below.

Minimum C Factor of a Supply Valve

Model	C [dm3/(s·bar)]
ZU03	0.04
ZU04	0.08
ZU05	0.12
ZU07	0.23

Air Supply

∧ Caution

1. Quality of supply air

Use clean compressed air as the fluid. (Air quality class 2:4:3. 2:5:3, or 2:6:3 as specified in ISO 8573-1:2010 is recommended.) If any impurities enter the product, vacuum performance might be reduced due to the deterioration of the air passage or clogging of the exhaust system.

